

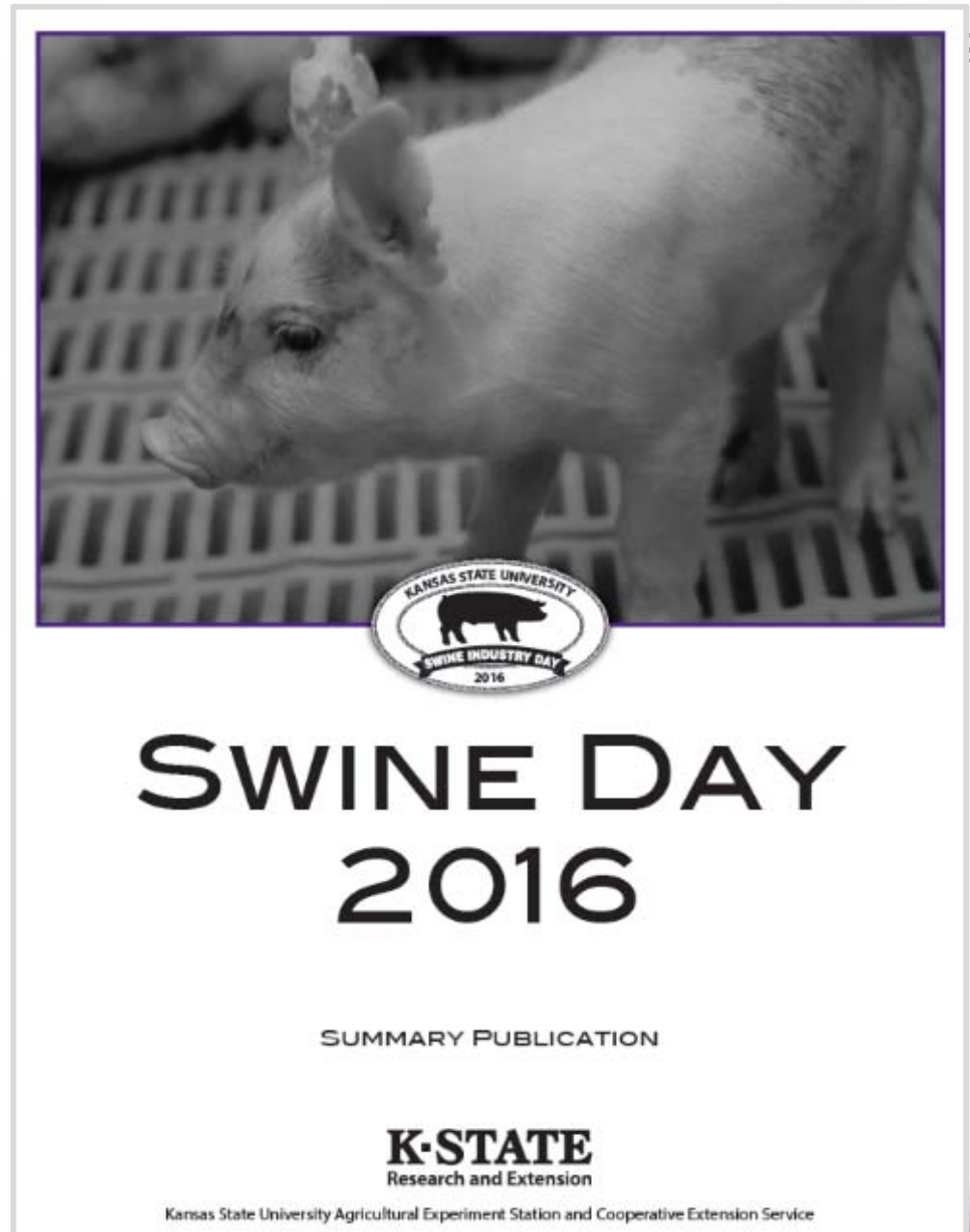
KSU Swine Day 2016



2016 Swine Day Report

available at:
www.KSUswine.org

- 42 papers
- 47 experiments
- 24,894 pigs



Congratulations!

- Undergraduate Student Achievements
 - Carine Vier - Midwest ASAS 1st oral undergraduate presentation
- Graduate Student Achievements
 - Dr. Jon DeJong - Midwest ASAS Young Scholar
 - Dr. Josh Flohr - Midwest ASAS Young Scholar
 - Annie Clark - Midwest ASAS 1st place MS oral presentation and K-State Donoghue Graduate Scholarship
 - Lori Thomas - 1st place MS poster presentation, Pinnacle Award (International Ingredients Corp.) and Feed Energy Scholarship
 - Jordan Gebhardt - Midwest ASAS 1st place PhD poster presentation

Congratulations!

- Graduate Student Achievements
 - Dr. Loni Schumacher, ASAS Midwest NPB Innovation Abstract award
 - Corey Carpenter – K-State Presidential Doctorial Scholarship and Feed Energy Scholarship
 - Rodger Cochran - K-State Presidential Doctorial Scholarship
 - Arkin Wu - Bob and Karen Thaler Graduate Student Swine Nutrition Scholarship
 - Mariana Menegat – Leman Conference – Best paper award
- Alumni Achievements
 - Casey Neill - ASAS Midwest Early Career Agribusiness Award

Feed Mill Biosecurity

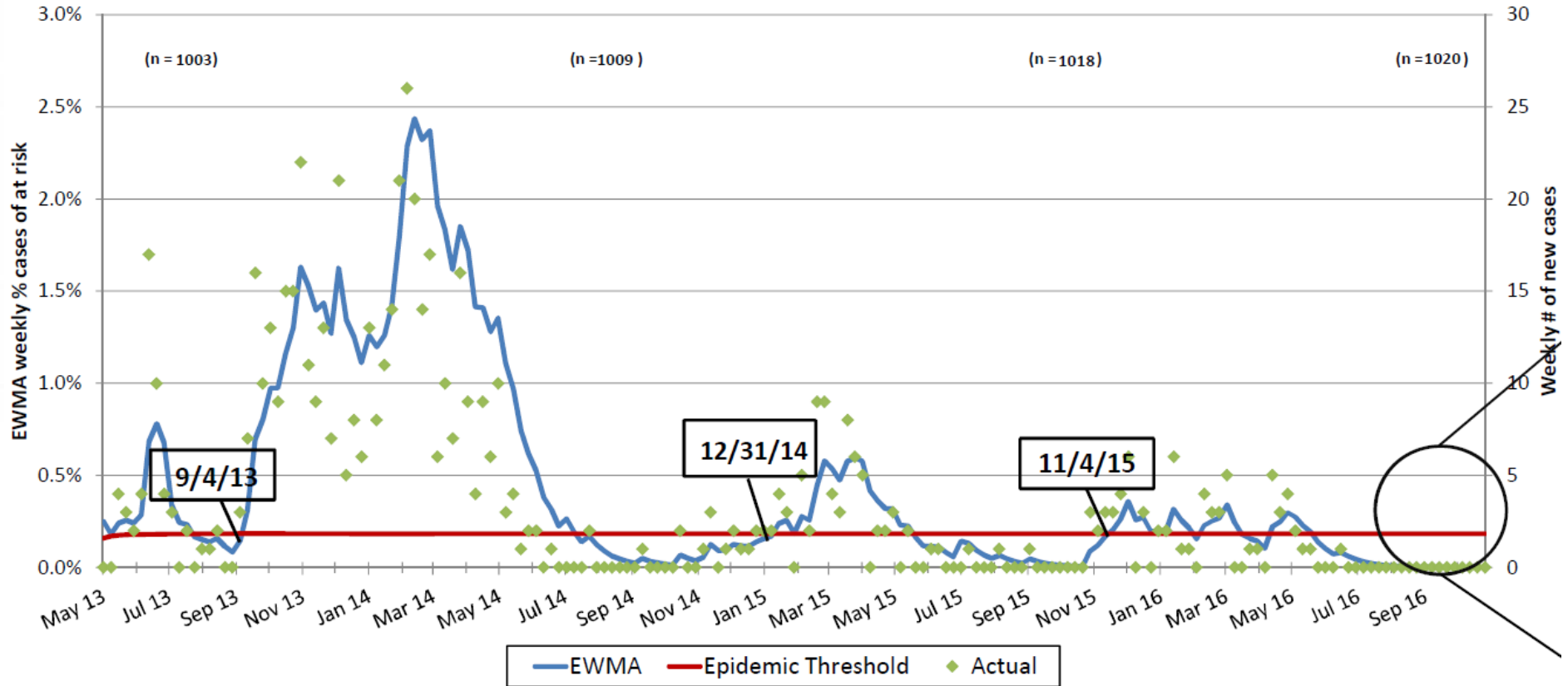
Cassie Jones
Jason Woodworth
Kansas State University

November 17th, 2016
K-State Swine Day



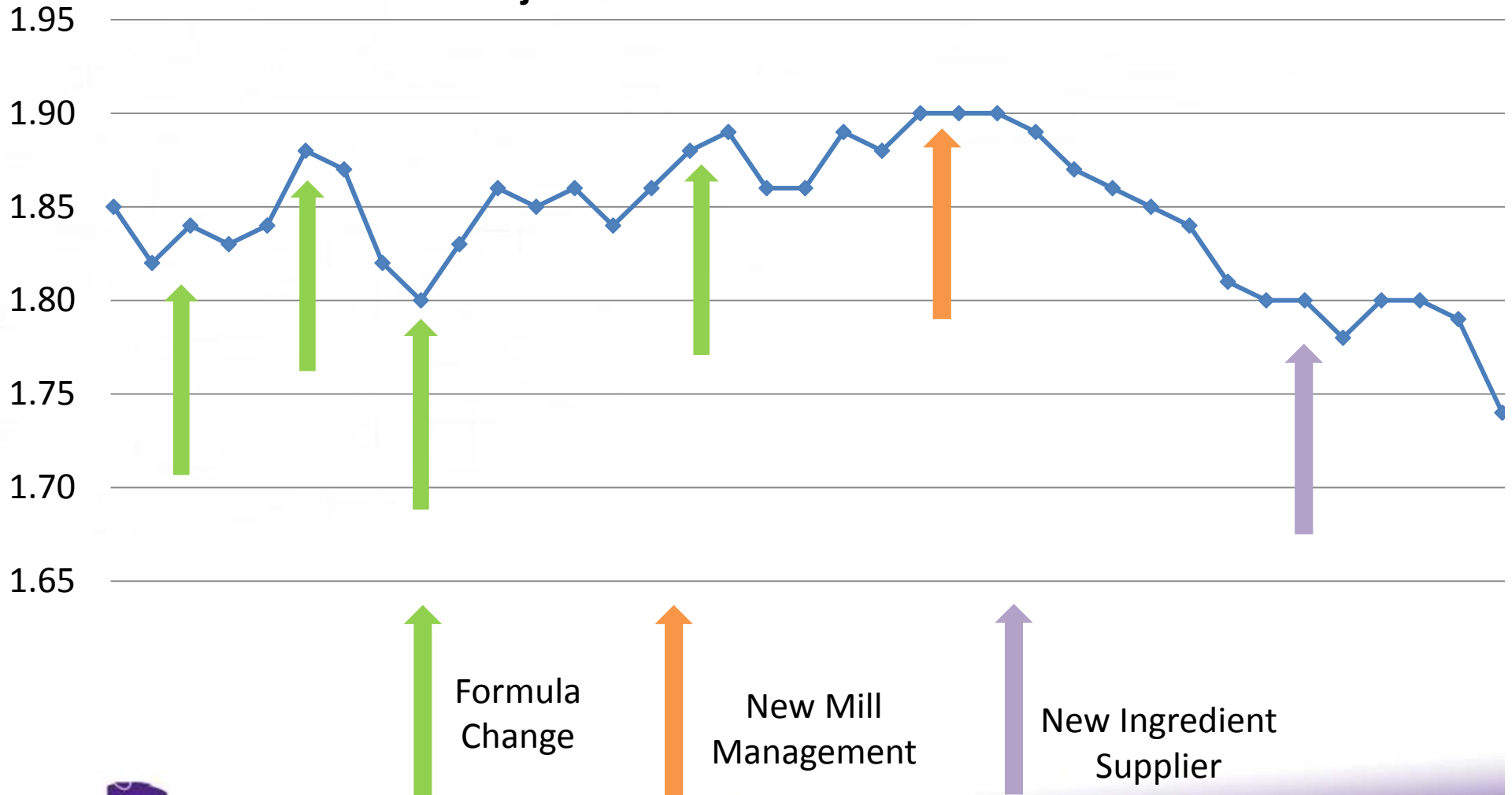
What is the value of safe feed?

Chart 4 - PED EWMA Analysis for years 2013 - 2017



What is the value of safe feed?

Adjusted Feed Conversion Ratio



Feed Mill Biosecurity



Swine Health Producer Guide

The Role of PEDV in Feed: Current Knowledge and Understanding

Roger Cochrane and Dr. Cassie Jones, Department of Grain Science and Industry, Kansas State University
Reviewers: Scott Dee, Joel DeRouchey, Steve Dritz, Phillip Gauger, Laura Greiner, Anne Huss, Eric Nelson, Mike Tokach, Henry Turlington, Pedro Uriola, and Jason Woodworth

COMMENTARY

PEER REVIEWED

Feed mill biosecurity plans: A systematic approach to prevent biological pathogens in swine feed

Roger A. Cochrane, MS; Steve S. Dritz, DVM, PhD; Jason C. Woodworth, MS, PhD; Charles R. Stark, MS, PhD; Anne R. Huss, MS, PhD; Jean Paul Cano, DVM, PhD; Robert W. Thompson, DVM, MS; Adam C. Fahrenholz, MS, PhD; Cassandra K. Jones, MS, PhD

Summary

Development of a feed mill biosecurity plan

through a number of means, including ingredients, manufacturing equipment, or people, so controls must aim to prevent or reduce

and sanitation procedures. The objective of this review is to describe biological hazards that may be present in swine feed, locations

Feed Mill Biosecurity

Prevention

- Receiving procedures
- Dust control
- Personnel zoning
- Flushing and sequencing



Intervention

- Point-in-time
 - Thermal processing
 - Radiation
- Chemical additive application



Postvention

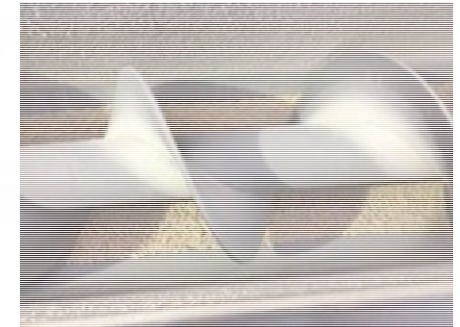
- Facility decontamination



Feed Mill Biosecurity

Prevention

- Receiving procedures
- Dust control
- Personnel zoning
- Flushing and sequencing

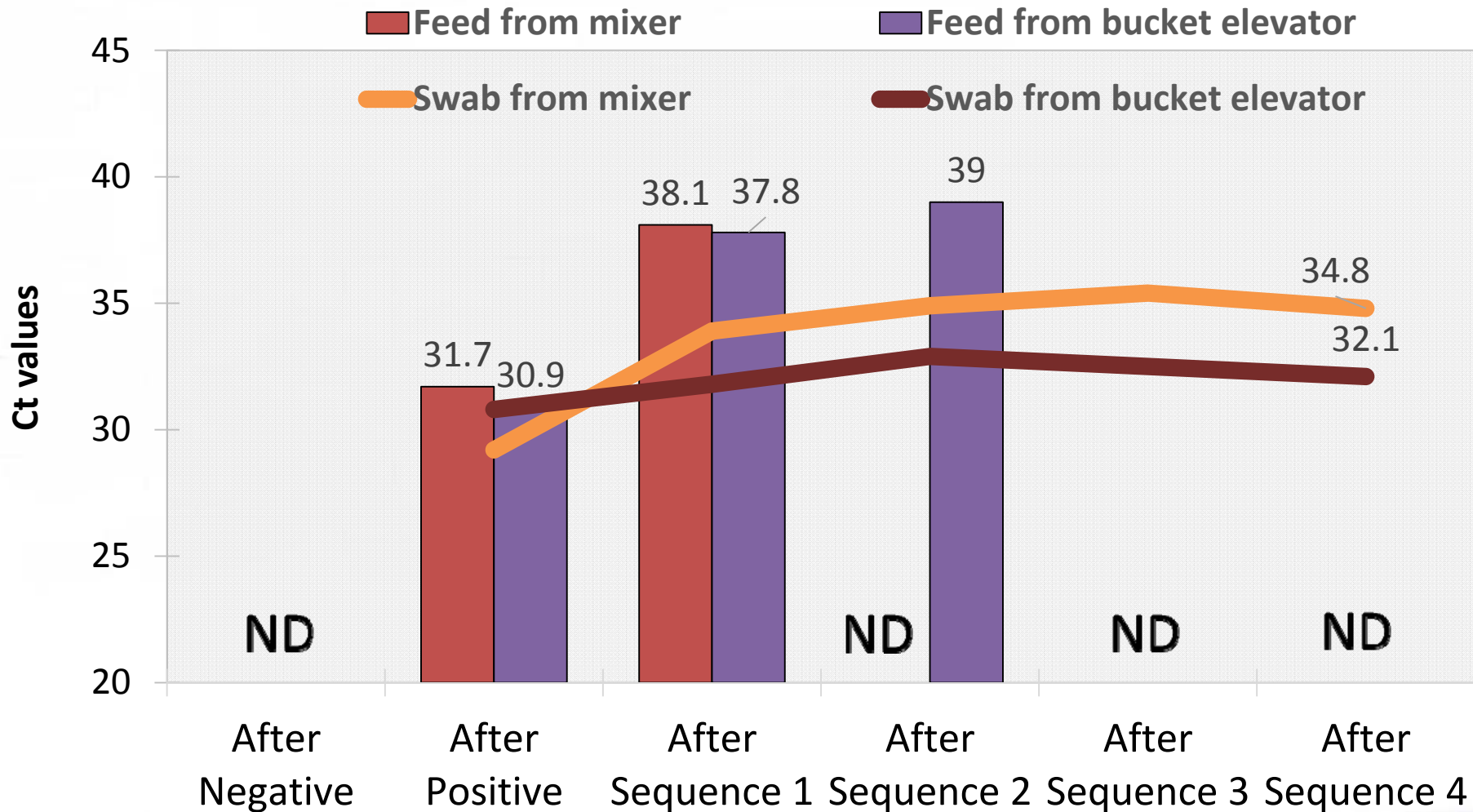


Feed Mill Biosecurity

- Do NOT add dust back to feed to save on shrink
- Control traffic



Feed and feed equipment surface Ct values



Sequencing to prevent PEDV infectivity

Item	Feed inoculum	0 dpi	2 dpi	4 dpi	6 dpi	7 dpi	7 dpi Cecum
PEDV detected in pigs, # of pigs							
After non-PEDV feed	Neg	0/9	0/9	0/9	0/9	0/9	0/9
After PEDV feed	Pos	0/9	9/9	9/9	9/9	9/9	9/9
After Sequence 1	Pos	0/9	1/9	3/9	3/9	3/9	3/9
After Sequence 2	Neg	0/9	1/9	3/9	3/9	3/9	3/9
After Sequence 3	Neg	0/9	0/9	0/9	0/9	0/9	0/9
After Sequence 4	Neg	0/9	0/9	0/9	0/9	0/9	0/9

A total of 3 replications/treatment with 3 pigs/replicate

- Sequencing reduced PEDV detection in feed
- However, carry over of infectivity did occur

Flushing to prevent PEDV infectivity

Item	Rice hull treatment			
	Untreated	Formaldehyde	2% MCFA	10% MCFA
Prevalence, % positive				
Negative feed	0/3	NA	NA	NA
Positive feed	3/3	NA	NA	NA
Laboratory scale mixer				
Rice hull flush	3/6	1/6	2/6	0/6
Subsequent feed	0/6	0/6	0/6	0/6
Production scale mixer				
Rice hull flush	NT	NT	NT	0/3
Subsequent feed	NT	NT	NT	0/3
Production scale bucket elevator				
Rice hull flush	NT	NT	NT	1/3
Subsequent feed	NT	NT	NT	0/3

Feed Mill Biosecurity

Intervention

- Point-in-time
 - Thermal processing
 - Radiation
- Chemical additive application



Pelleting to Reduce PEDV

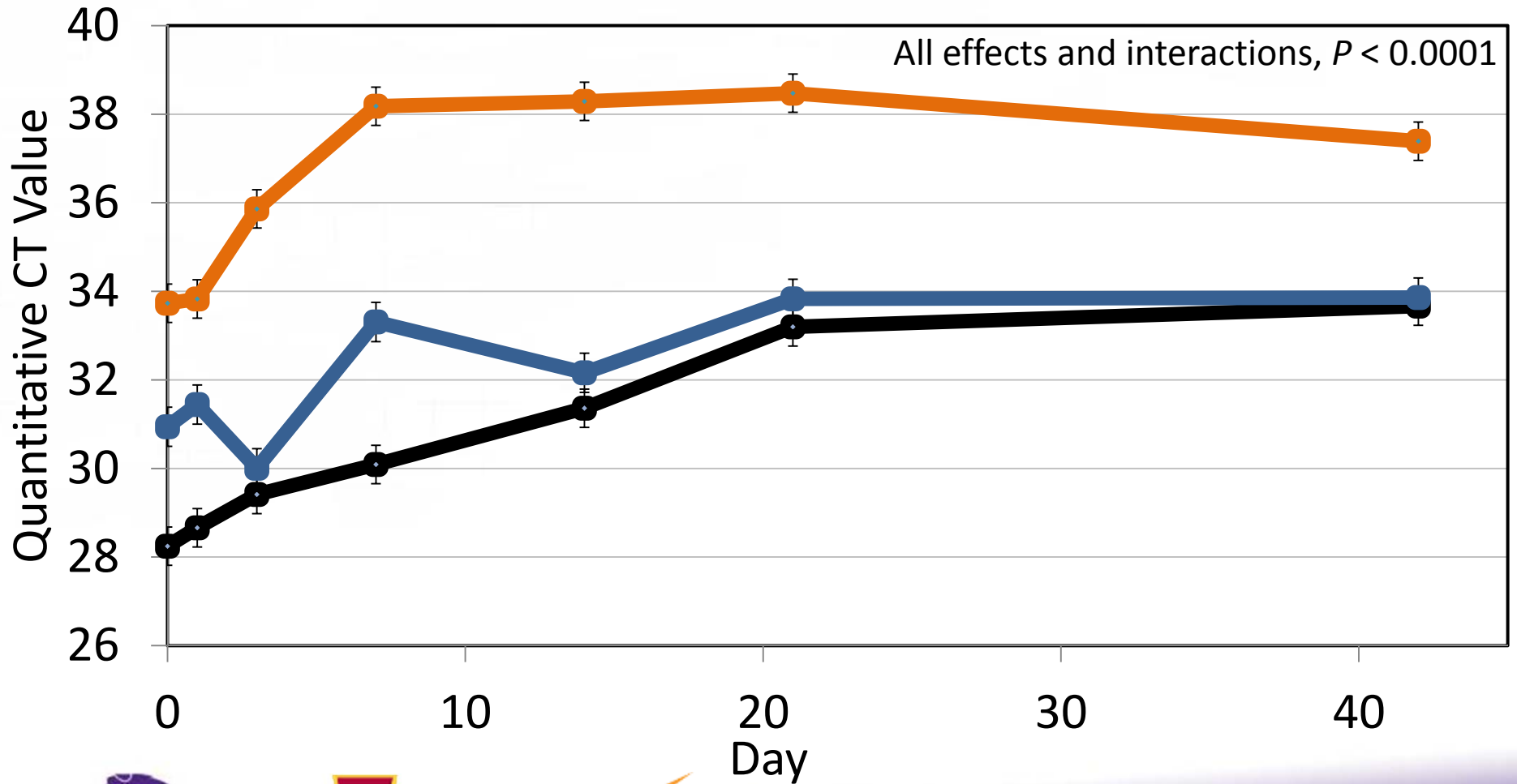
Number of Pigs Infected with PEDV by Bioassay

	Feed	0 dpi	2 dpi	4 dpi	6 dpi	7 dpi	7 dpi Cecum
No PEDV	0	0	0	0	0	0	0
100°F	9/9	0	1/9	3/9	3/9	3/9	3/9
115°F	9/9	0	3/9	3/9	3/9	3/9	3/9
130°F	9/9	0	0	0	0	0	0
145°F	8/9	0	0	0	0	0	0
160°F	8/9	0	0	0	0	0	0

