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Silage management: three important practices

Keith Bolsen, professor, and the KSU silage group

Three important silage management practices that are in the control of dairy producers and that are sometimes poorly implemented or overlooked entirely include: sealing, managing the feedout face, and discarding spoiled silage.

Protect Silage from Air and Water. Until recently, most large bunker, trench, or driveover pile silos in Kansas were left unsealed. Why? Because producers viewed covering silos with plastic and tires to be awkward, cumbersome, and labor intensive. Many believed the silage saved was not worth the time and effort required. But if left unprotected, dry matter (DM) losses in the top 1 to 3 feet can exceed 60 to 70%. This is particularly disturbing when one considers that in the typical "horizontal" silo, 15 to 25% of the silage might be within the top 3 feet. When the silo is opened, the spoilage is only apparent in the top 6 to 12 inches of silage, obscuring the fact that this area of spoiled silage represents substantially more silage as originally stored.

The most common sealing method is to place polyethylene sheeting (6 mil) over the ensiled forage and weight it down with discarded tires (approximately 20 to 25 tires per 100 ft² of surface area). Producers who do not seal need to take a second look at the economics of this highly troublesome "technology" before they reject it as unnecessary and uneconomical. The loss from a 40- by 100-foot silo filled with corn silage can exceed \$2,000. Loss from a 100- by 250- foot silo can exceed \$10,000.

Managing the Feedout Face. The silage feedout "face" should be maintained as a smooth surface that is perpendicular to the floor and sides in bunker, trench, and driveover pile silos. This will minimize the square feet of surface that are exposed to air. The rate of feedout through the silage mass must be sufficient to prevent the exposed silage from heating and spoiling. An average removal rate of 6 to 12 inches from the "face" per day is a common recommendation. However, during periods of warm, humid weather, a removal rate of 18 inches or more might be required to prevent aerobic spoilage, particularly for corn, sorghum, and whole-plant wheat silages.

Implications of Feeding Spoiled Silage. Sealing with a polyethylene sheet weighted with tires is not 100 percent effective. Aerobic spoilage occurs to some degree in virtually all sealed silos. And the discarding of surface spoilage is not always a common *continued on page 2*

Table 1. Effect of the level of spoiled silage on DM intake and nutrient digestibilities. Ration Item A B С D 17.5^a 16.2^b 15.3^{b,c} DM intake, lbs/day 14.7° ----- Digestibility, % -----------OM 70.6^b 69.0^b 75.6^a 67.8^b CP 74.6^a 70.5^b 68.0^b 62.8° NDF 63.2ª 56.0^b 52.5^b 52.3^b 46.2^b 41.3^b 40.5^b ADF 56.1ª ^{a,b,c} Means within a row with no common superscript differ (P<.05).

| Heart of America Dairy Herd Improvement Summary (June) | | | | | |
|--|-----------|---------------|-----------------|------------------|------|
| | Quartiles | | | | Your |
| | 1 | 2 | 3 | 4 | Herd |
| Ayrshire | | | | | |
| Rolling Herd Average | 17,967 | 13,678 | 12,784 | 11,397 | |
| Summit Milk Yield 1st | 59 | 50 | 22.5 | 21.5 | |
| Summit Milk Yield 2nd | 79.5 | 58 | 59.5 | 54 | |
| Summit Milk Yield 3rd | 83 | 66.5 | 30.5 | 56 | |
| Summit Milk Yield Avg. | 1 255 | 59.5 705.5 | 63 | 56 | |
| SCC Average | 330.5 | 795.5 376 | 1,124.5 | 092.5 | |
| Days to 1st Service | 110 | 59.5 | 61.50 | 56.5 | |
| Days Open | 139 | 132 | 146 | 120 | |
| Projected Calving Interval | 13.8 | 13.6 | 14 | 13.15 | |
| Brown Swiss | | | | | |
| Rolling Herd Average | 19,470 | 16,115 | 14,962 | 13,194 | |
| Summit Milk Yield 1st | 59.29 | 53.86 | 50.43 | 45.57 | |
| Summit Milk Yield 2nd | 77 | 65.57 | 67.57 | 59.14 | |
| Summit Milk Yield 3rd | 85.86 | 72.29 | 66 | 65.43 | |
| Summit Milk Yield Avg. | 1 5 5 0 | 04.43 | 62.29 | 57.57 | |
| SCC Average | 462 71 | 374.14 | 269.71 | 940.45 315.29 | |
| Days to 1st Service | 130 | 133.14 | 77 57 | 72 29 | |
| Days Open | 178.43 | 165.71 | 169.86 | 228.14 | |
| Projected Calving Interval | 15.09 | 14.69 | 14.79 | 16.71 | |
| Guernsev | | | | | |
| Rolling Herd Average | 16,634 | 15,022 | 13,482 | 11,143 | |
| Summit Milk Yield 1st | 59 | 51 | 49.5 | 42.5 | |
| Summit Milk Yield 2nd | 69 | 62.5 | 59 | 50 | |
| Summit Milk Yield 3rd | 68 | 65.5 | 63.5 | 51.5 | |
| Summit Milk Yield Avg. | 65 | 59.5 | 58 | 47.5 | |
| Income/Feed Cost | 1483 | 1357 | 1,209.5 | 881.5 | |
| Days to 1st Service | 107 | 203 | 545.5 80.5 | 126 | |
| Days to 1st Service | 181 | 165.5 | 173 | 201.5 | |
| Projected Calving Interval | 15.20 | 14.7 | 14.9 | 15.85 | |
| Holstein | | | | | |
| Rolling Herd Average | 23, 270 | 20,072 | 17,786 | 14,649 | |
| Summit Milk Yield 1st | 73.49 | 65.91 | 60.47 | 52.16 | |
| Summit Milk Yield 2nd | 95.16 | 83.93 | 74.77 | 63.92 | |
| Summit Milk Yield 3rd | 101.27 | 89.79 | 81.11 | 68.96 | |
| Summit Milk Yield Avg. | 88.63 | 79.55 | 72.79 | 62.95 | |
| Income/Feed Cost | 1,837 | 1,513 | 1,272.2 | 988.19 | |
| SCC Average | 348.32 | 360.81 | 385.12 | 508.84 | |
| Days to 1st Service | 90.75 | 90.15 | 89.50 177.88 | 92.54 | |
| Projected Calving Interval | 14.55 | 14.70 | 15.06 | 15.5 | |
| Jersev | 1100 | 1 | 10100 | 1010 | |
| Rolling Herd Average | 17.549 | 14.678.3 | 13,286 | 11.365 | |
| Summit Milk Yield 1st | 55.70 | 49.8 | 44.5 | 37.55 | |
| Summit Milk Yield 2nd | 52.3 | 62.1 | 54 | 51.18 | |
| Summit Milk Yield 3rd | 73.4 | 58.9 | 59.4 | 46.36 | |
| Summit Milk Yield Avg. | 65.7 | 58.3 | 53.60 | 48.82 | |
| Income/Feed Cost | 1,702 | 1,467.22 | 1,153.75 | 941.4 | |
| SCC Average | 272.8 | 338.7 | 322.3 | 461.27 | |
| Days to 1st Service | /6.8 | 78.5 | 80.7 | 94.27 | |
| Projected Calving Interval | 145.5 | 142 | 145.0 | 146.04 | |
| Milling Shorthorn | 14 | 15.00 | 15.75 | 14.00 | |
| Rolling Herd Average | 14 851 | 14 402 | 13 676 | 10.954 | |
| Summit Milk Yield 1st | 52.5 | 52.5 | 48 | 19.5 | |
| Summit Milk Yield 2nd | 68.5 | 65 | 55 | 52.5 | |
| Summit Milk Yield 3rd | 72.5 | 72.5 | 71 | 56.5 | |
| Summit Milk Yield Avg. | 63 | 65.5 | 59.5 | 53 | |
| Income/Feed Cost | 1244.5 | 1,169.5 | 1179.5 | 747 | |
| SCC Average | 295.5 | 257 | 228 | 313 | |
| Days to 1st Service | 79.5 | 55.5 | 82 | 59.5 | |
| Days Open | 131.5 | 214.5 | 114 | 109.5 | |
| Protected L'alving Intervel | 1 4 5 5 | 16 4 | 1,05 | 1/ ** | |