Infectivity developed in diets pelleted below 130°F

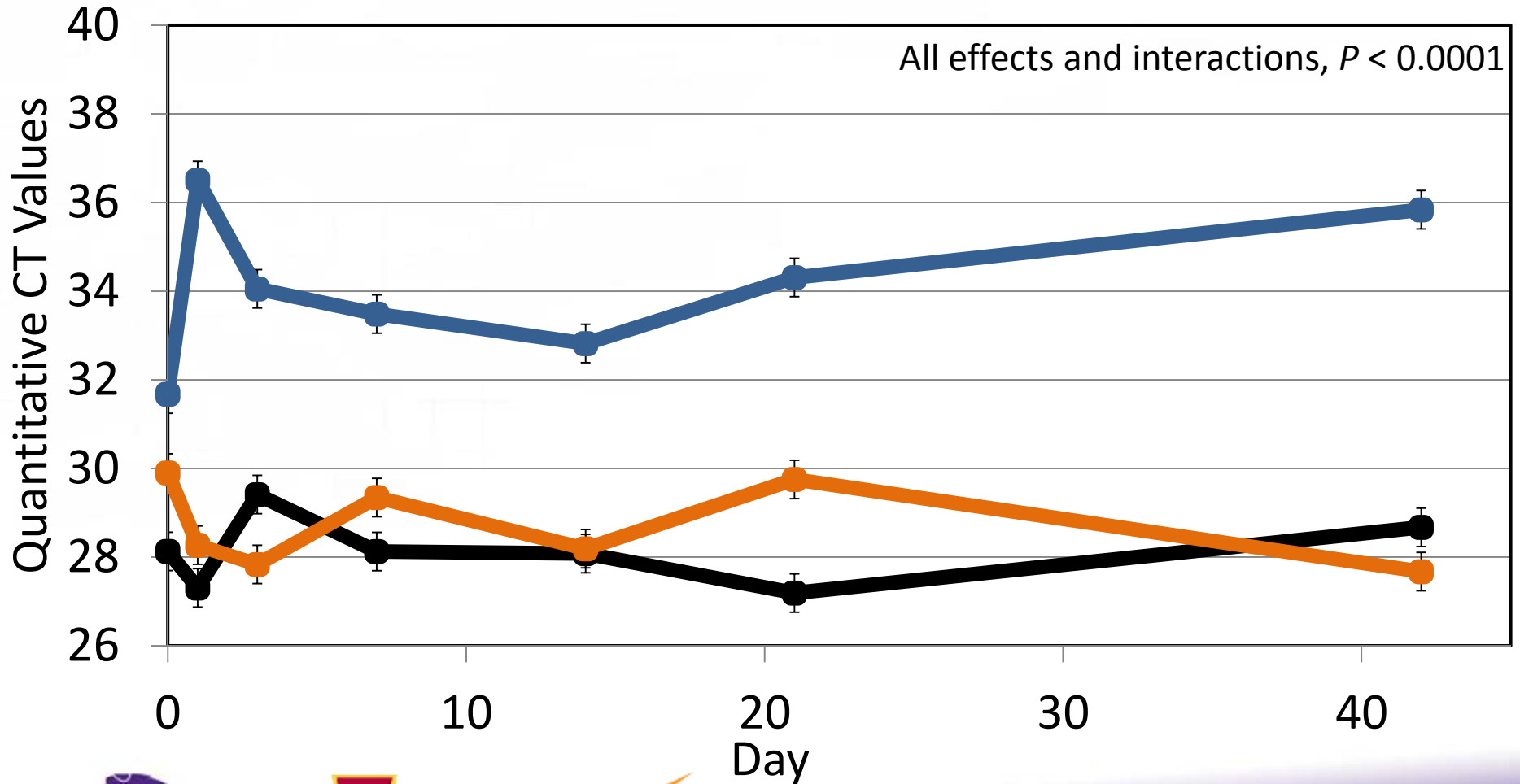
Complete Diet

● Untreated control ● Medium chain fatty acid ● Commercial formaldehyde



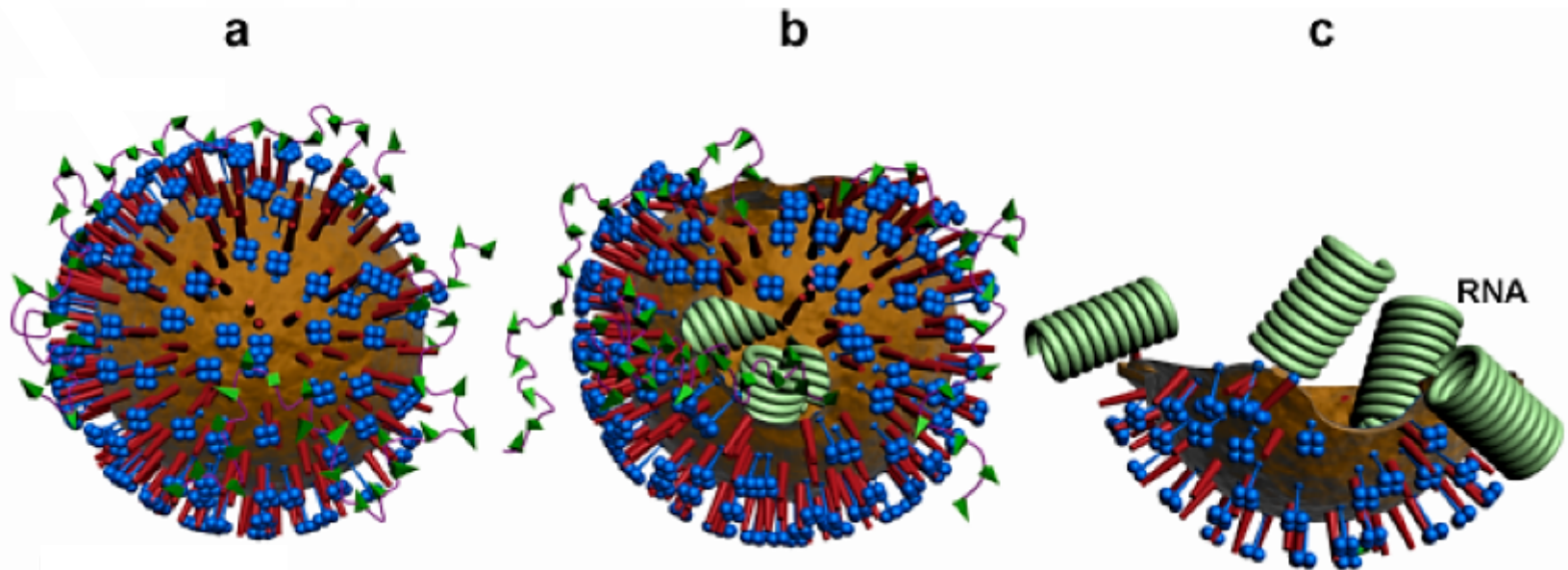
Spray-Dried Animal Plasma

● Untreated control ● Medium chain fatty acid ● Commercial formaldehyde

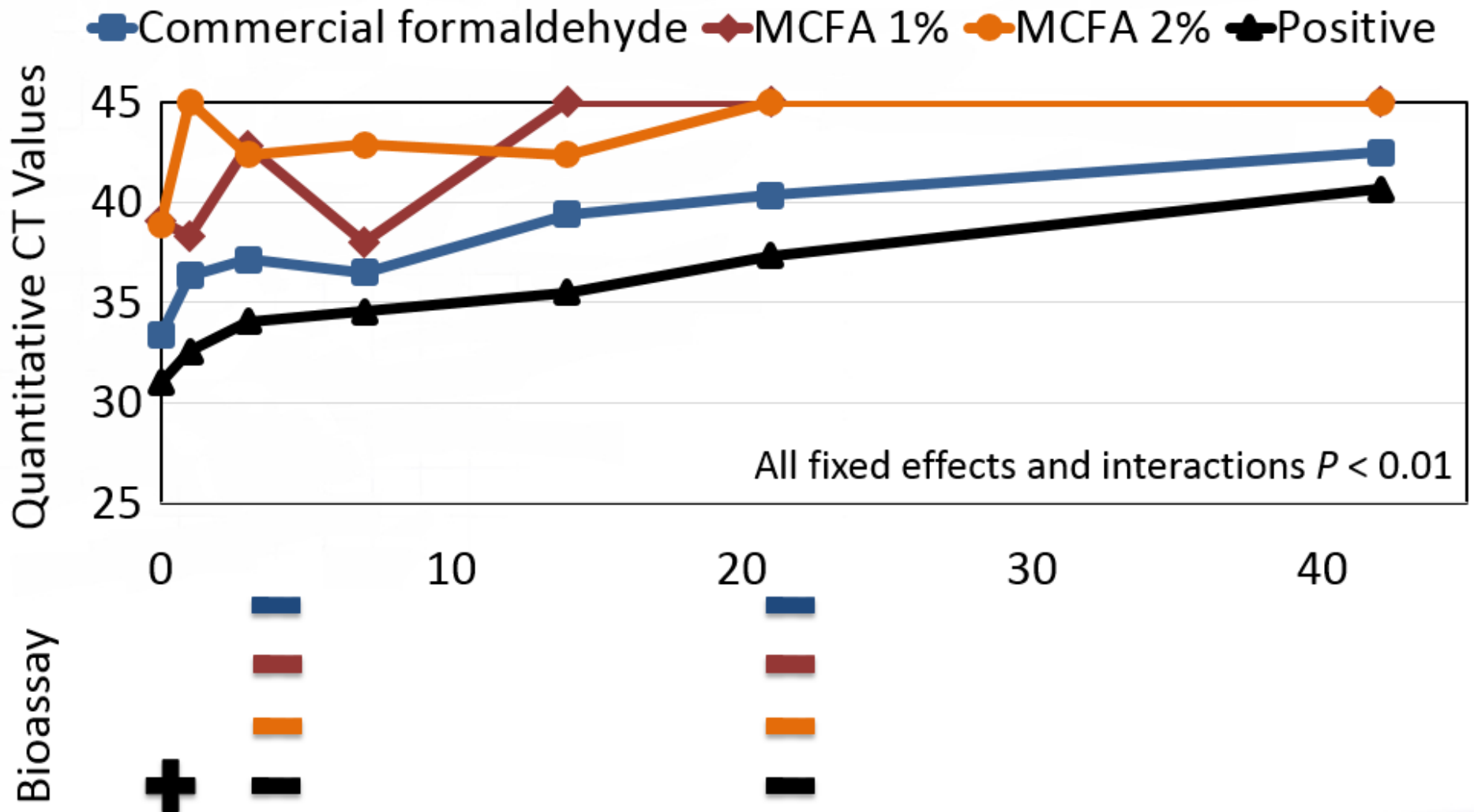


Medium Chain Fatty Acids

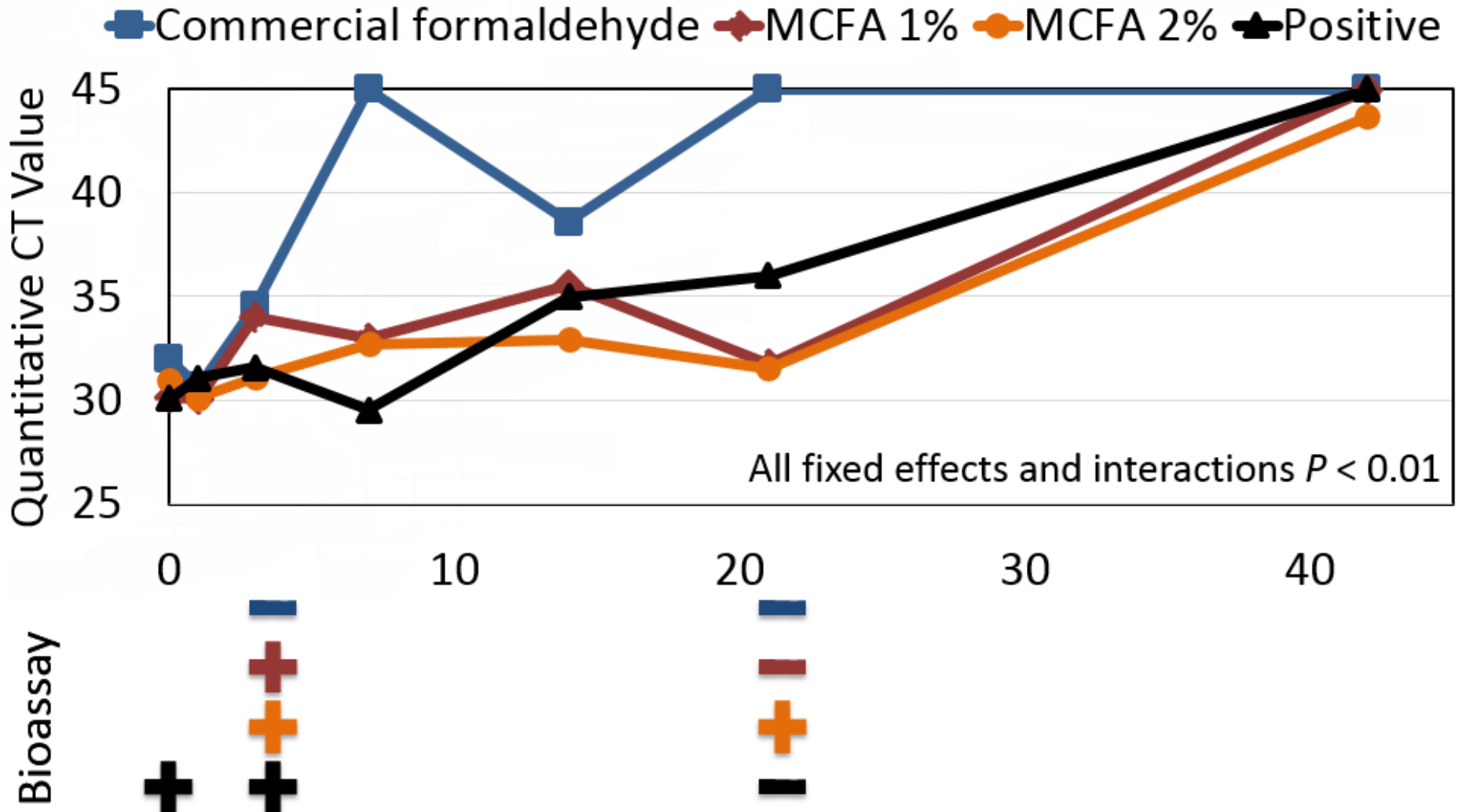
- Antiviral properties
 - Bind with cell membrane proteins
 - Incorporation into the cell membrane
 - Causes destabilization of the cell membrane bi-layer



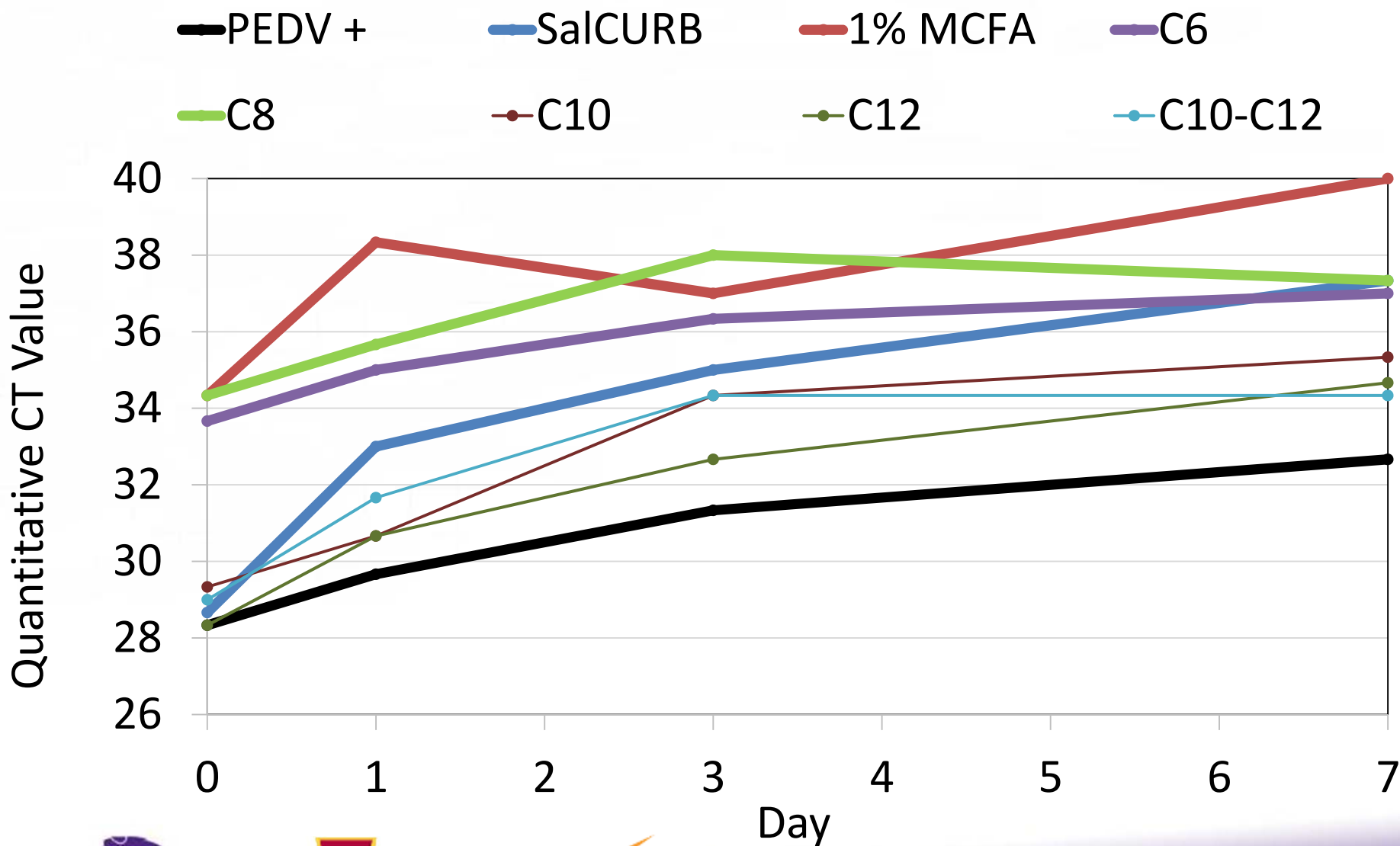
Complete Diet



Spray-Dried Animal Plasma

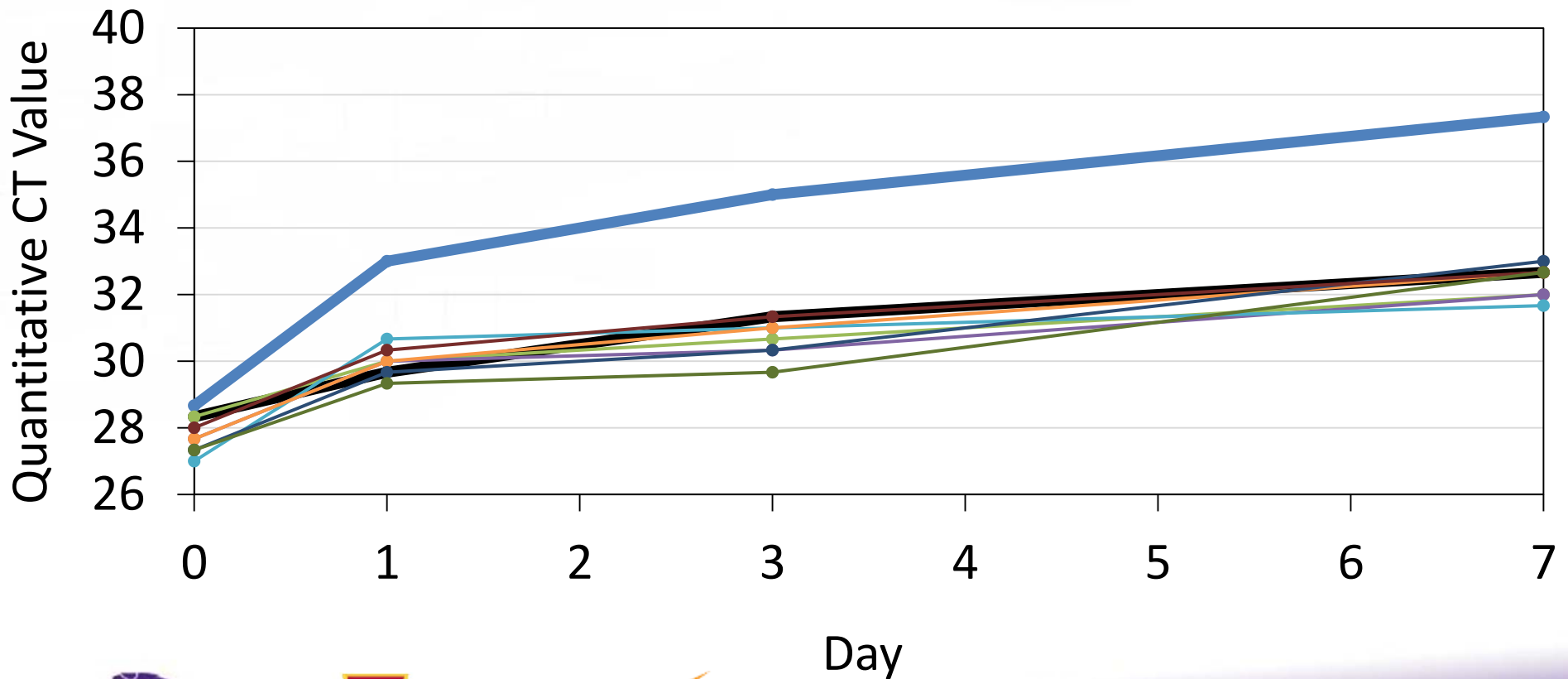


Synthetic MCFA Sources



Natural Fat Sources

- PEDV +
- 1% Soy Oil
- 2% Palm Kernel Oil
- SalCURB
- 1% Canola Oil
- 1% Coconut Oil
- 1% Choice White
- 1% Palm Kernel Oil
- 2% Coconut Oil



PEDV Infectivity of Synthetic and Natural Fat Sources

Treatment	CT Value	Infectivity of d 3
PEDV Positive	31	+
SalCURB	35	-
MCFA Blend	37	-
C6	36	-
C8	38	-
C10	34	-
C12	33	+
Palm Kernel Oil	31	+
Coconut Oil	32	+
Choice White	31	+
Soy Oil	30	+
Canola Oil	31	+

← No Infectivity until d 7

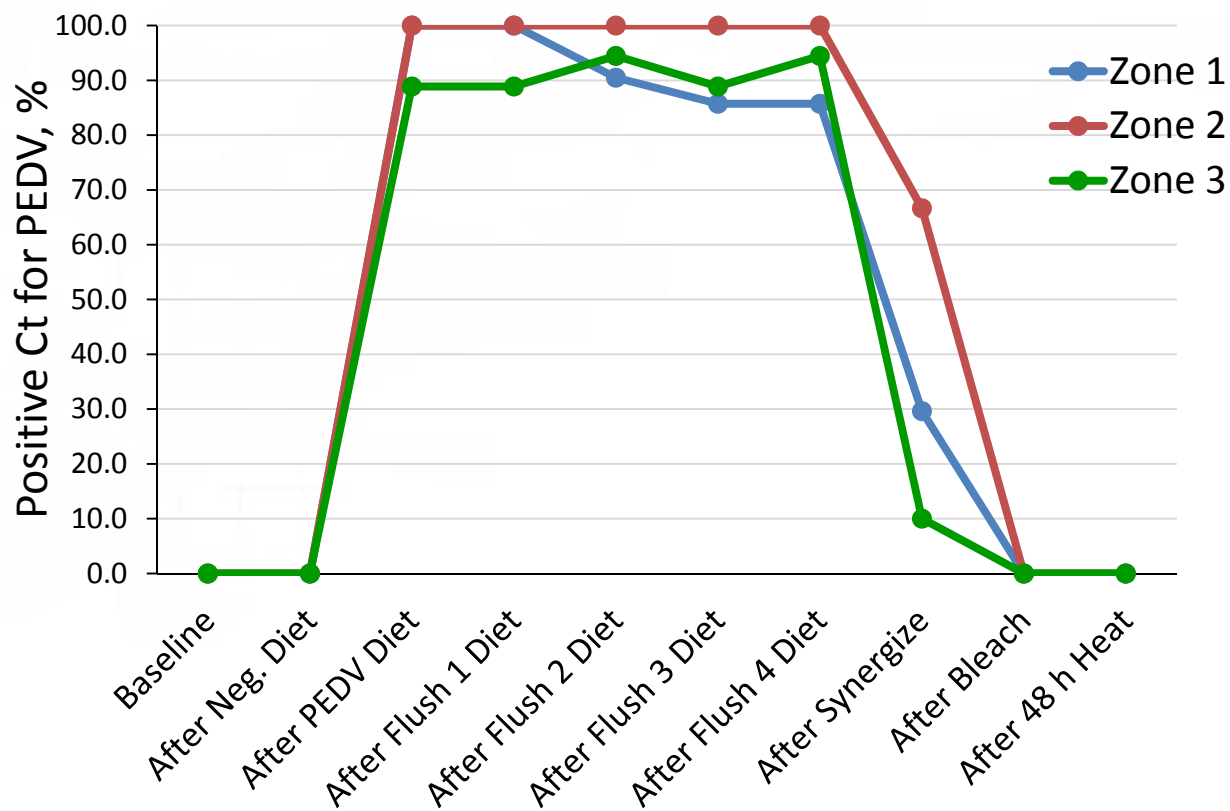
Feed Mill Biosecurity

Postvention

- Facility decontamination



Environmental contamination after processing PEDV-inoculated feed



Zone 1 = direct feed contact surfaces- equipment interiors

Zone 2 = surfaces directly adjacent to zone 1

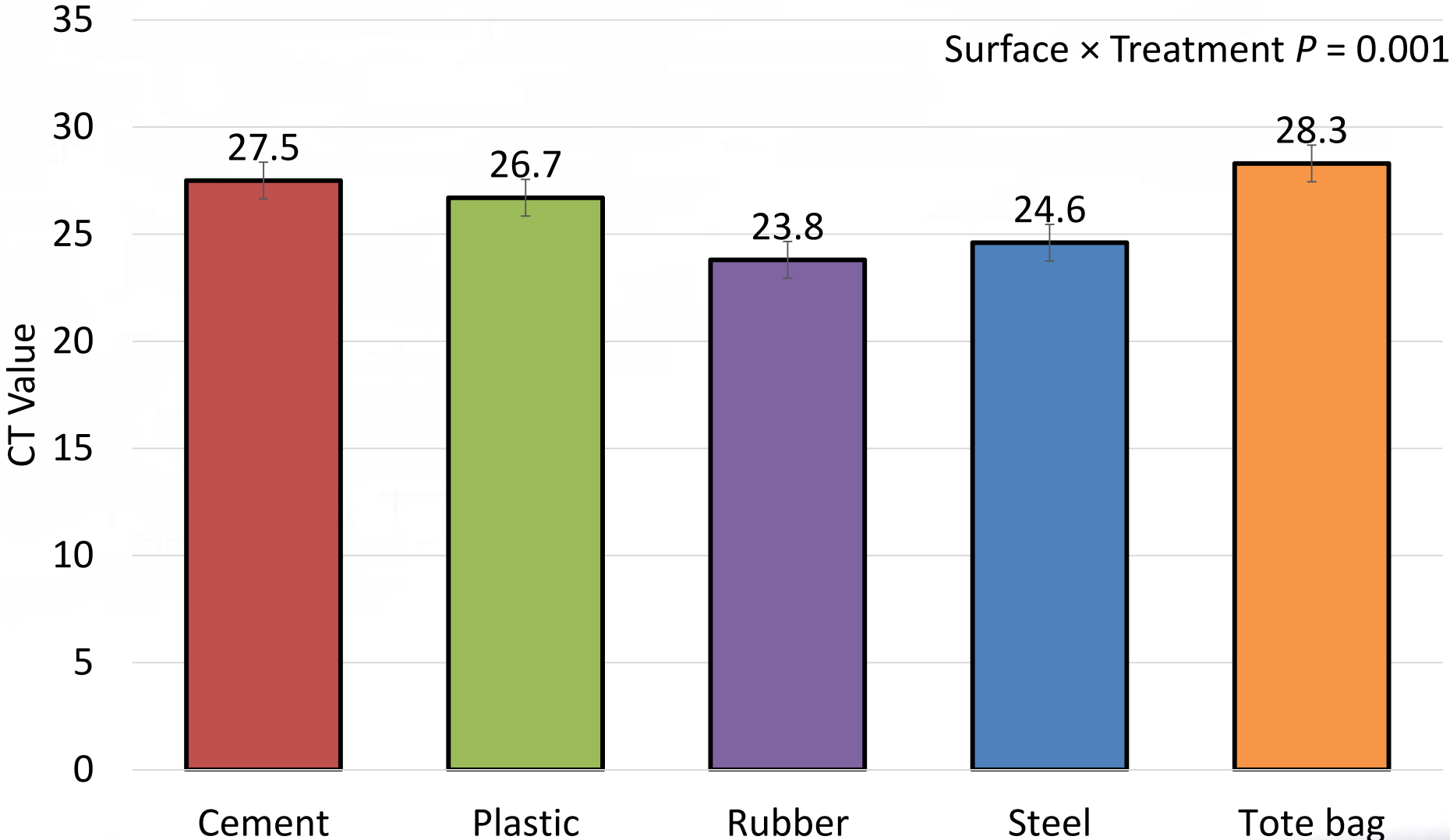
Zone 3 = structural surfaces- floors, walls

PEDV Decontamination of Surfaces

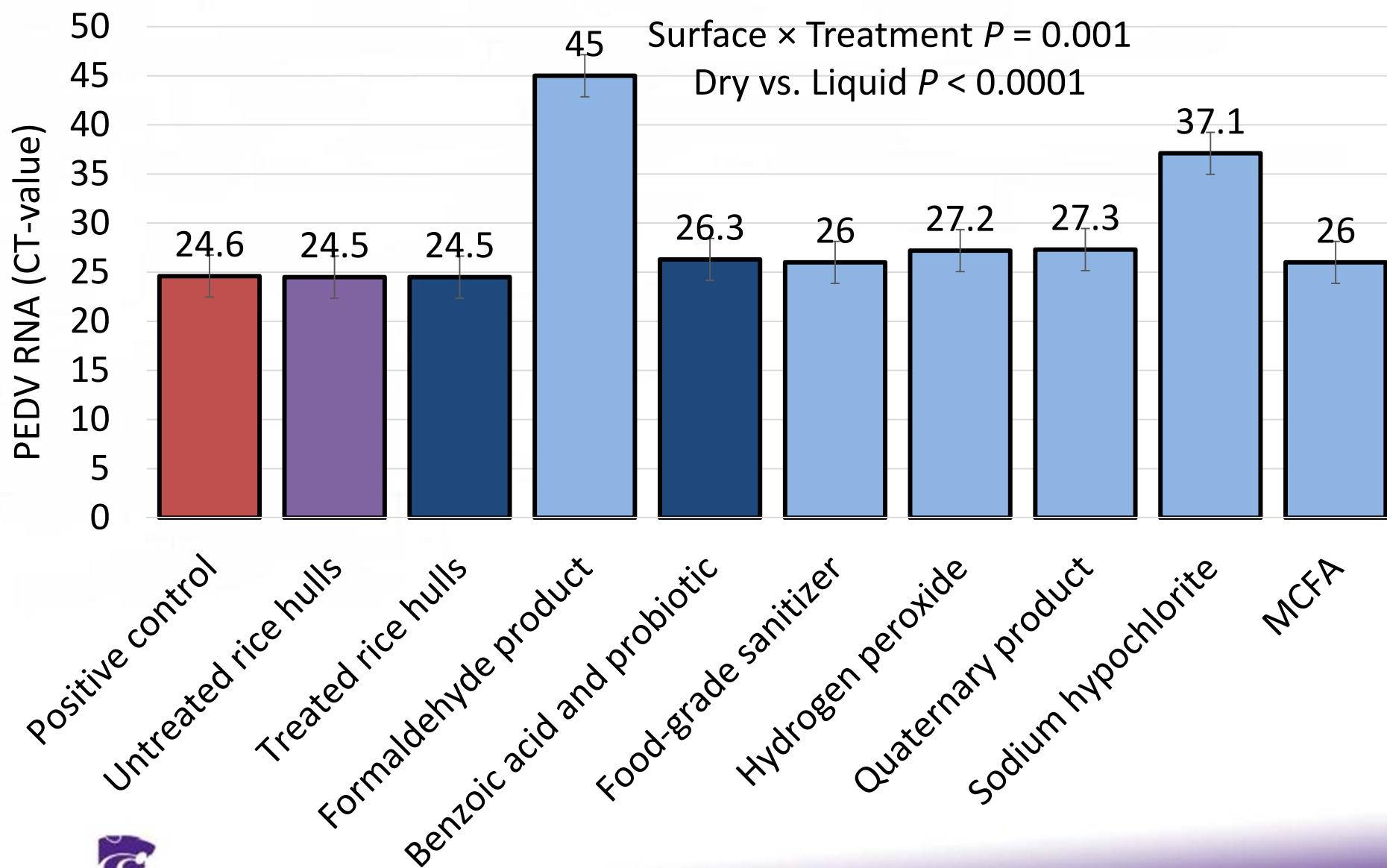
- Surfaces inoculated with 1 mL liquid PEDV 19338E P8 104 (CT 20.8), dried in biosafety cabinet before treatment application (Bowman et al., 2015)
- 5 Different Surfaces (25.8 cm²)
- 15 g of dry or 1 mL of liquid applied to surface
- After 15 min, surfaces tapped to remove treatment
- Surface swabbed
- Swabs analyzed via qRT-PCR analysis



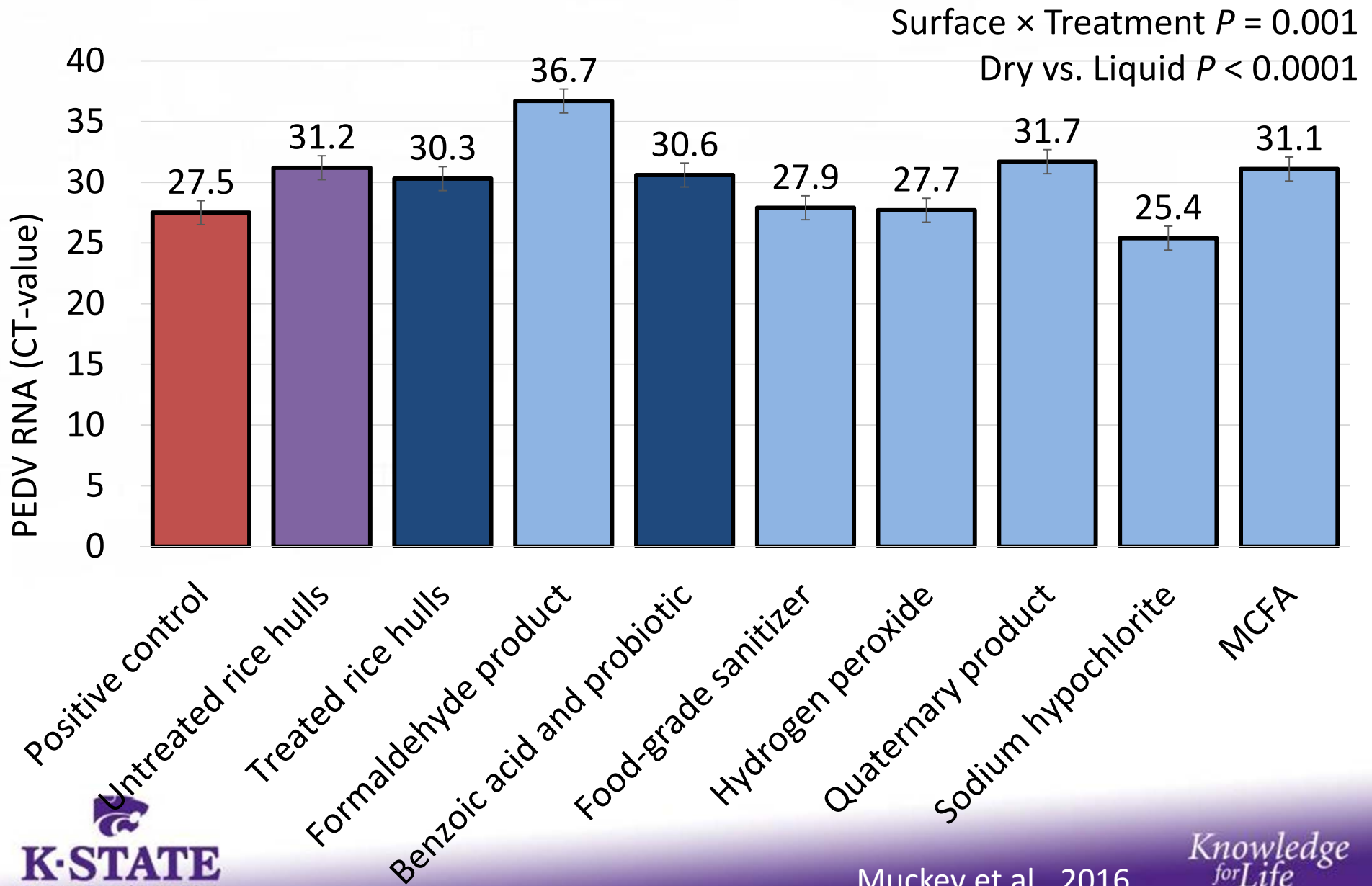
Effect of surface type on PEDV (Positive Controls)



Effect of sanitizer type on steel



Effect of sanitizer type on cement



Take Home Messages

- Place as many prevention/interventions in feed mills as is economical and practical
 - Receiving procedures
 - Restrict traffic flow
 - Dust control
 - Flushing/sequencing
 - Pelleting
 - Chemical additives (commercial formaldehyde, 1% MCFA)
- Decontamination of mills is a challenge
 - Nearly all surfaces get contaminated by dust
 - Requires liquid sanitizing



Thank You!

COMMENTARY

PEER REVIEWED

Feed mill biosecurity plans: A systematic approach to prevent biological pathogens in swine feed

Roger A. Cochrane, MS; Steve S. Dritz, DVM, PhD; Jason C. Woodworth, MS, PhD; Charles R. Stark, MS, PhD; Anne R. Huss, MS, PhD; Jean Paul Cano, DVM, PhD; Robert W. Thompson, DVM, MS; Adam C. Fahrenholz, MS, PhD; Cassandra K. Jones, MS, PhD

Summary

Development of a feed mill biosecurity plan can minimize risk of introduction of biologic hazards and limit potential economic losses from animal or human pathogens such as *Salmonella* and porcine epidemic diarrhea virus. A biosecurity plan should be detailed and contain hazard controls at each step of the manufacturing process. Biologic hazards can cause illness or injury in humans or animals. These hazards can be introduced

through a number of means, including ingredients, manufacturing equipment, or people, so controls must aim to prevent or reduce their prevalence. The Food Safety Modernization Act requires most feed mills to identify and control hazards. A biosecurity plan can serve as an effective prerequisite program to reduce the likelihood of a biological hazard occurrence by identifying ingredient specifications, sampling methods, analytical procedures, receiving guidelines, equipment cleanout, production parameters, load-out,

and sanitation procedures. The objective of this review is to describe biological hazards that may be present in swine feed, locations of their potential entry, and suggested practices for a successful biosecurity plan for feed mills manufacturing swine feed.

Keywords: swine, feed, biosecurity, hazard analysis, pathogen control

Received: October 26, 2015

Accepted: December 2, 2015

May/June 2016



Feed Mill Quality Control

Particle Size Analysis

Uniformity of Mix

Charles Stark

New Extension Bulletin



Evaluating Particle Sizes

As grain accounts for a major component and cost in diets for livestock animals, the particle size of ground grain influences feed digestibility, feed efficiency, mixing performance, and pelleting. Therefore, periodic particle size evaluation is a necessary component of a feed manufacturing quality assurance program and recommended by nutritionists. The purpose of this bulletin is to describe the equipment, procedure, costs, and interpretation of particle size analysis.

The standard for particle size analysis by sieving is published by the American

Society of Agricultural and Biological Engineers (ASABE). As stated in their publication, Method of determining and expressing fineness of feed materials by sieving (ANSI/ASAE 8819.4 FEB 2008 R2012), "The purpose of this standard is to define a test procedure to determine the fineness of feed ingredients and to define a method of expressing the particle size of the material."

The standard allows several variations for this testing procedure. Specifically, it allows the use of different sieve shakers, such as a Tyler (to Top, Rotach) or equivalent unit.

It also allows optional use of sieve agitators, such as small rubber balls and bristle sieve cleaners to help move particles around on finer sieves. Another option is whether a flow agent is used to help high fat material move (dispersing or sieving agent) through the sieves. Finally, the time of sieving can range from 10 to 15 minutes in the official procedure. Laboratories that test particle size may obtain differing results because they use different variations. Research has demonstrated that differences in particle size and distribution resulted from differences in methodology (Kalivista et al., 2015; Stark and Chewning, 2012; Fahrenholz et al., 2010). Their studies found that the sieve shaker, use of agitators and sieving agent influenced mean particle size and the variation in particle size measured (Table 1). No significant difference due to time was found for particle size when sieve agitators and sieving agent were used together (Wallwood et al., 2015). Figure 1 depicts the shift in the amount on each sieve (US Sieve No. 40 to pan) facilitated

Figure 1. Distribution graph depicting the quantity of particles collected on each sieve for a corn sample milled using a hammermill comparing when sieving agent was used and not used.

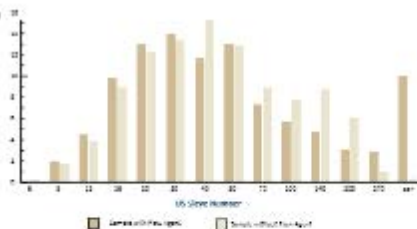


Table 1. Main effect of analytical method on geometric mean diameter and geometric standard deviation of various grains

Shake time, min	Method				
	10	10	15	15	15
Sieve agitator inclusion	Yes	Yes	No	Yes	Yes
Sieving agent inclusion	No	Yes	No	No	Yes
Mean particle size (dgw), μm	586	554	615	576	540
Standard deviation (dgw)					
ANSI/ASAF 5319.2	2.75	2.62	2.09	2.27	2.63
ANSI/ASAE 8819.4 μm	485	576	467	487	507

Recommendations:

- Sieve agitators
- Dispersing/Flow agent
- 10 minutes sieving time

Available at:

www.KSUswine.org

Particle Size Analysis - Method

- ANSI/ASAE Method S319.4 (2012)
 - “Method of determining and expressing fineness of feed materials by sieving”
- Procedure:
 - 100 ± 5 gram sample
 - Ro-tap for 15 minutes (10 minutes S319.2)
- Sieving agents (options)
 - Sieve agitators
 - Dispersing or flow agents
- d_{gw} – geometric mean diameter
 - Units = microns
- S_{gw} – geometric standard deviation
 - No units - S319.2
 - Microns – S319.4

Particle Size Analysis

Step #1 Split Sample



Step #2 Weigh 100 g



Step #3 Rotap 15min



Step #4 Record Weight on Sieve



Ro-Tap Machine



- Bar taps while circularly rotating
- Screen size opening decreases from top to bottom in sieve stack
- Particles continue moving down sieve stack until the sieve opening is smaller than the particle

Sieve and Sieve Agitator Arrangement

U.S. Sieve No.	Sieve Opening (μm)	Sieve Agitator(s)
6	3360	None
8	2380	None
12	1680	Three Rubber Balls
16	1190	Three Rubber Balls
20	841	Three Rubber Balls
30	595	One Rubber Ball; One Brush Agitator
40	420	One Rubber Ball; One Brush Agitator
50	297	One Rubber Ball; One Brush Agitator
70	210	One Rubber Ball; One Brush Agitator
100	149	One Brush Agitator
140	105	One Brush Agitator
200	74	One Brush Agitator
270	53	One Brush Agitator
Pan	-	None