| Hay Pr | ices*—Kansas | | |
|---------|-------------------------|------------------|----------------|
| - | Location | Quality | Price (\$/ton) |
| Alfalfa | Southwestern Kansas | Supreme | 90-100 |
| Alfalfa | Southwestern Kansas | Premium | 75–90 |
| Alfalfa | Southwestern Kansas | Good | — |
| Alfalfa | South Central Kansas | Supreme | 90-105 |
| Alfalfa | South Central Kansas | Premium | 80–90 |
| Alfalfa | South Central Kansas | Good | 70–75 |
| Alfalfa | Southeastern Kansas | Supreme | _ |
| Alfalfa | Southeastern Kansas | Premium | 75–95 |
| Alfalfa | Southeastern Kansas | Good | 60-75 |
| Alfalfa | Northwestern Kansas | Supreme | 90-105 |
| Alfalfa | Northwestern Kansas | Premium | 80–90 |
| Alfalfa | Northwestern Kansas | Good | 60-70 |
| Alfalfa | North Central Kansas | Supreme | _ |
| Alfalfa | North Central Kansas | Premium | 80–90 |
| Alfalfa | North Central Kansas | Good | 50-70 |
| | Summerso - even 190 DEV | (loss then 27 AT | NE) |

Supreme = over 180 RFV (less than 27 ADF) Premium = 150-180 RFV (27-30 ADF)

Good = 125-150 RFV (30-32 ADF)

Source: USDA Kansas Hay Market Report, July 7, 2000

Hay Prices—Oklahoma Location

| - | Location | Quality | Price (\$/ton) | |
|--|---------------------|---------|----------------|--|
| Alfalfa | Central/Western, OK | Premium | 85–95 | |
| Alfalfa | Central/Western, OK | Good | 65–85 | |
| Alfalfa | Panhandle, OK | Premium | 85–95 | |
| Alfalfa | Panhandle, OK | Good | 60-80 | |
| Source: Oklahoma Department of Agriculture, July 6, 2000 | | | | |

continued from page 1

practice on the farm. But results of a recent study at Kansas State University (Table 1) showed that feeding surface spoilage had a significant negative impact on the nutritive value of a whole-plant corn silage-based ration.

The original top 3 feet of corn silage in a bunker silo was allowed to spoil, and it was fed to steers fitted with ruminal cannulas. The four experimental rations contained 90% silage and 10% supplement (on a DM basis), and the proportions of silage in the rations were: A) 100% normal, B) 75% normal:25% spoiled; C) 50% normal:50% spoiled, and D) 25% normal:75% spoiled.

The proportion of the original top 18-inch and bottom 18-inch spoilage layers in the composited surface-spoiled silage was 24 and 76%, respectively. The original top 18-inch layer was visually quite typical of an unsealed layer of silage that had undergone several months of exposure to air and rainfall. It had a foul odor, was black in color, and had a slimy, "mud-like" texture. Its extensive deterioration during storage also was reflected in very high pH, ash, and fiber values. The original bottom 18-inch layer had an aroma and appearance usually associated with wet, high-acid corn silages, i.e., a bright yellow to orange color, a low pH, and a very strong acetic acid smell.

The addition of surface-spoiled silage had large negative associative effects on DM intake and OM, NDF, and ADF digestibilities. The first 25% increment of spoilage had the greatest negative impact. When the rumen contents were evacuated, the spoiled silage had also partially or totally destroyed the integrity of the "forage mat" in the rumen. The results clearly showed that surface spoilage reduced the nutritive value of corn silage-based rations more than was expected.

For more information about these and other silage management practices visit the Kansas State University Silage Team's website at http://www.oznet.ksu.edu/pr_silage.

Achieving higher silage densities

Mary Kay Siefers, Tobina Schmidt, and Estela Uriarte; Graduate students in the KSU silage group

Achieving a high density of the ensiled forage in a silo is an important goal for dairy producers. First, density and crop DM content determine the porosity of the silage, which affects the rate at which air can enter the silage mass at the feedout face. Second, the higher the density, the greater the capacity of the silo. Thus, higher densities typically reduce the annual storage cost per ton of crop by both increasing the amount of crop entering the silo and reducing crop losses during storage. Recommendations have usually been to spread the chopped forage in thin layers and pack continuously with heavy, single-wheeled tractors. But the factors that affect silage density in a bunker, trench, or drive-over pile silo are not completely understood. Kurt Ruppel (Pioneer Hi-Bred) measured the DM losses in alfalfa silage in bunker silos and developed an equation to relate these losses to the density of the ensiled forage (Table 1). He found that tractor weight and packing time per ton were important factors; however, the variability in density suggested there were other important factors not considered.