Sieve Agitator

Plastic



Brushes



**Rubber
Balls**

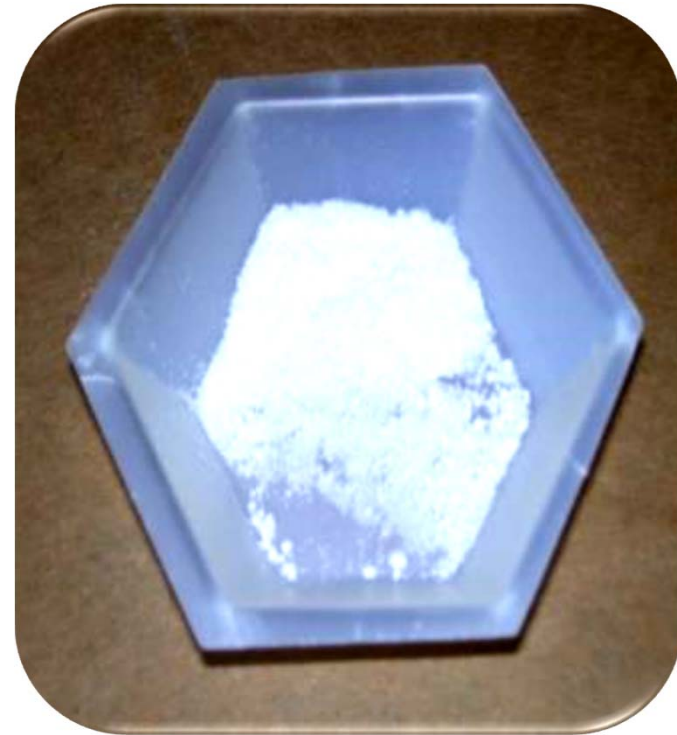


Method Options

Sieve Agitator



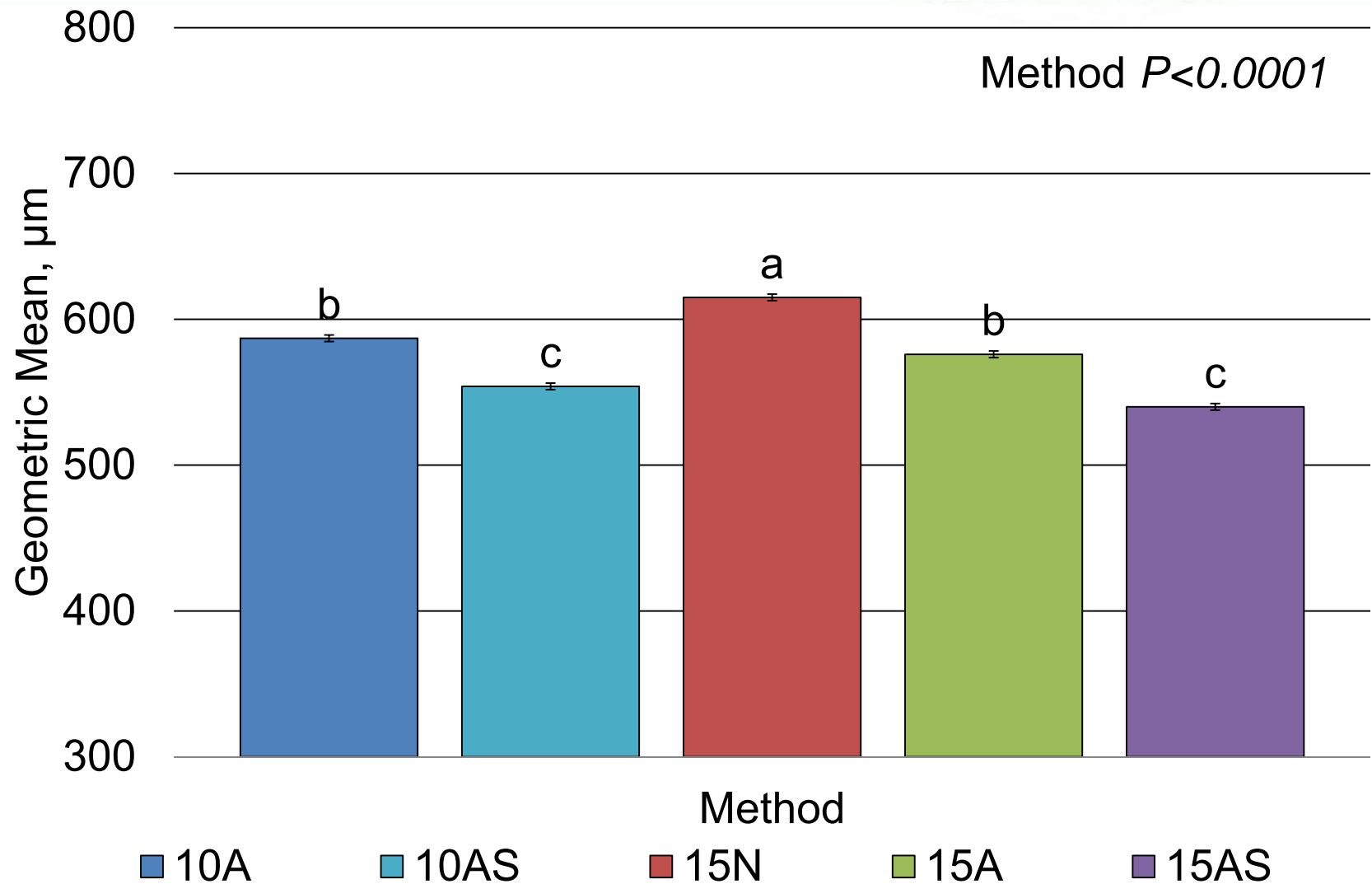
Dispersing/Flow Agent



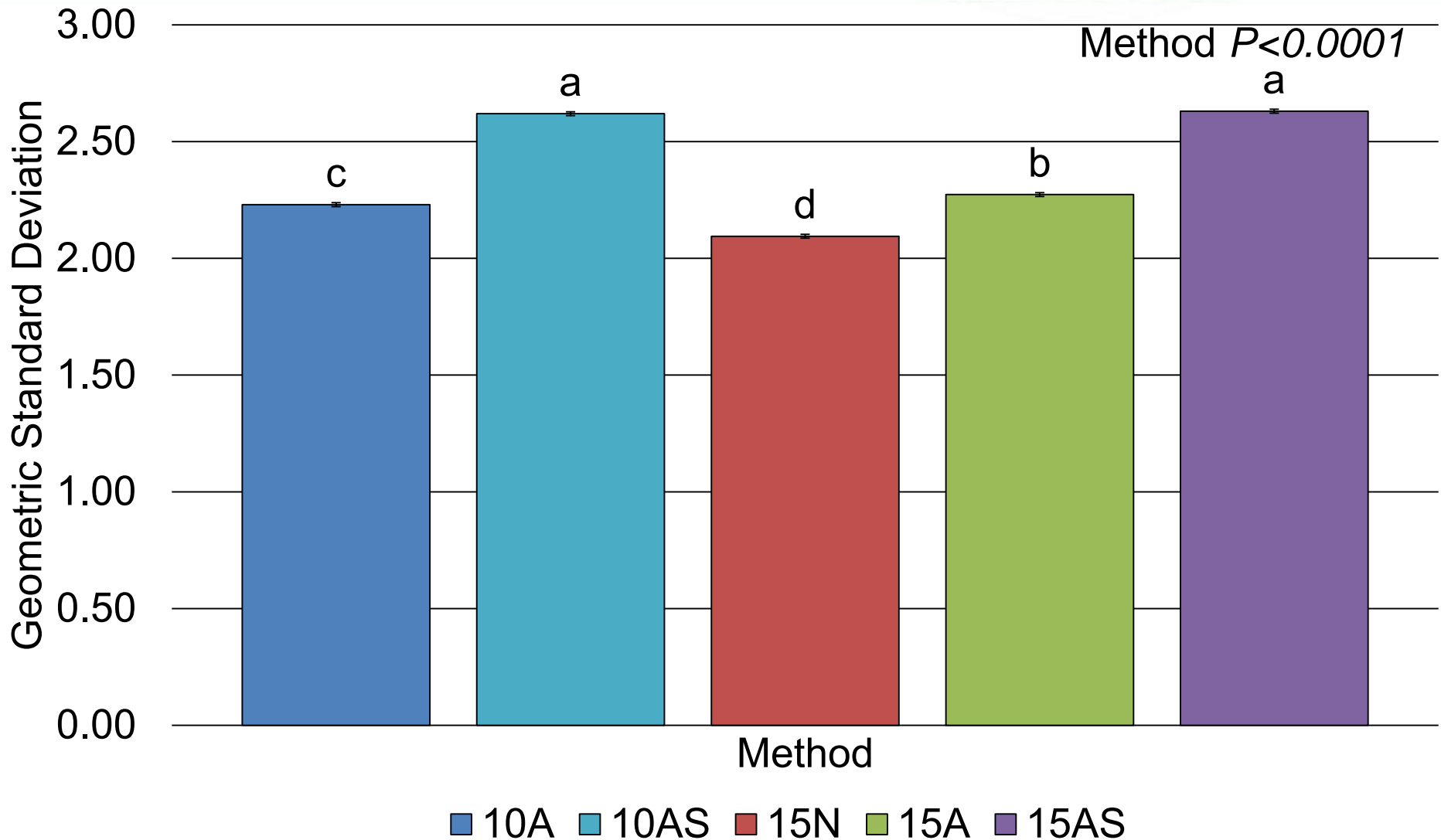
Effect of No Dispersion/Flow Agent



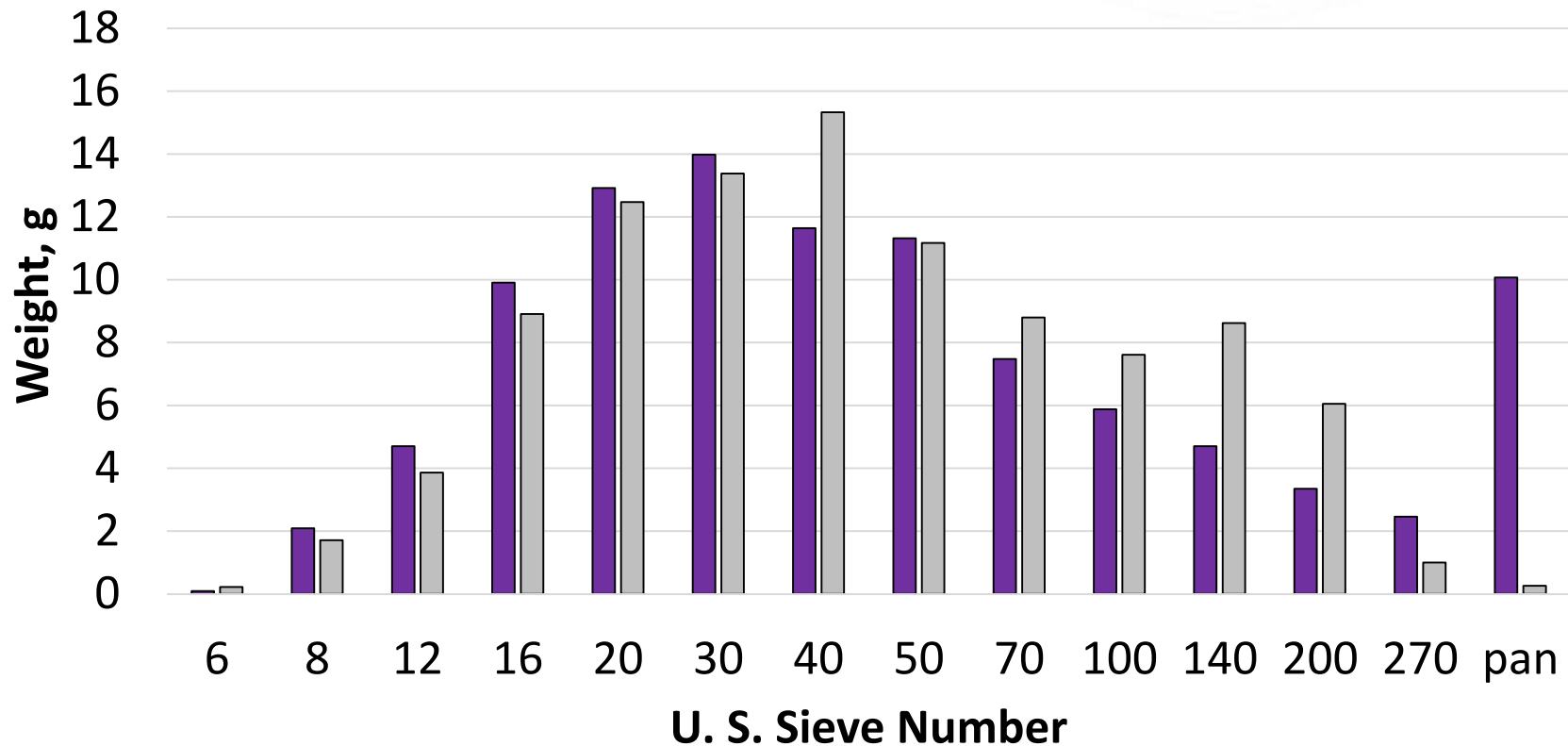
Means for Particle Size



Means for Standard Deviation



Sample Distribution

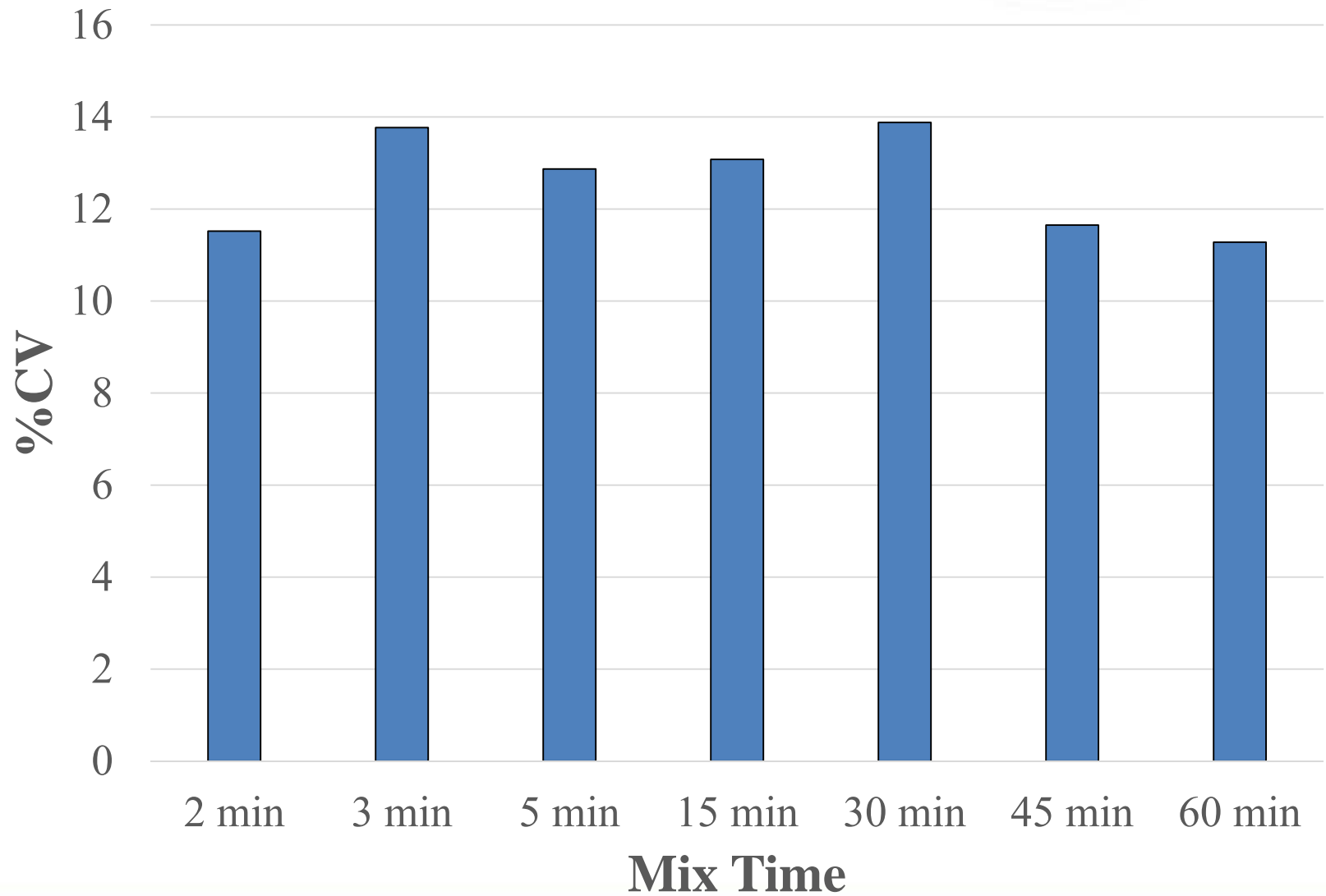


■ Sample with Sieving Agent¹ ■ Sample without Sieving Agent²

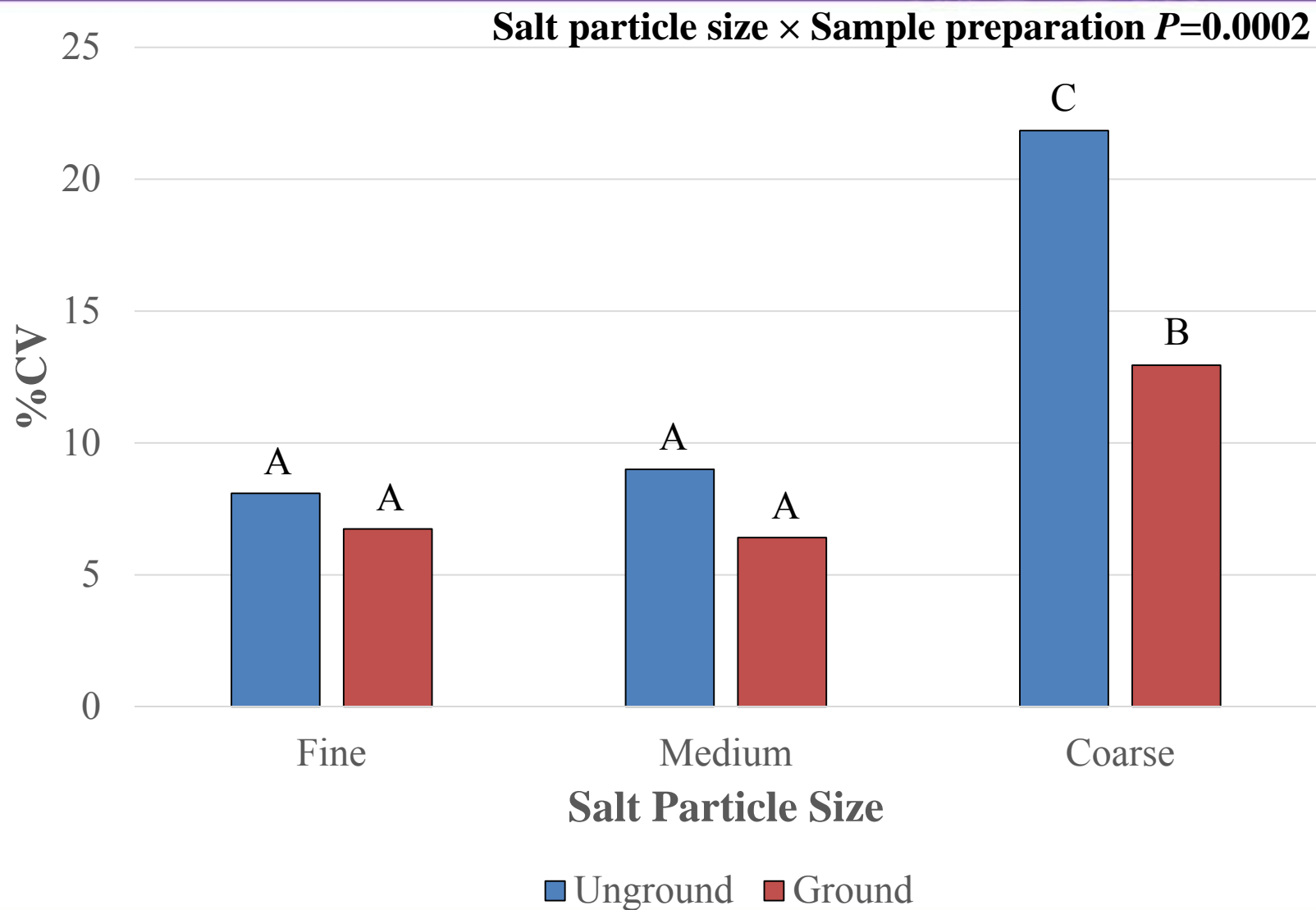
¹dgw: 402 μm ; Sgw (S319.2): 3.11; Sgw (S319.4): 561 μm ;

²dgw: 448 μm ; Sgw (S319.2): 2.50; Sgw (S319.4): 470 μm ;

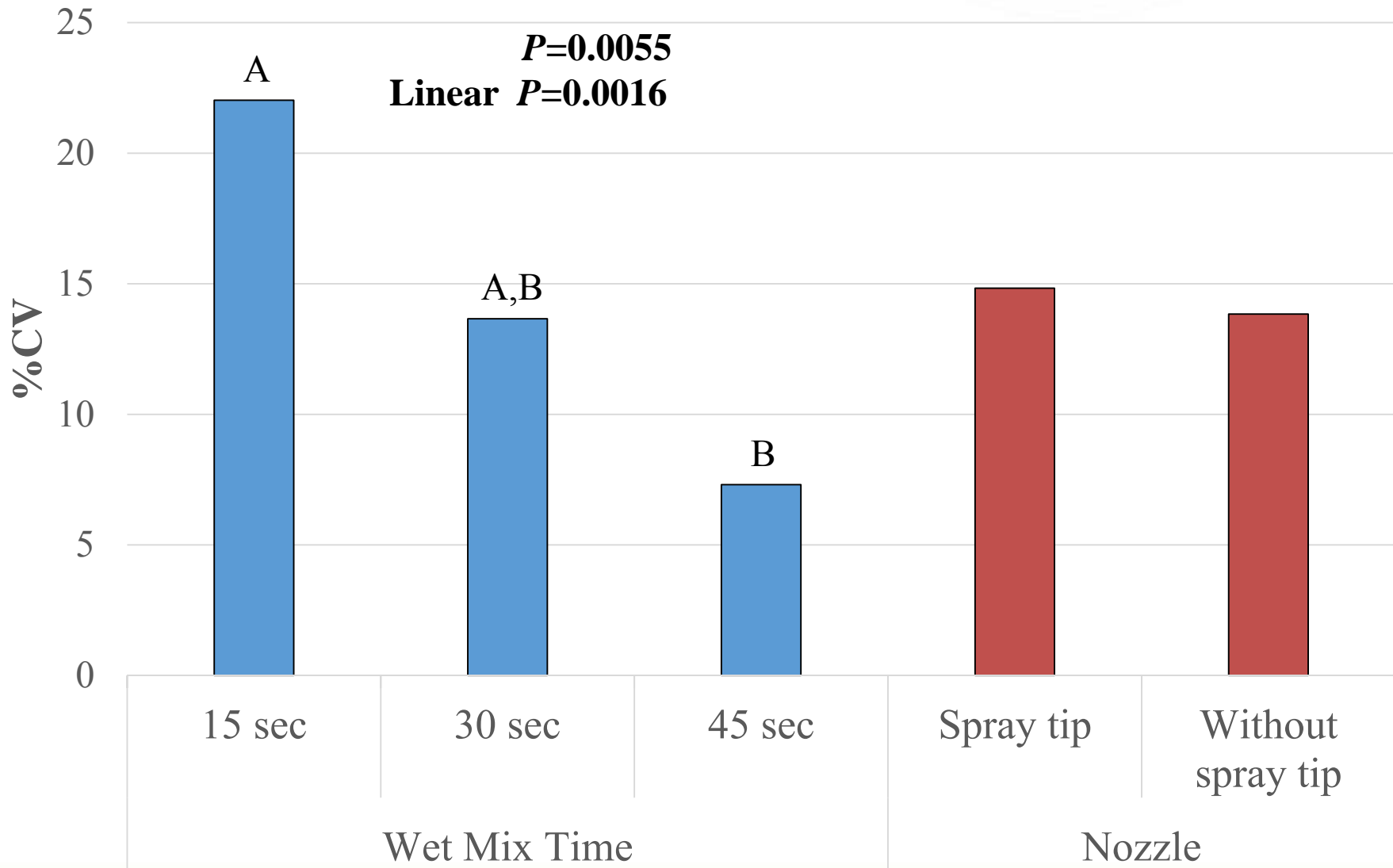
Results of Mix Time



Results of Salt Particle Size and Sample Preparation



Results of Wet Mix Time and Nozzle

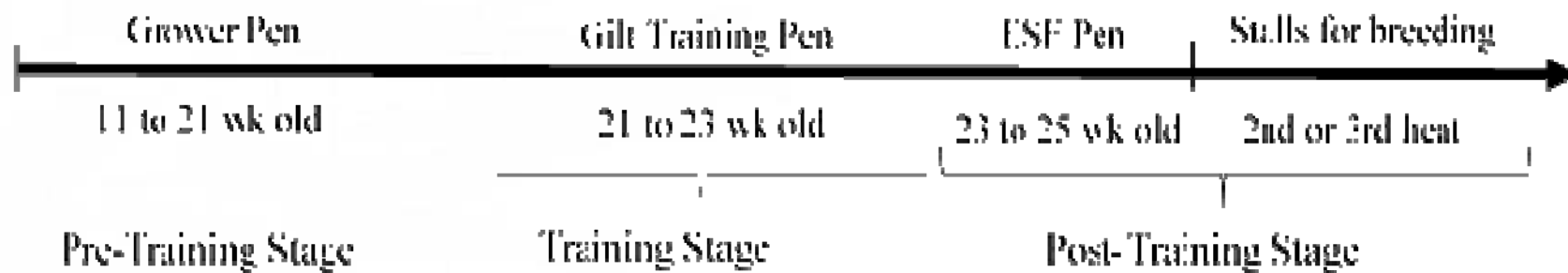


Electronic Sow Feeding



Objective: Training gilts and sows to use electronic sow feeders

Graduate Student: Carine Vier



Pre-training Pen Set-up



Feeding area

Pre-feeding area

Post-feeding area



Young gilts are exposed to the process of going through a feeding station in order to eat



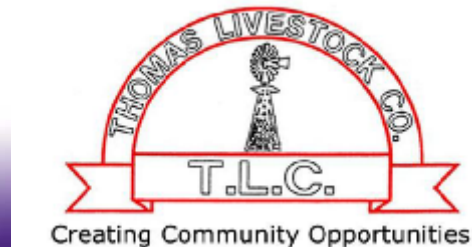


**Training Pen.
Gate similar to
ESF. Left
entrance gate
open at 45°
angle.**

Objective: Evaluate the feed efficiency of gilts and sows under commercial conditions and their reproductive performance.

Graduate Student: Lori Thomas

This project was supported by Agriculture and Food Research Initiative Competitive Grant no. 2011-68004-30336 from the USDA National Institute of Food and Agriculture



*Knowledge
forLife*

Procedures

- RFID Tags for Sow ID
- 296 Gilts
- 566 Sows
- ESF feed delivery
 - 4.4 lb/d
 - 5.0 lb/d
 - 6.6/lb/d
- ESF Daily Sow Body Weight
- 2 known points



Scale set-up

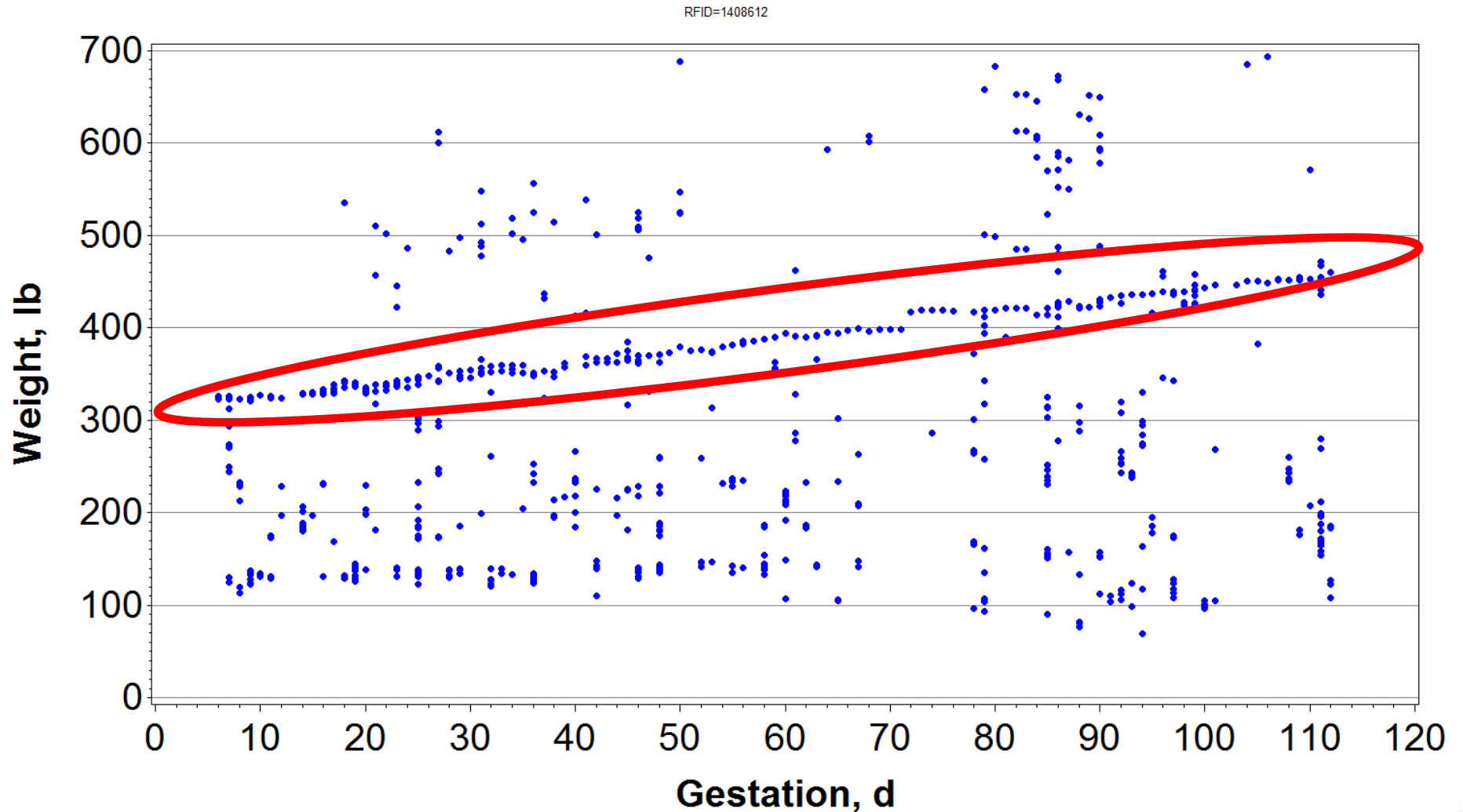


After the going through the feeding station, females walk over a scale

Thomas et al. 2016

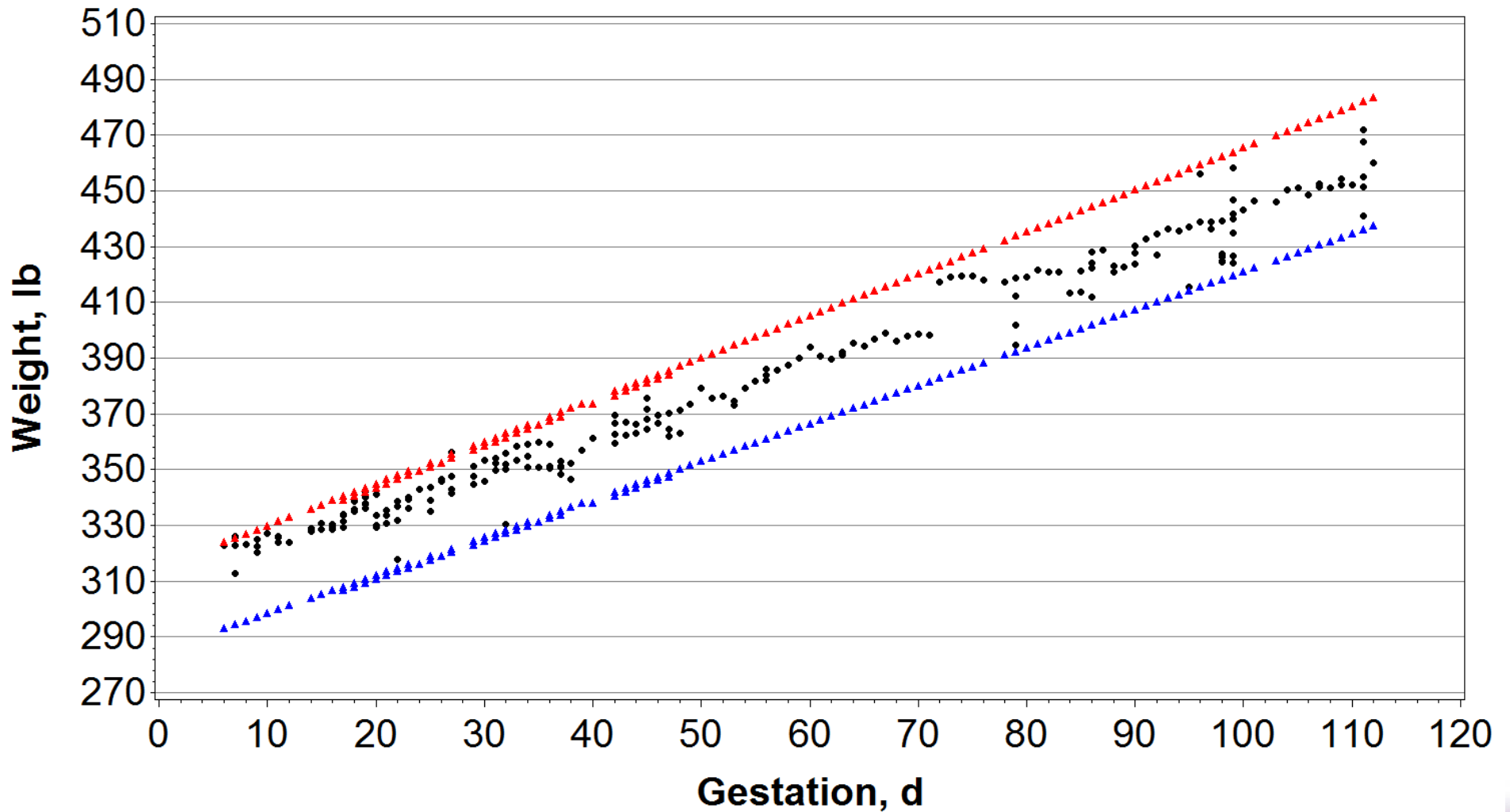
*Knowledge
forLife*

Example sow: Raw Data

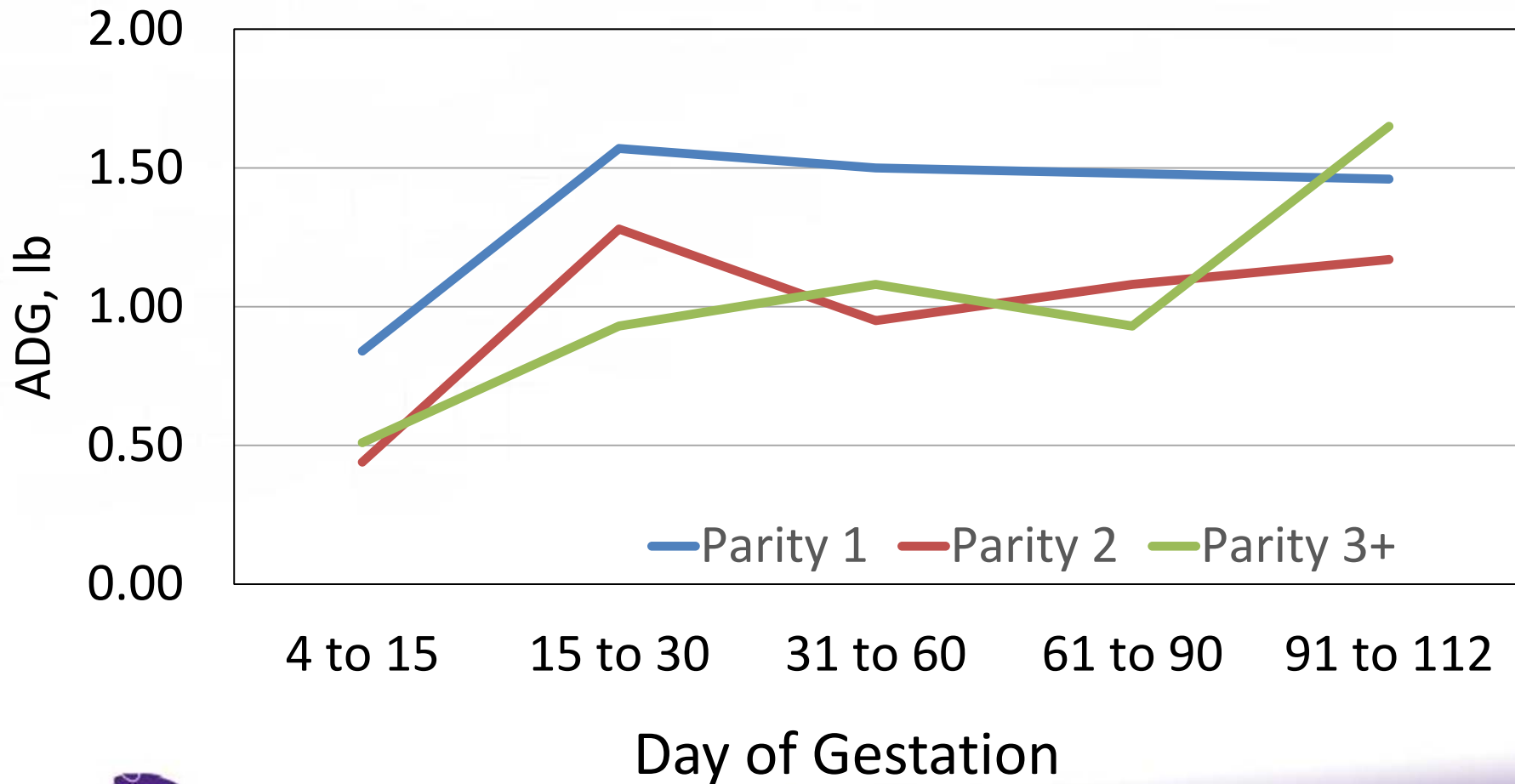


Example sow: Raw Data

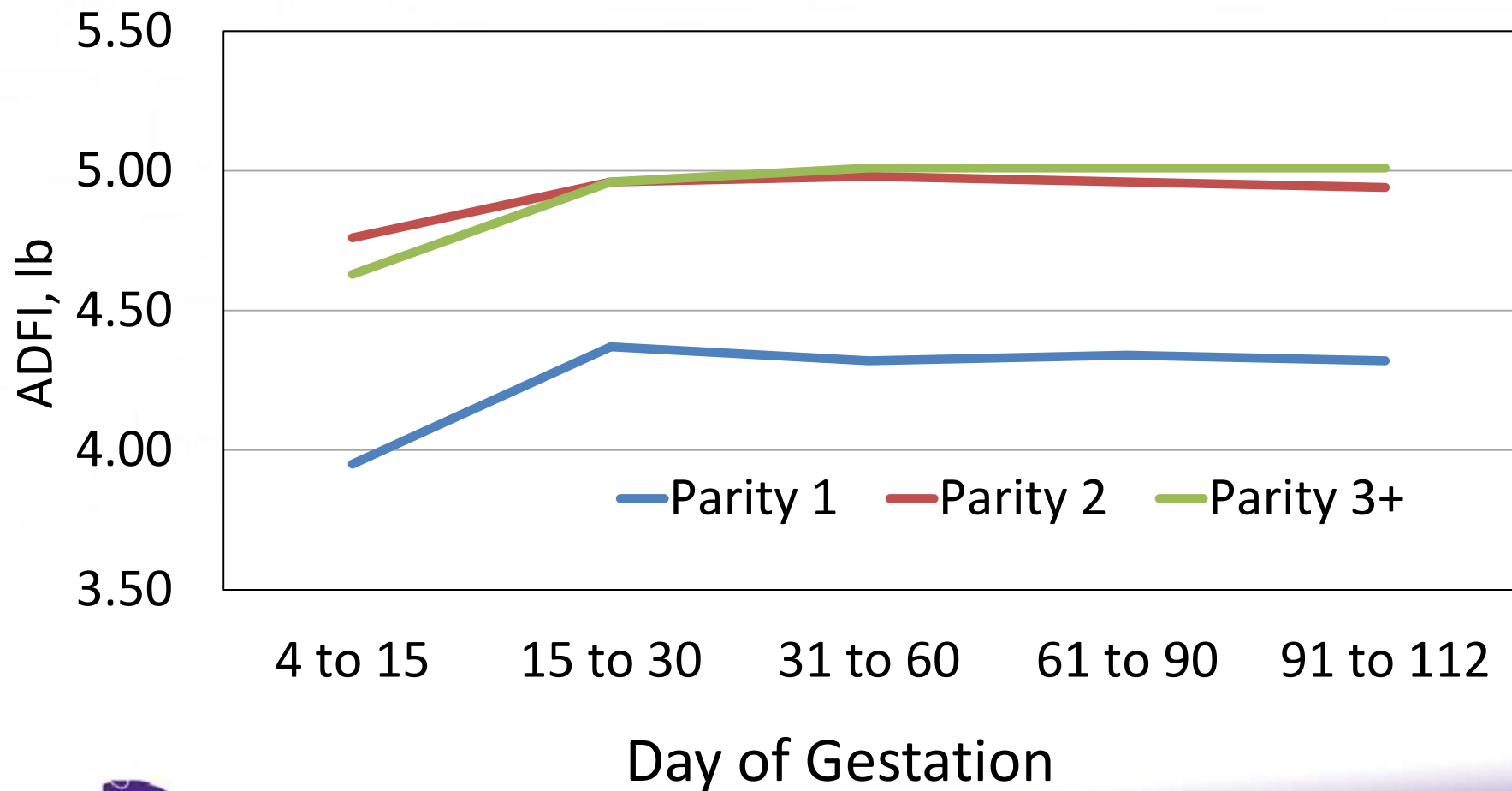
RFID=1408612



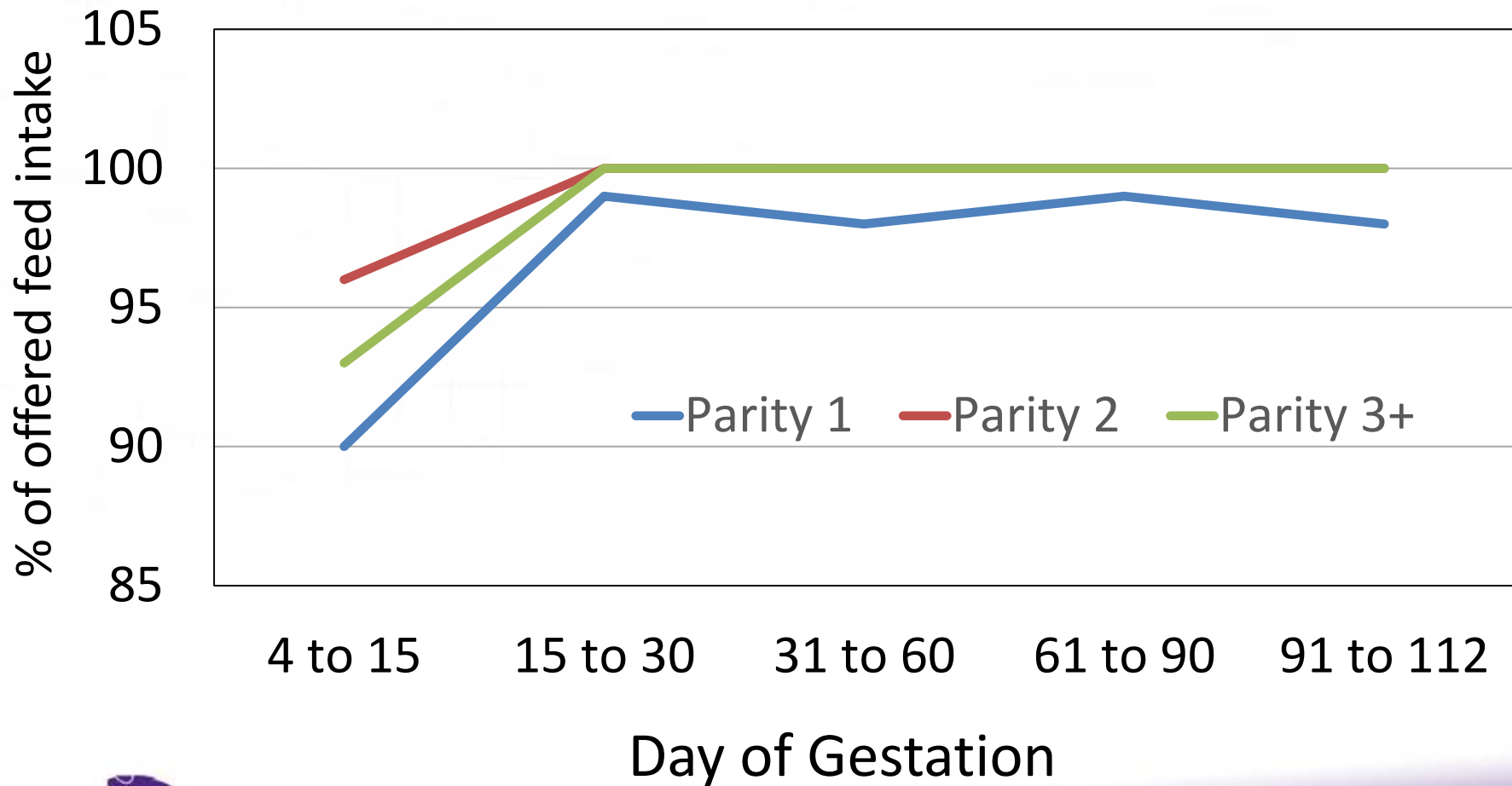
Gestating Sow Average Daily Gain



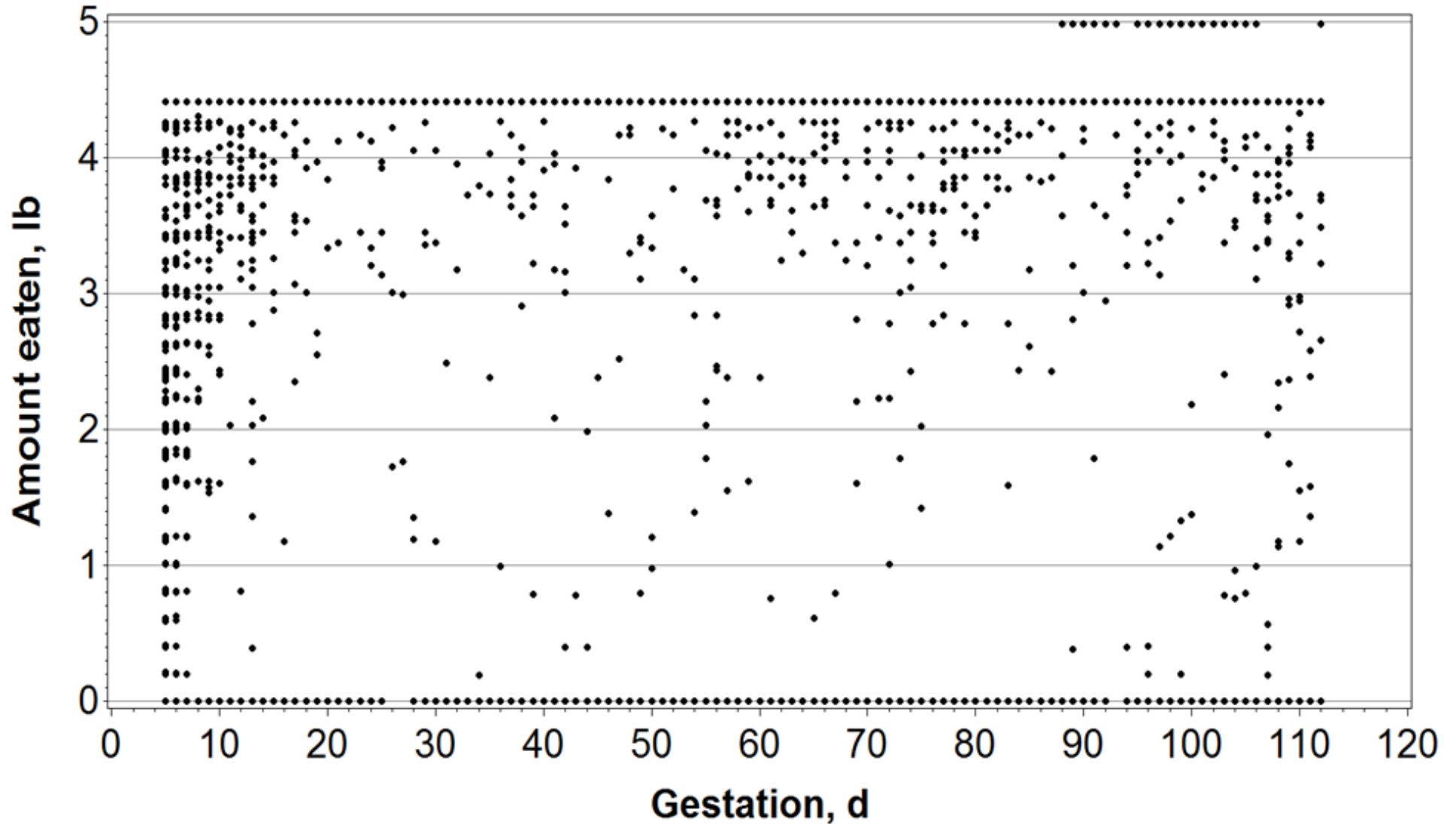
Average Daily Feed Intake



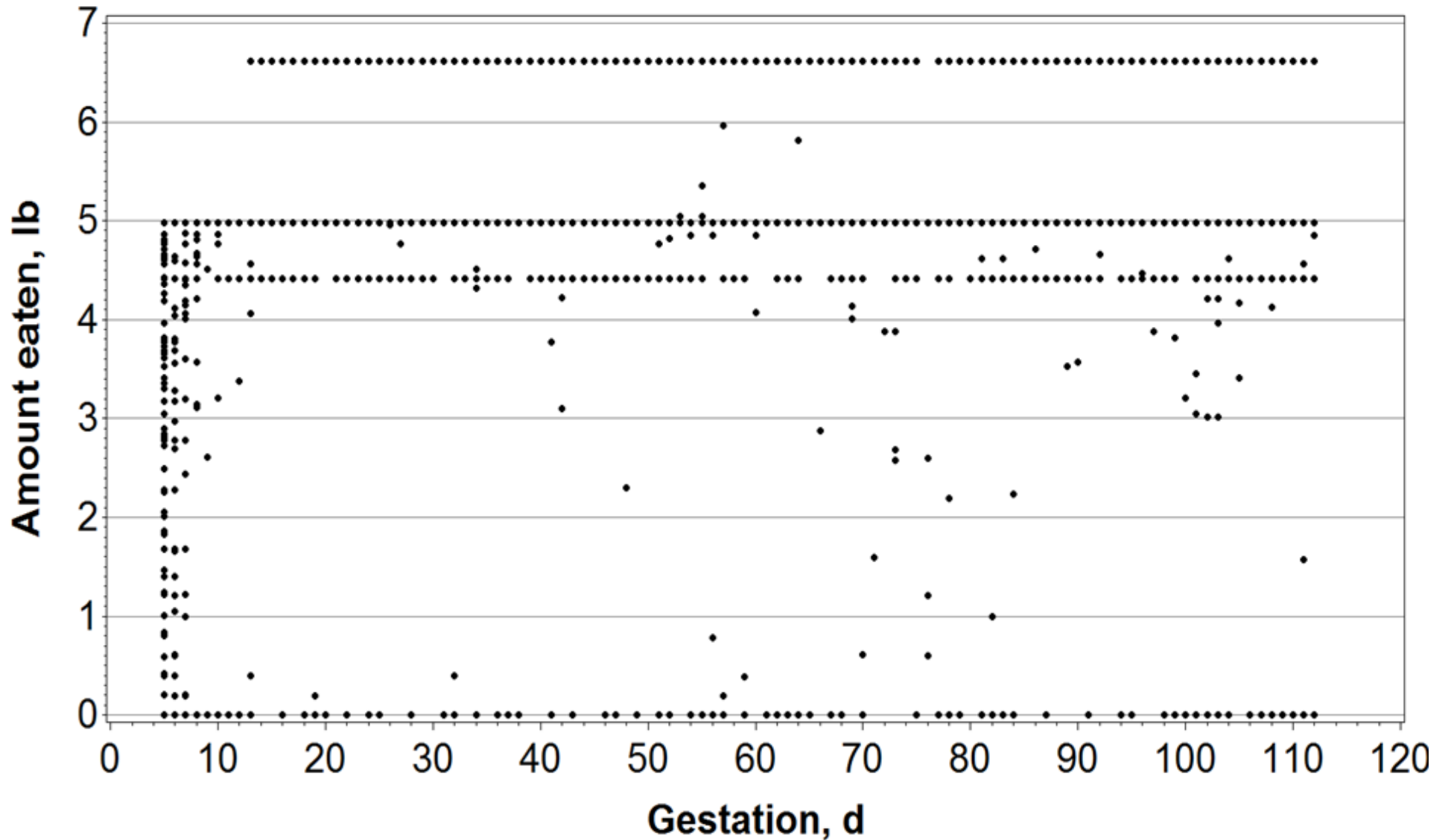
Percentage of Feed Intake of Total Offered