| Density | DM loss at 180 days % of DM ensiled | | |
|------------------------------|--|--|--|
| (lbs of DM/ft ³) | | | |
| 10 | 20.2 | | |
| 14 | 16.8 | | |
| 16 | 15.1 | | |
| 18 | 13.4 | | |
| 22 | 10.0 | | |

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In a recent study, Brian Holmes, extension specialist at the University of Wisconsin-Madison, and Rich Muck, agricultural engineer at the U.S. Dairy Forage Research Center in Madison, measured silage densities over a wide range of bunker silos in Wisconsin, and the densities were correlated with crop/forage characteristics and harvesting and filling practices. Samples were collected from 168 bunker silos and a questionnaire completed about how each bunker was filled. Four core samples were taken from each bunker feedout face and core depth, height of the core hole above the floor, and height of silage above the core hole were recorded. Density and particle size distribution were also measured.

The range of DM contents, densities, and average particle size observed in the hay crop and corn silages are shown in Table 2. As expected, the range in DM content was narrower for the corn silages compared to the hay crop silages. The average DM content

| Feed Stuffs Prices | | | | |
|-------------------------|------------------|----------------|--|--|
| | Location | Price (\$/ton) | | |
| Blood Meal | Central US | 355-360 | | |
| Corn Gluten Feed | Kansas City | 50-55 | | |
| Corn Gluten Meal | Kansas City | 225-235 | | |
| Corn Hominy | Kansas City | 57–65 | | |
| Cotton Seed Meal | Kansas City | 151 | | |
| Whole Cotton Seed | Memphis | 135 | | |
| Distillers Grains | Central Illinois | 70–73 | | |
| Pork—Meat and Bone Meal | Texas Panhandle | 172 | | |
| SBM 48% | Kansas City | 168–175 | | |
| Wheat Middlings | Kansas City | 46-52 | | |

Source: USDA Feedstuff Market Review, July 6, 2000

of the corn silages was in the recommended range of 30-35%. But several of the haylages were too wet (less than 30% DM), which can lead to effluent loss and a clostridial fermentation, or too dry (more than 45% DM), which can lead to extensive heat damage, mold, and the risk of a fire. The average DM density for the hay crop and corn silages was similar and slightly higher than a commonly recommended minimum DM density of 14.0lbs/ft³. Some producers were achieving very high DM densities, while others were severely underpacking. One very practical issue was packing time relative to the chopped forage delivery rate to the bunker. Packing time per ton was highest (1 to 4 minutes/ton on a fresh basis) under low delivery rates (less than 30 tons/hour on a fresh basis). Packing times were consistently less than 1 minute/ton (on a fresh basis) at delivery rates above 60 tons/hour.

| Table 2. Summary of core sample analysis from bunker silos. | | | | | |
|---|--------|-------------------------------|------|---------------------------|--|
| Silage characteristic | Hay (8 | Hay crop silage (87 silos) | | Corn silage (81 silos) | |
| | Avg | Range | Avg | Range | |
| Dry matter, % | 42 | 24-67 | 34 | 25-46 | |
| Density, fresh basis (lbs/ft³) | 37 | 13-61 | 43 | 23-60 | |
| Density, DM basis (lbs/ft³) | 14.8 | 6.6-27.1 | 14.5 | 7.8-23.6 | |
| Avg. particle size (inches) | 0.46 | 0.3-1.2 | 0.43 | 0.3-0.7 | |

There are several key factors that dairy producers can control to achieve higher densities, which will minimize DM and nutrient losses during ensiling, storage and feedout.

Forage delivery rate. Reducing the delivery rate is somewhat difficult to accomplish, as very few dairy producers or silage contractors are inclined to slow the harvest rate so that additional packing can be accomplished.

Packing tractor weight. This can be increased by adding weight to the front of the tractor or 3-point hitch and filling the tires with water.

Number of tractors. Adding a second or third packing tractor as delivery rate increases can help keep packing time in the optimum range of 1 to 3 minutes per ton of fresh forage.

Forage layer thickness. Chopped forage should be spread in thin layers (6 to 12 inches). In a properly-packed bunker silo, the tires of the packing tractor should pass over the entire surface before the next forage layer is distributed.

Filling the silo to a greater depth. Greater silage depth increases density. But there are practical limits to the final forage depth in a bunker, trench, or drive-over pile. Safety of employees who operate packing tractors and who unload silage at the feedout face becomes a concern. Packing in bunkers that are filled beyond their capacity and the chance of an "avalanche" of silage from the feedout face pose serious risks.

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