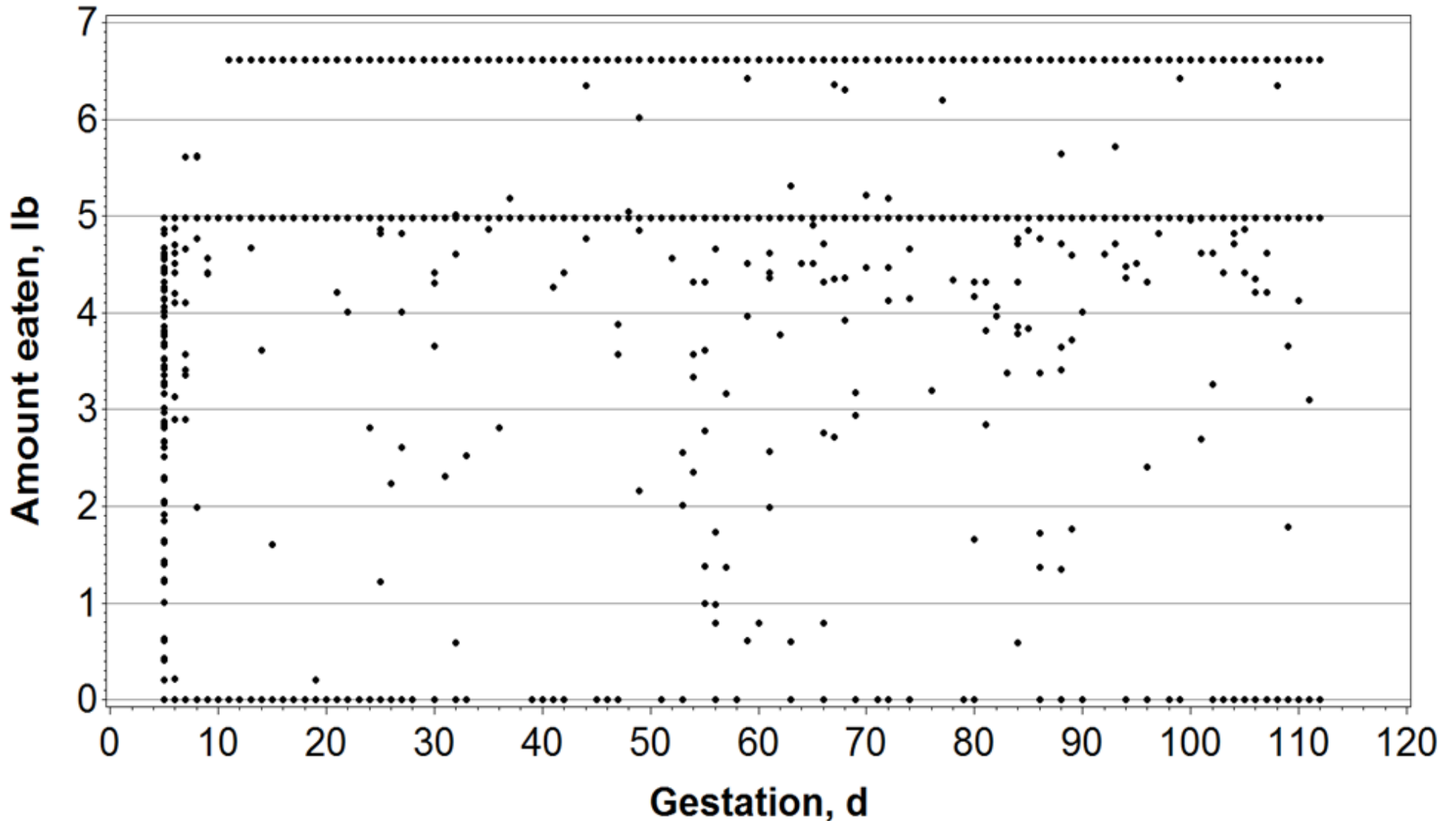
Feed intake throughout the course of gestation, Parity 1



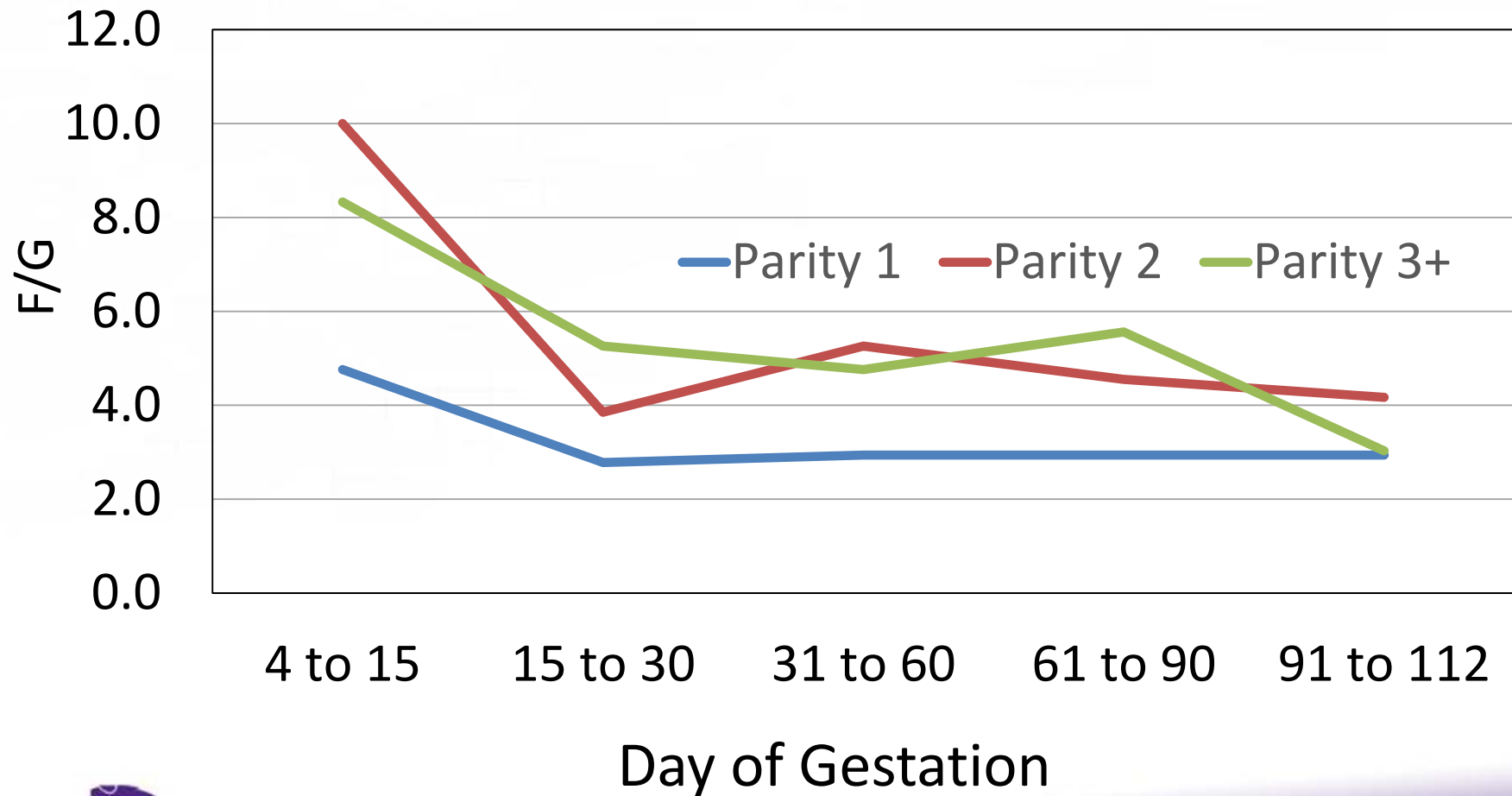
Feed intake throughout the course of gestation, Parity 2



Feed intake throughout the course of gestation, Parity 3+



Gestating Sow Feed Efficiency



Electronic Sow Feeding Implications



ESFs allow for numerous research opportunities modelling protein and lipid growth during gestation

Gilts, but even parity 2 and 3+ females have challenges going through the ESFs the first few days after placement

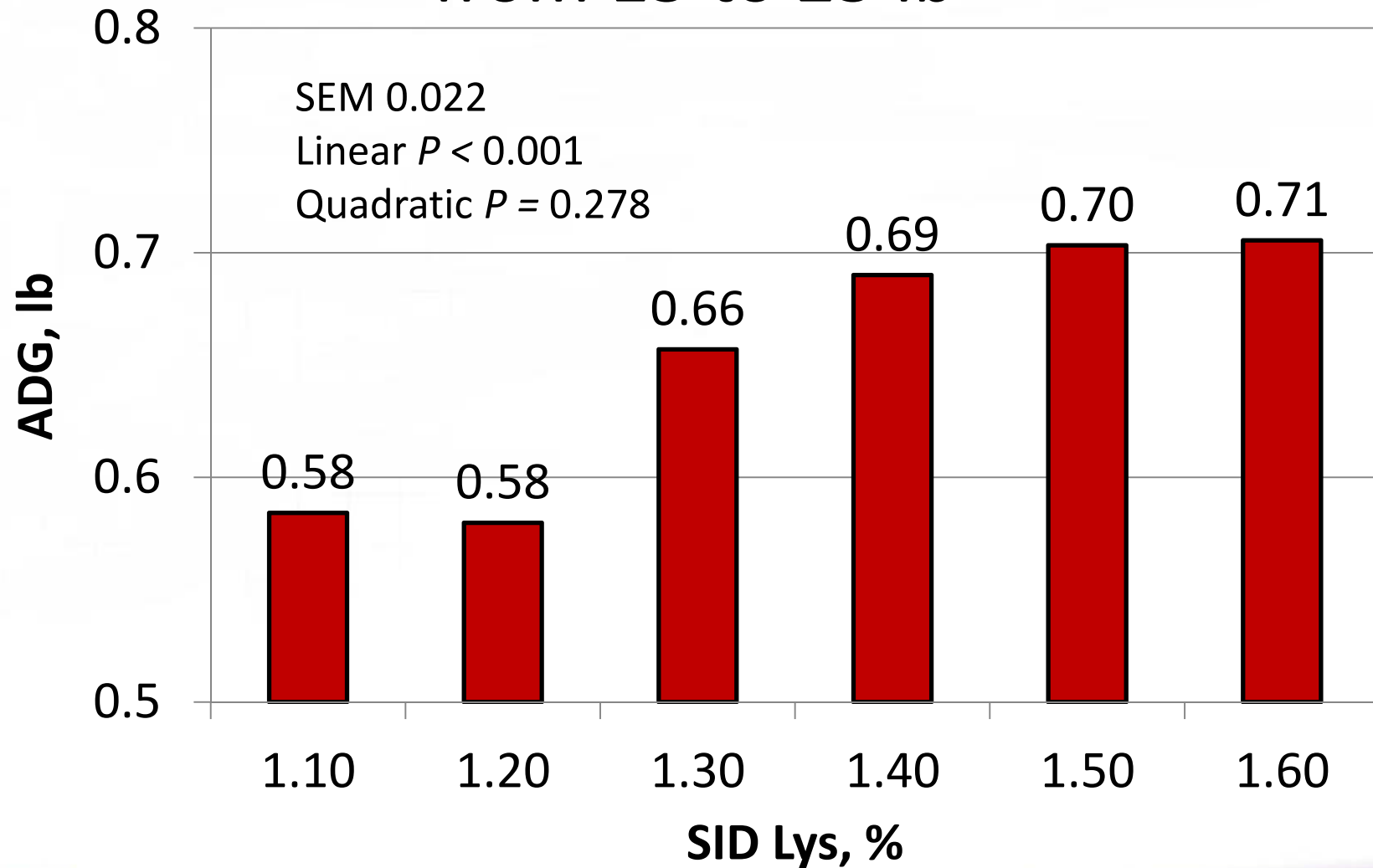
Will initial feed intake affect litter size?

Overview of amino acid research from the last year

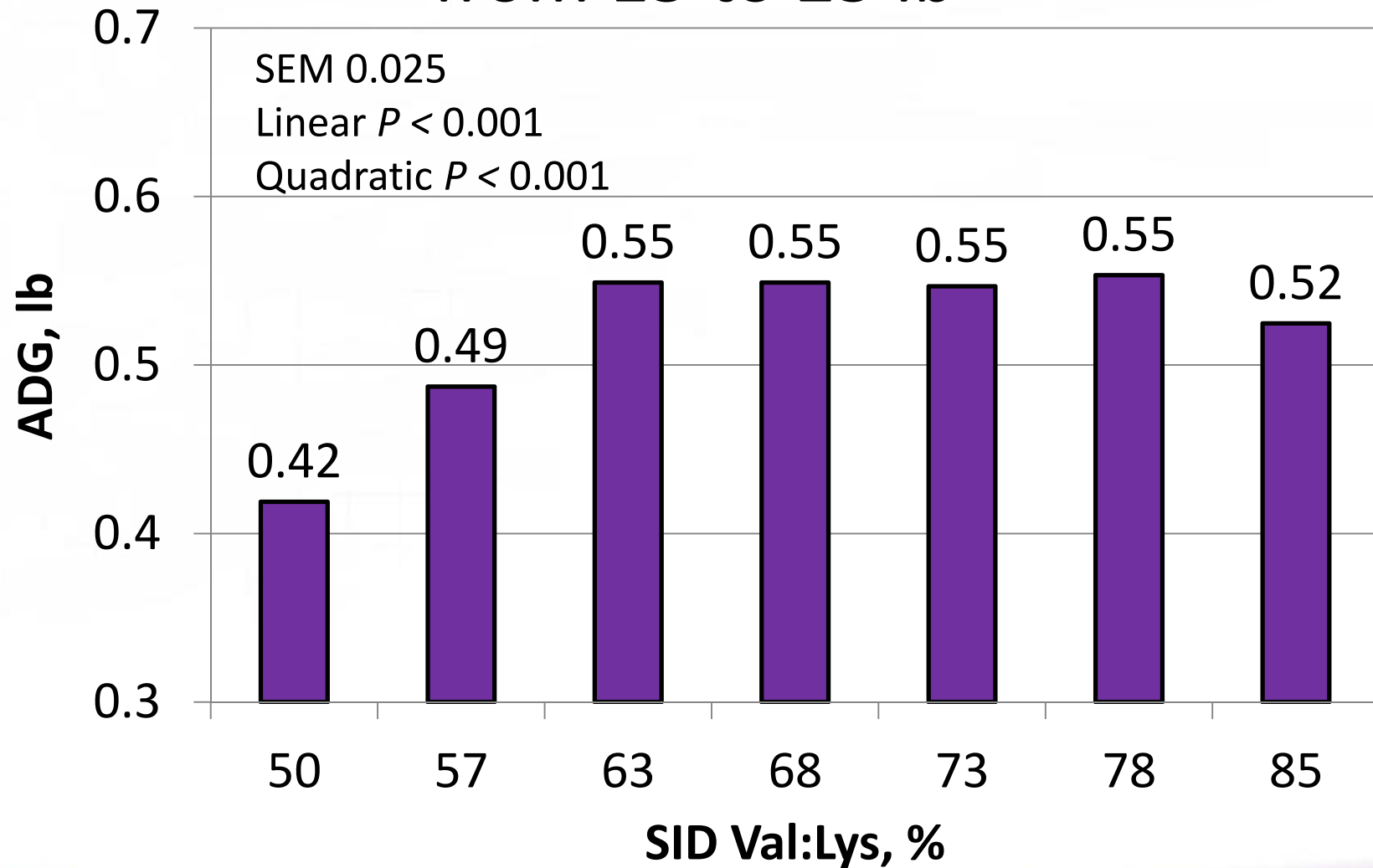
- Nursery pigs
 - Lysine
 - Valine
 - Isoleucine
 - Validation of amino acid ratios
 - Aminogut
- Late finishing pigs
 - DNA Lys response
 - Minimum crude protein required?



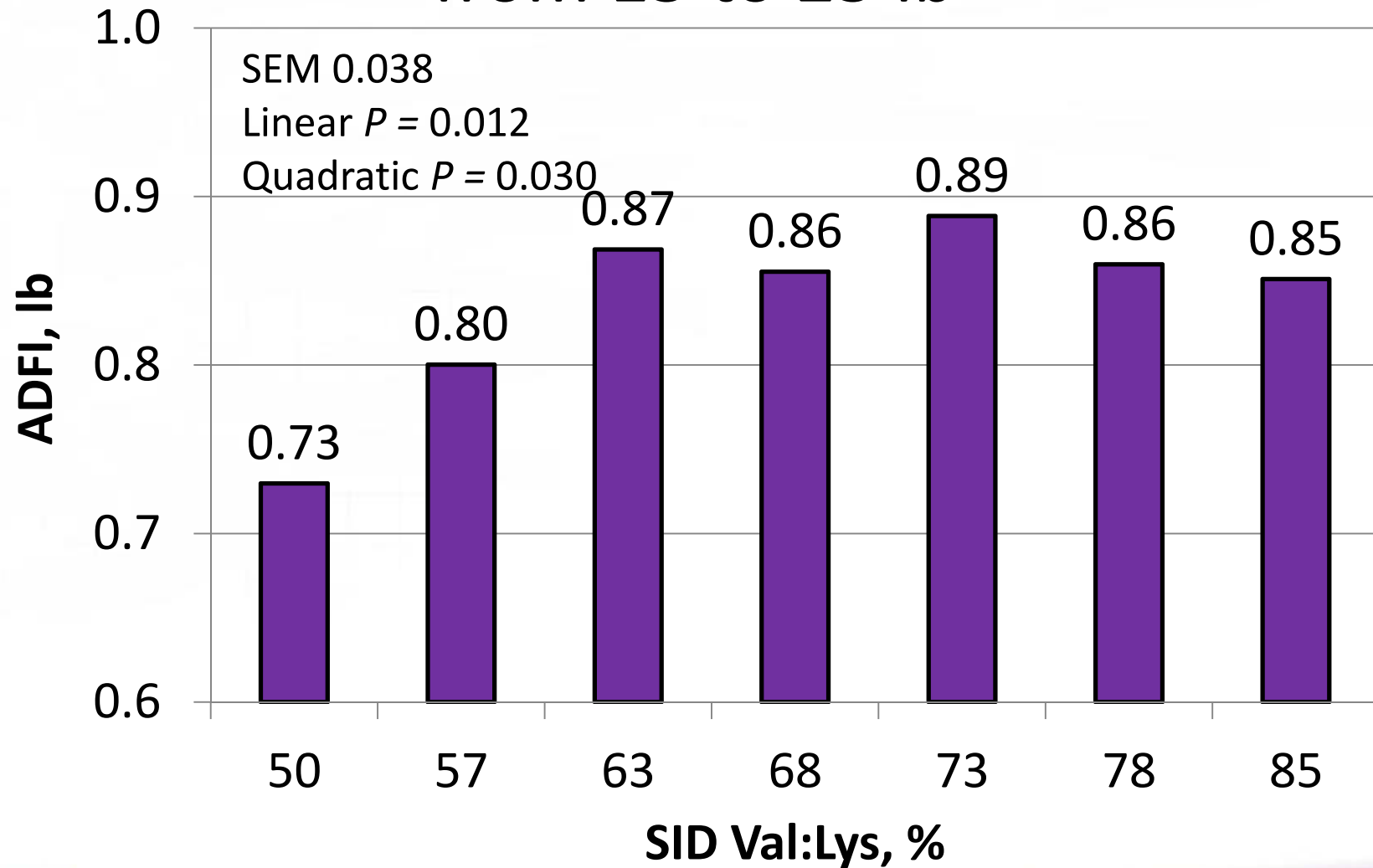
SID Lysine in diets for nursery pigs from 15 to 25 lb



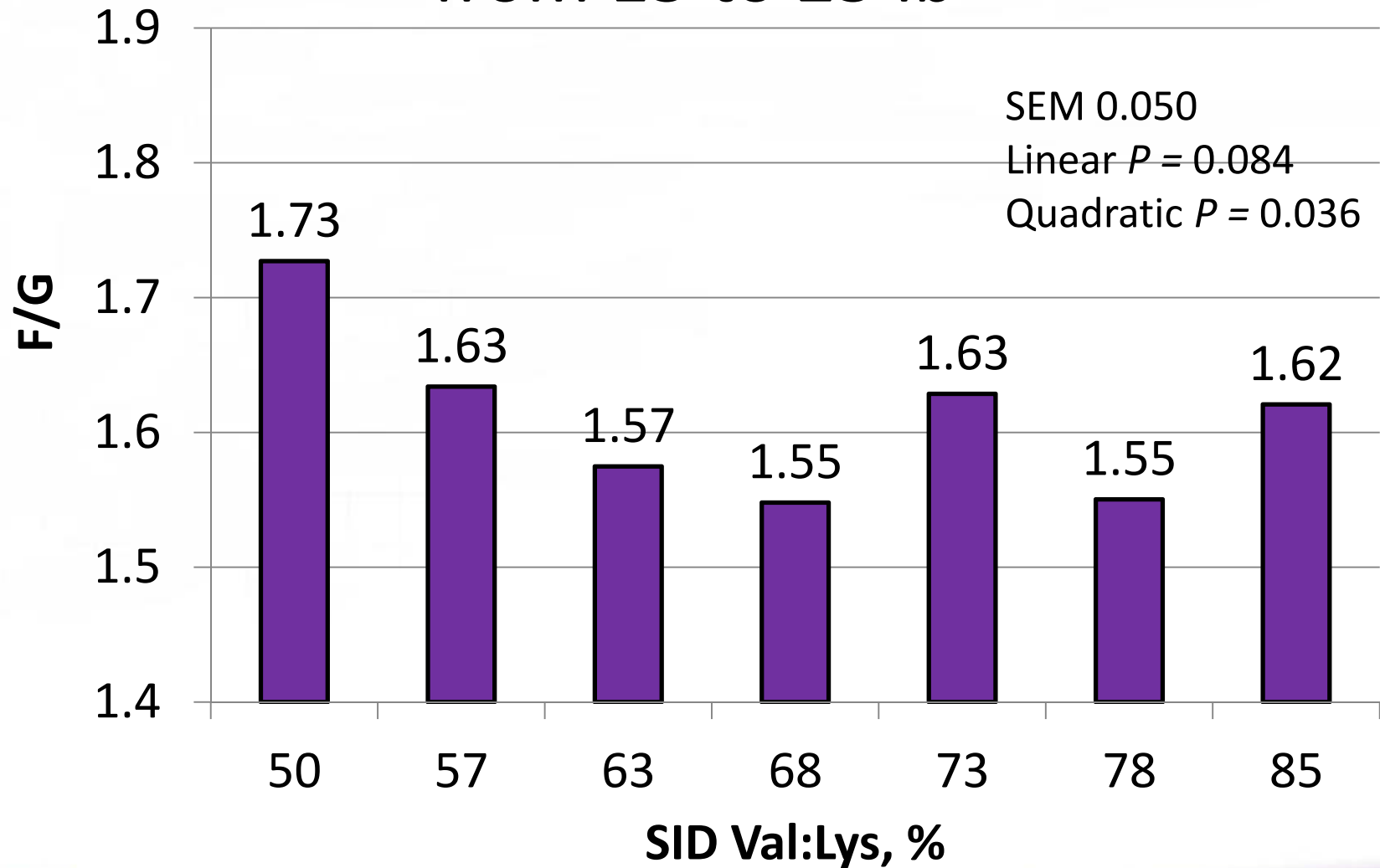
SID Val:Lys in diets for nursery pigs from 15 to 25 lb



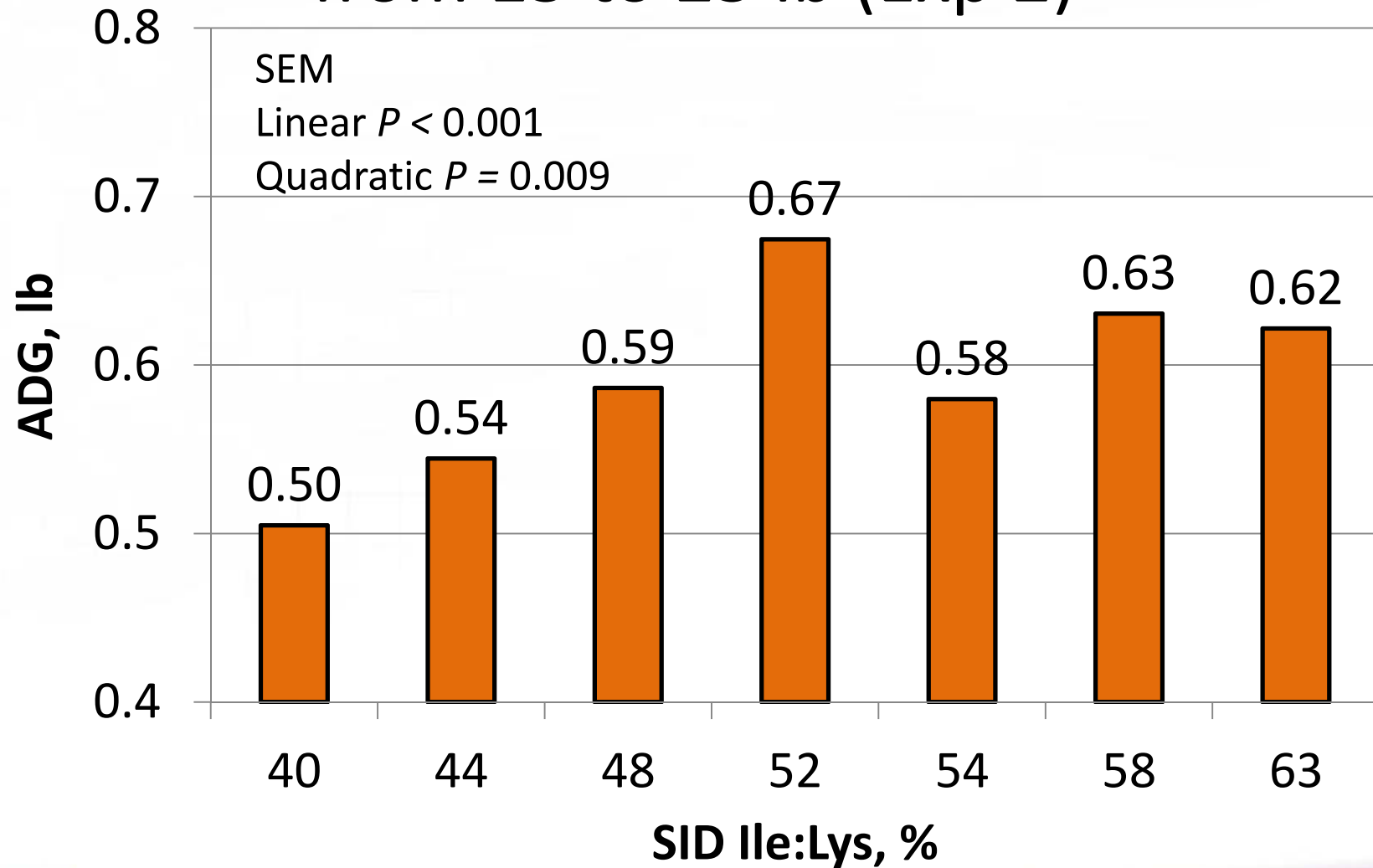
SID Val:Lys in diets for nursery pigs from 15 to 25 lb



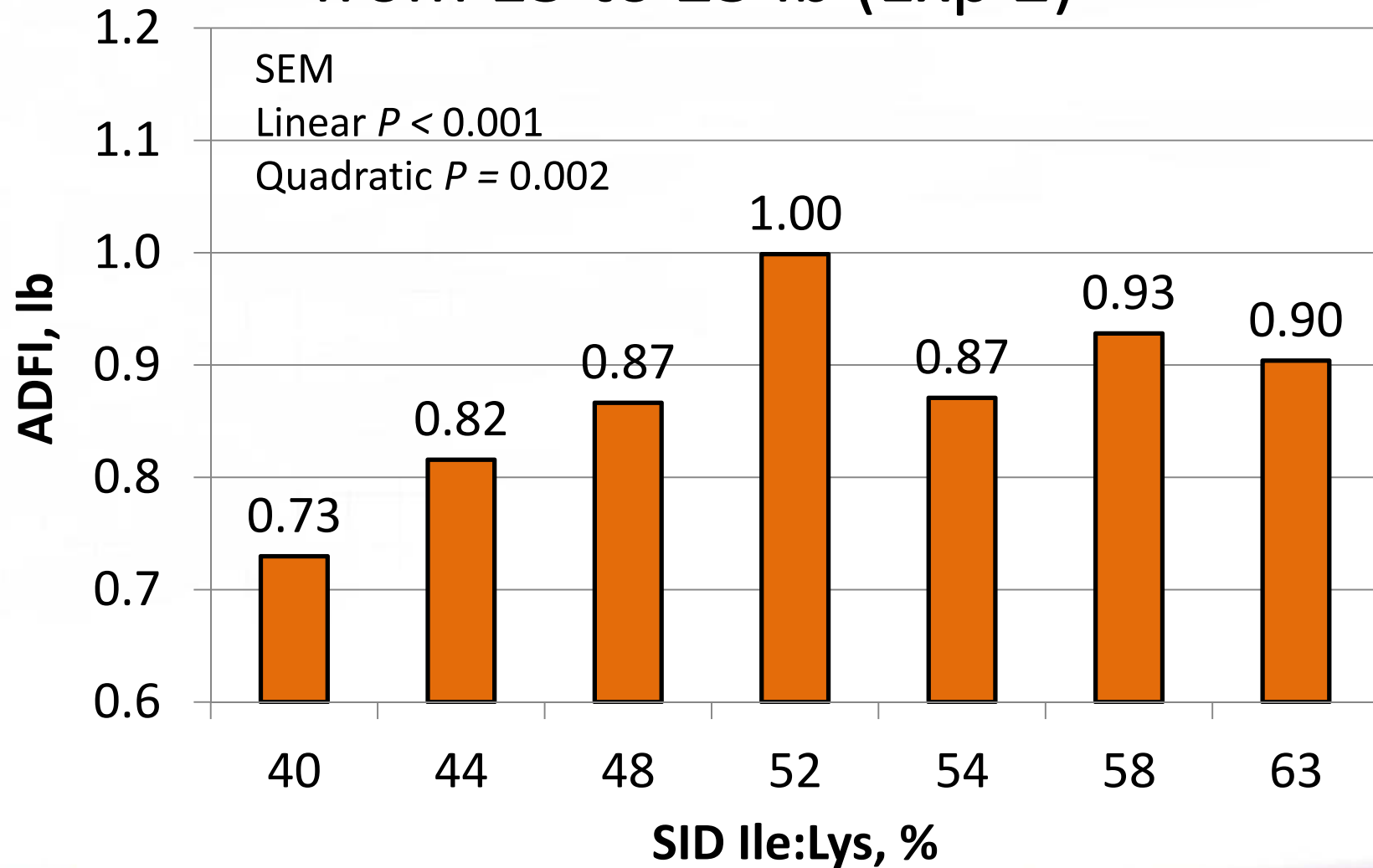
SID Val:Lys in diets for nursery pigs from 15 to 25 lb



SID Ile:Lys in diets for nursery pigs from 15 to 25 lb (Exp 2)

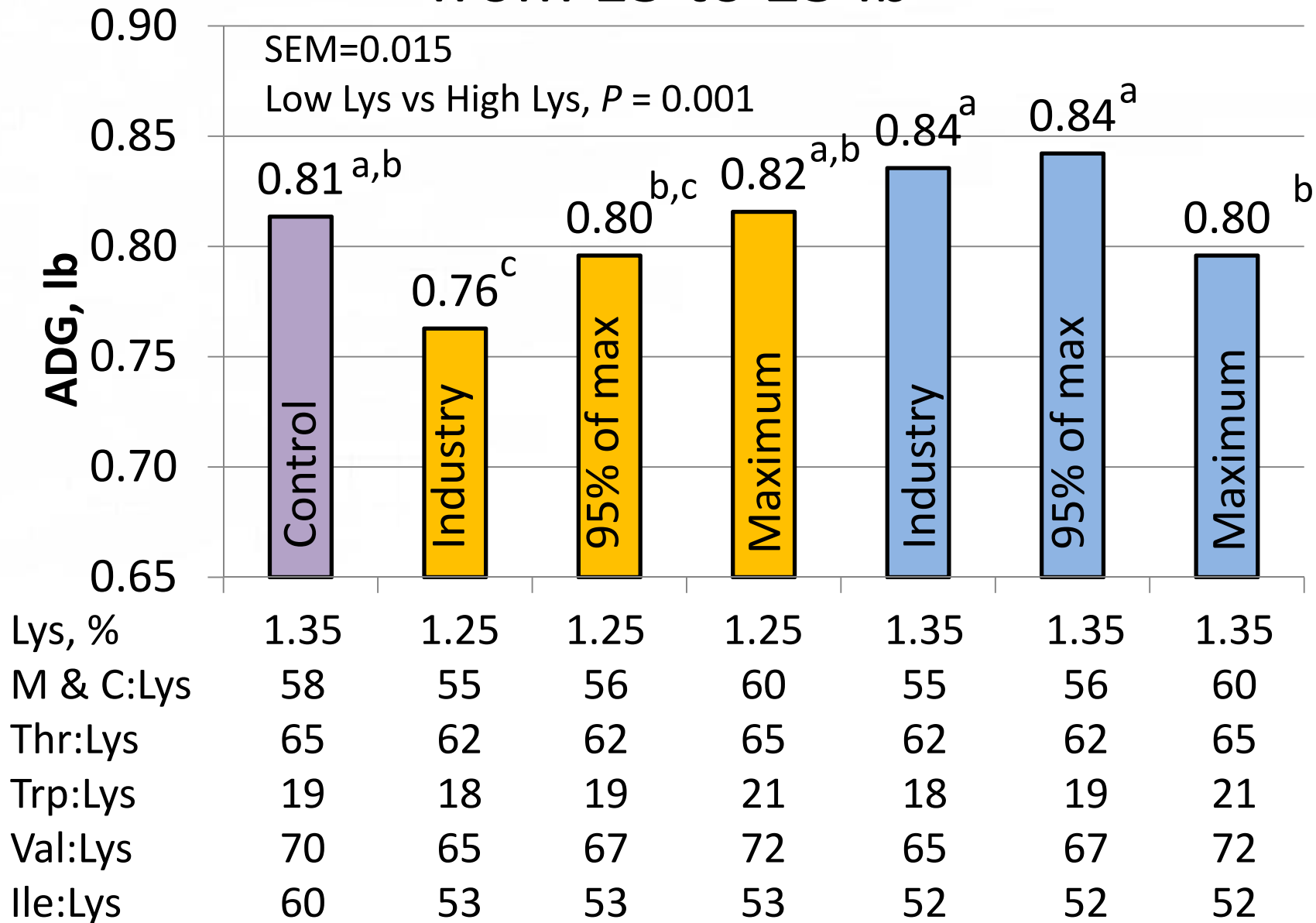


SID Ile:Lys in diets for nursery pigs from 15 to 25 lb (Exp 2)



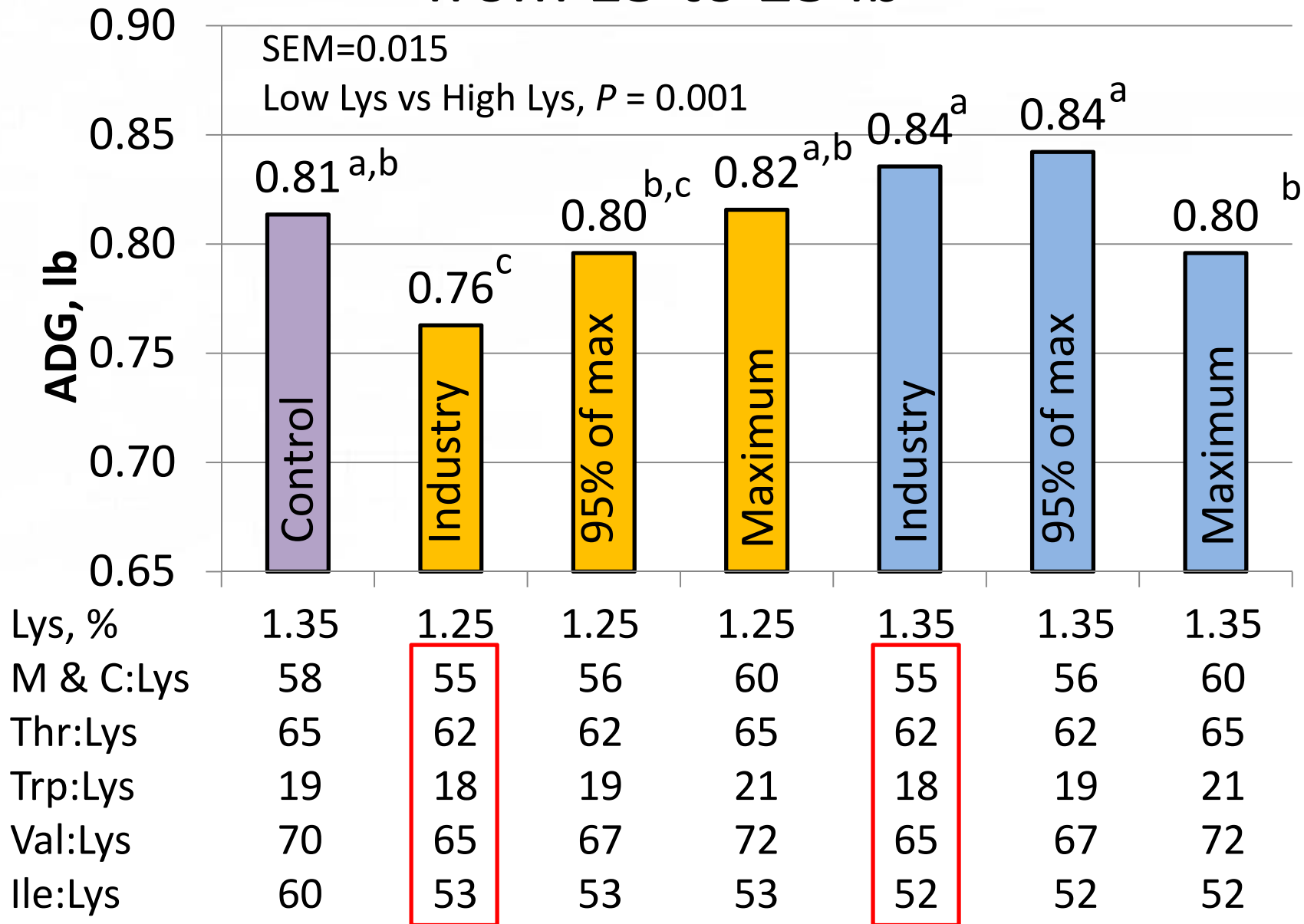
Validation of AA ratios for nursery pigs from 15 to 25 lb

Clark et al. 2016



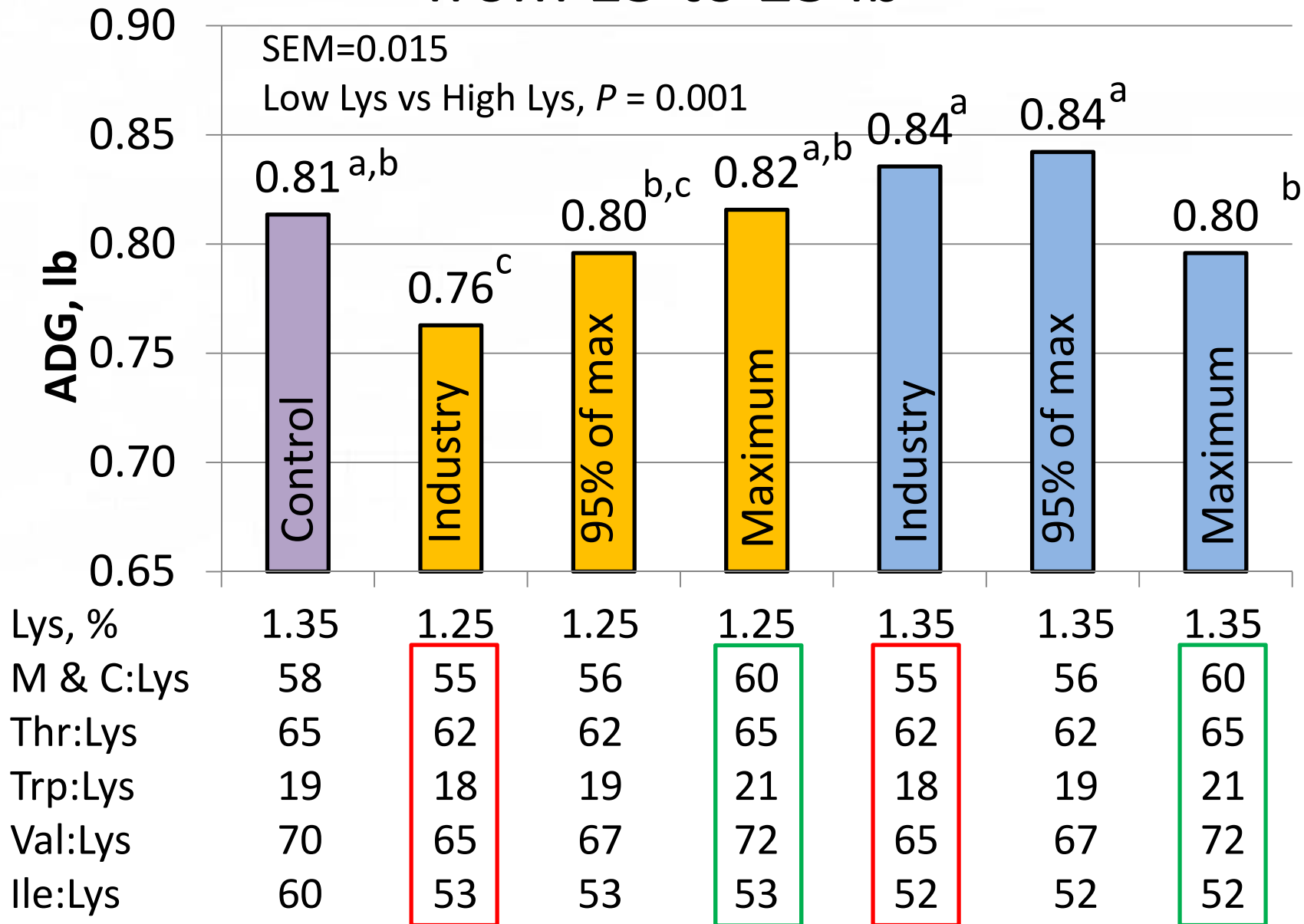
Validation of AA ratios for nursery pigs from 15 to 25 lb

Clark et al. 2016



Validation of AA ratios for nursery pigs from 15 to 25 lb

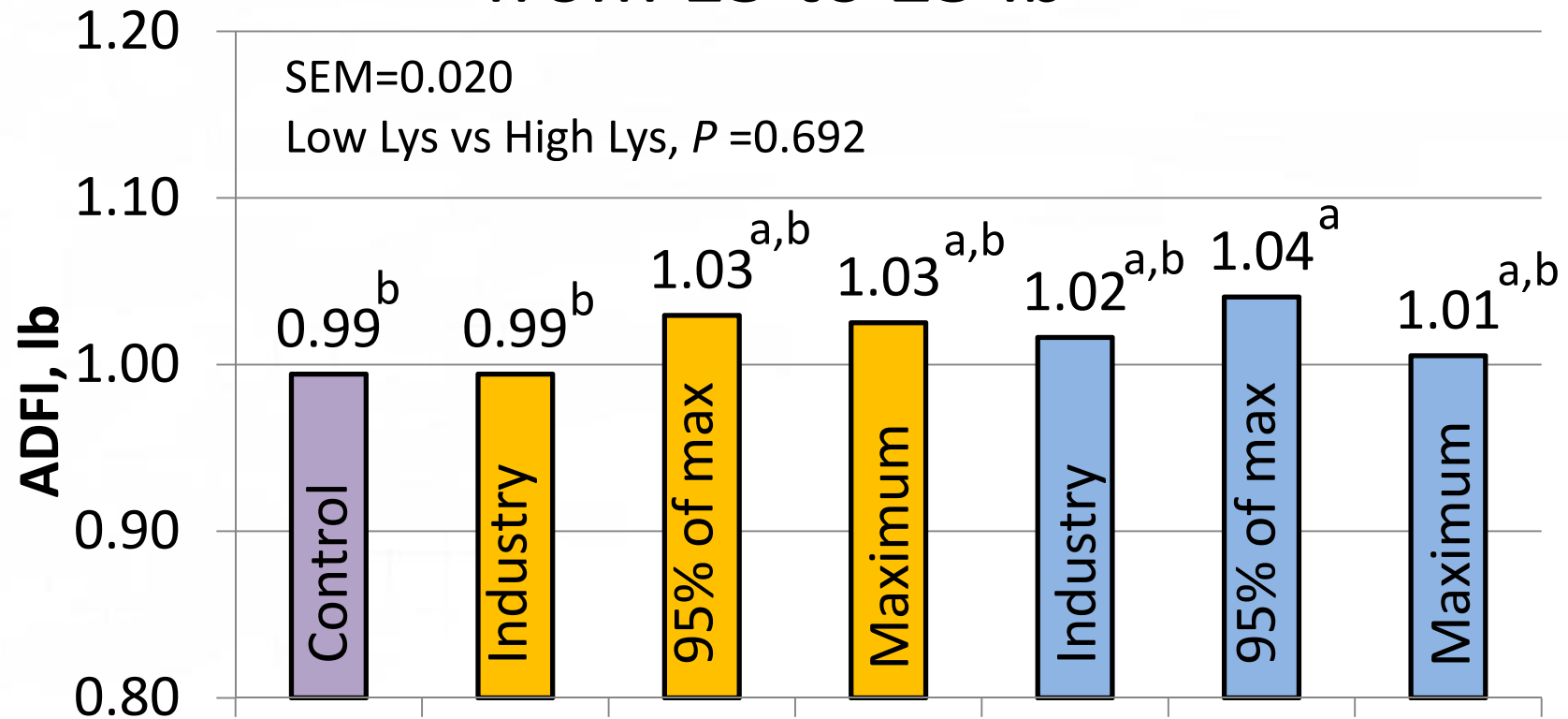
Clark et al. 2016



Validation of AA ratios for nursery pigs

from 15 to 25 lb

Clark et al. 2016

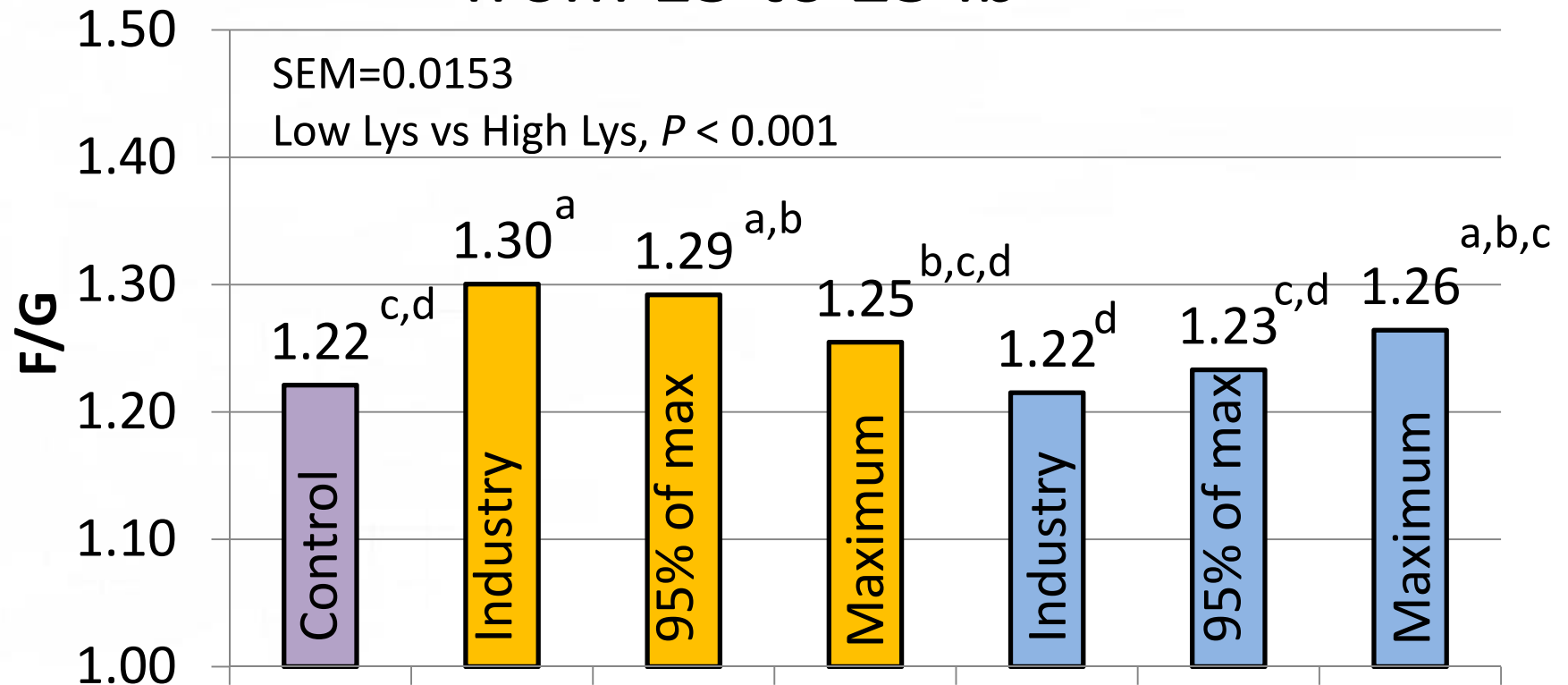


Lys, %	1.35	1.25	1.25	1.25	1.35	1.35	1.35
M & C:Lys	58	55	56	60	55	56	60
Thr:Lys	65	62	62	65	62	62	65
Trp:Lys	19	18	19	21	18	19	21
Val:Lys	70	65	67	72	65	67	72
Ile:Lys	60	53	53	53	52	52	52

Validation of AA ratios for nursery pigs

from 15 to 25 lb

Clark et al. 2016

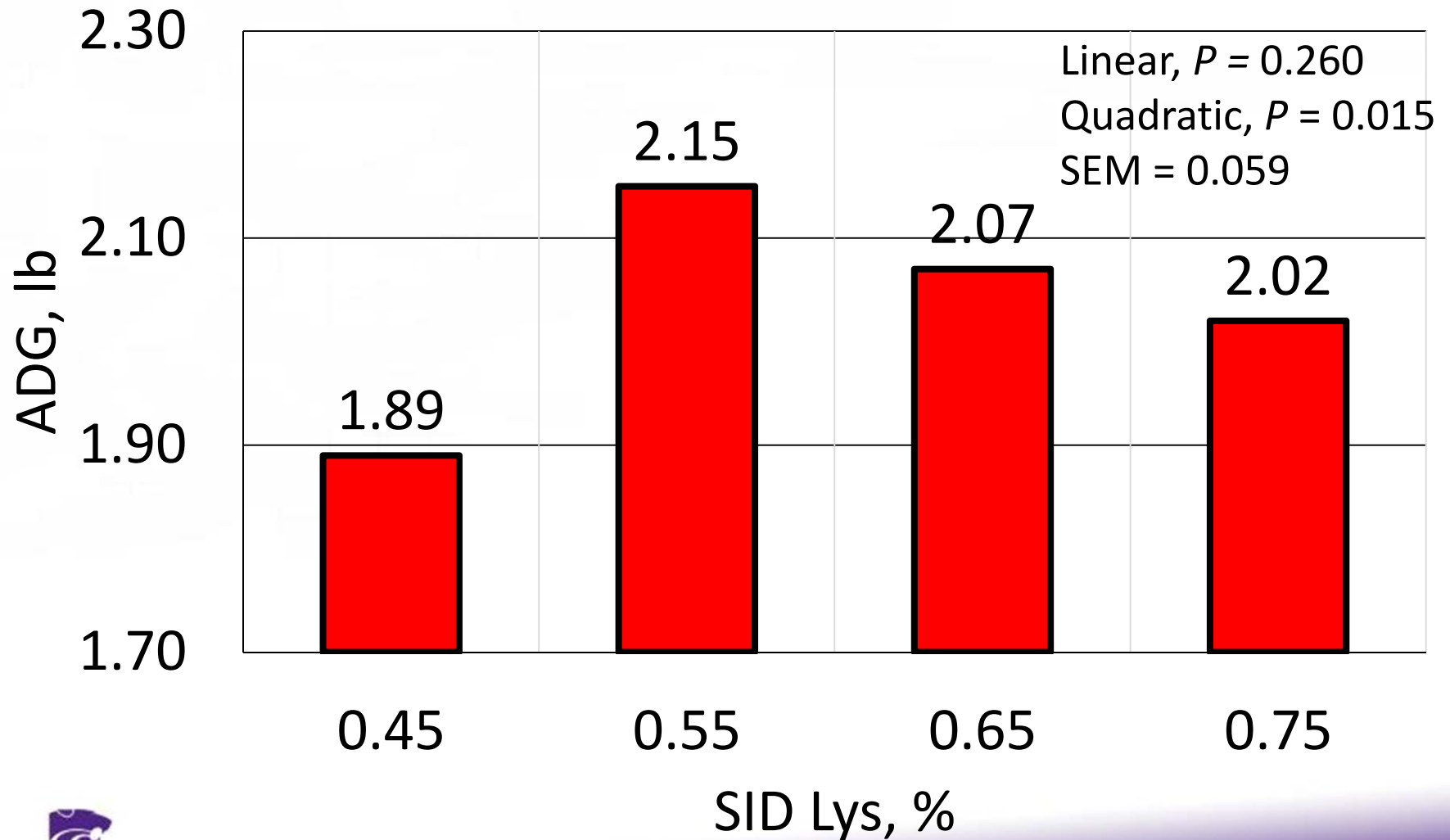


Lys, %	1.35	1.25	1.25	1.25	1.35	1.35	1.35
M & C:Lys	58	55	56	60	55	56	60
Thr:Lys	65	62	62	65	62	62	65
Trp:Lys	19	18	19	21	18	19	21
Val:Lys	70	65	67	72	65	67	72
Ile:Lys	60	53	53	53	52	52	52

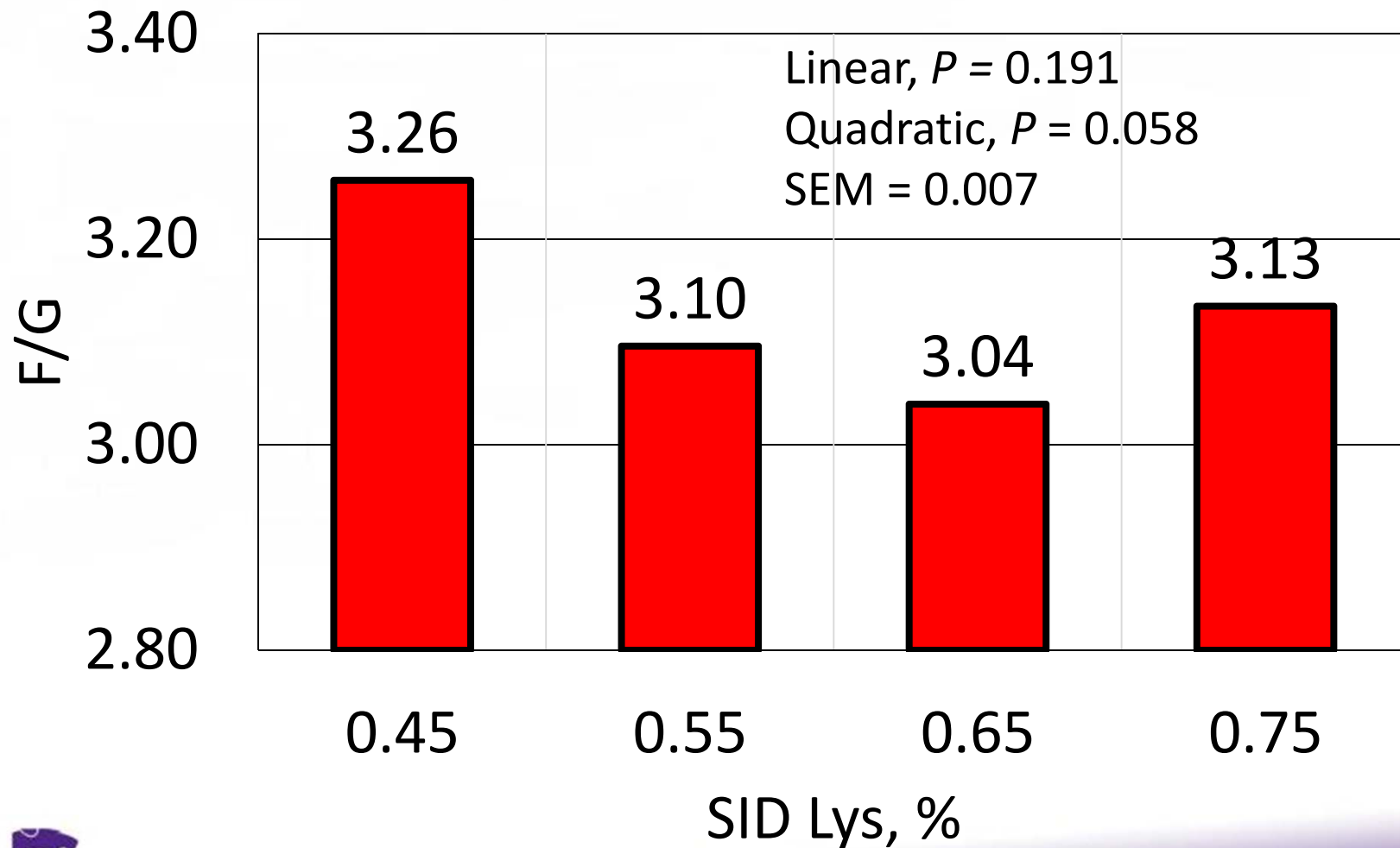
Summary 15 to 25 lb pigs

- ✓ SID Lys – 1.45 to 1.60%
- ✓ SID Val:Lys – 63 to 72%
- ✓ SID Ile:Lys – 52%
- ✓ Results dependent on the model and criteria
- ✓ Higher ratios are required when lower lysine diets are fed.
- ✓ Generating response surfaces allows producers and nutritionists to make decisions based on ingredient nutrient composition, availability, and economics

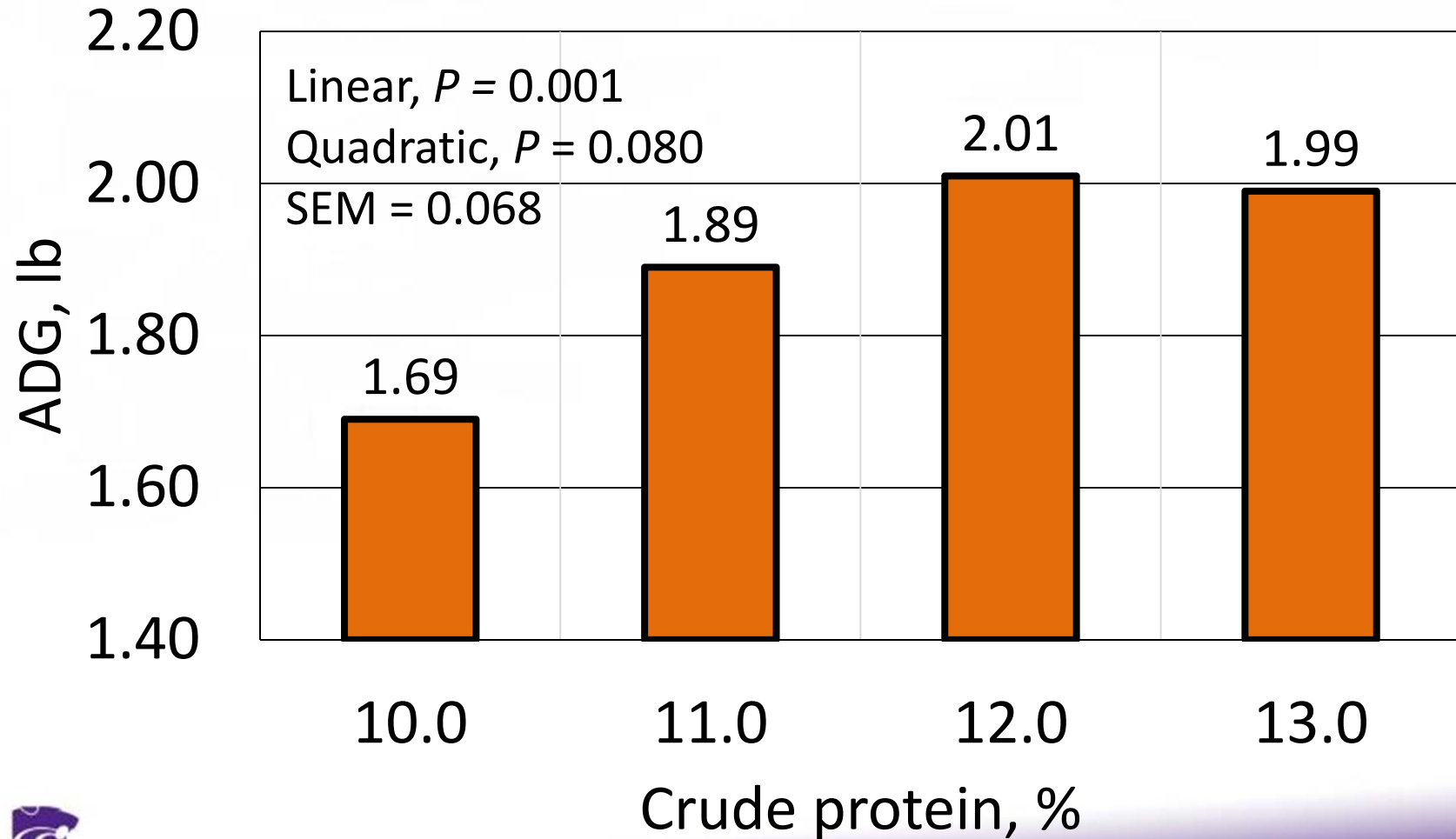
Effect of SID Lys levels in DNA finishing pigs from 225 to 280 lb



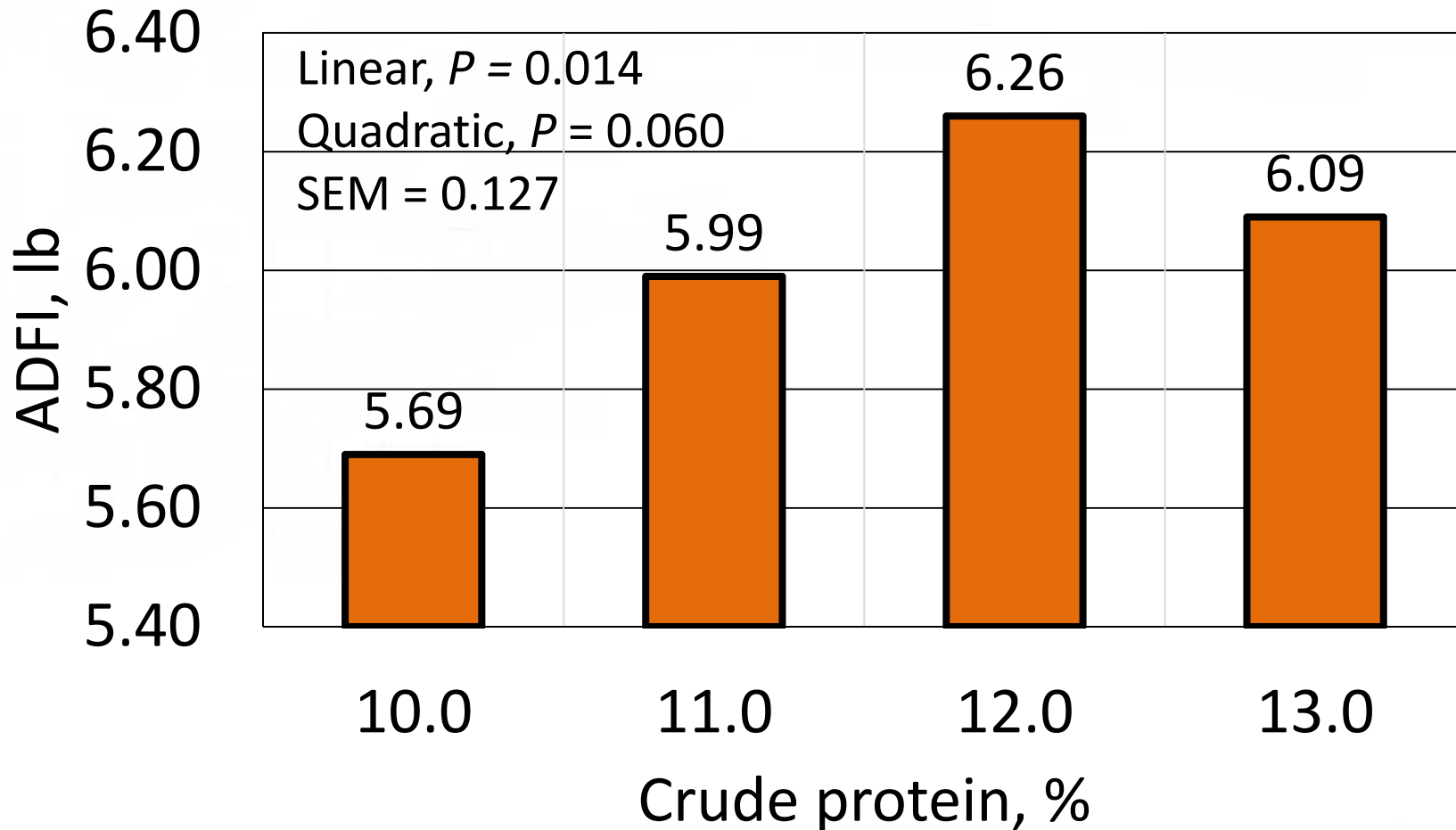
Effect of SID Lys levels in DNA finishing pigs from 225 to 280 lb



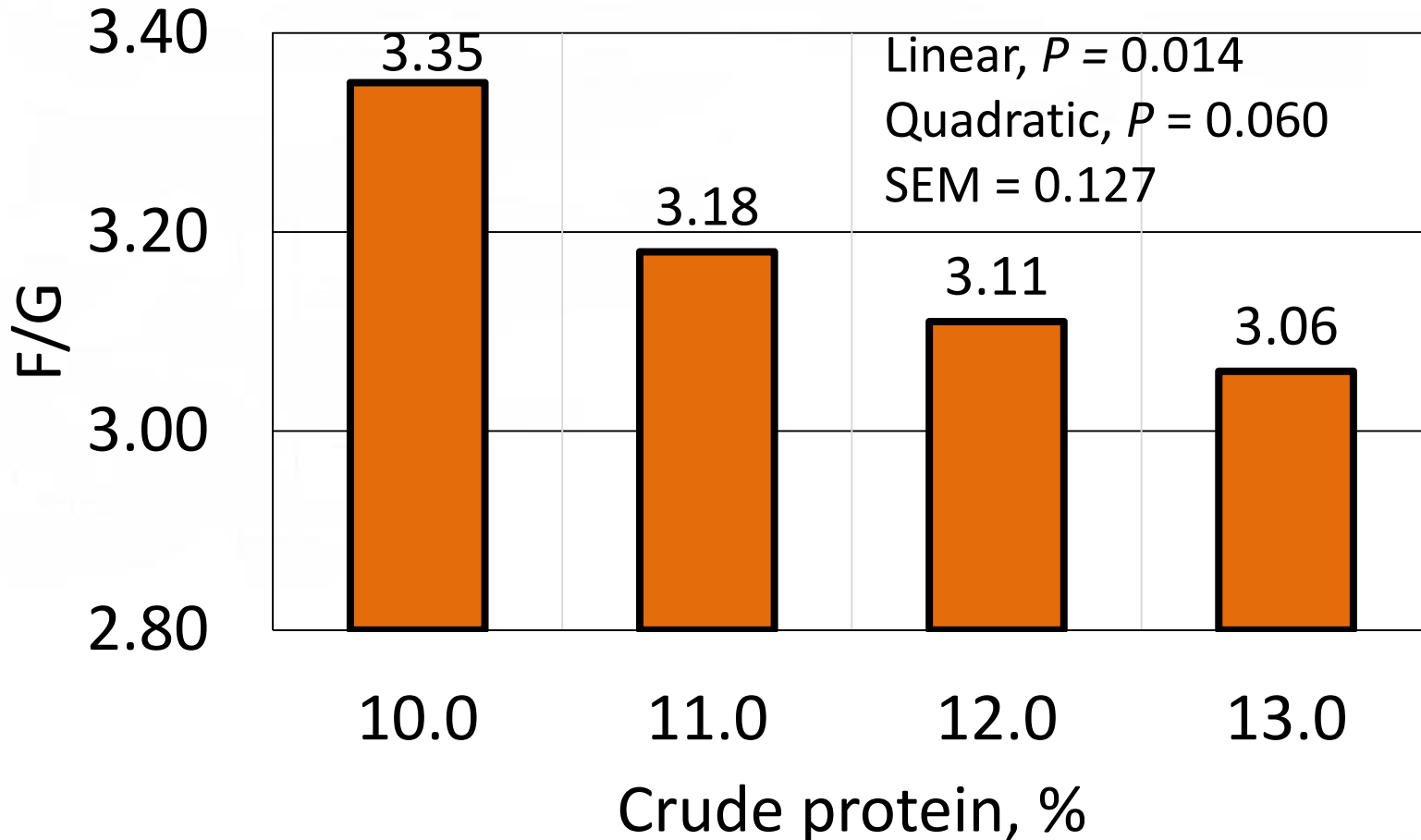
Minimum dietary crude protein for finishing pigs from 240 to 280 lb



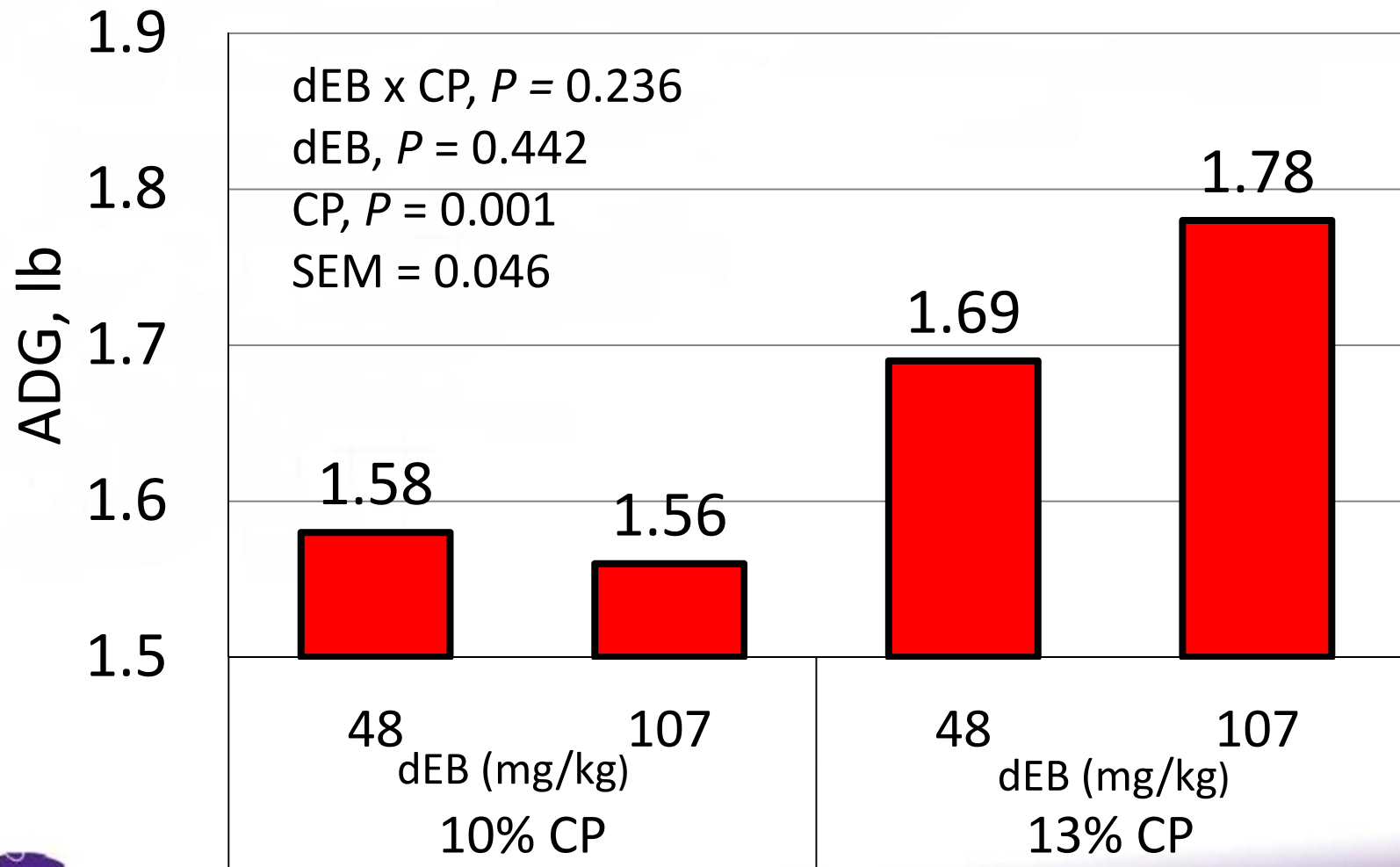
Minimum dietary crude protein for finishing pigs from 240 to 280 lb



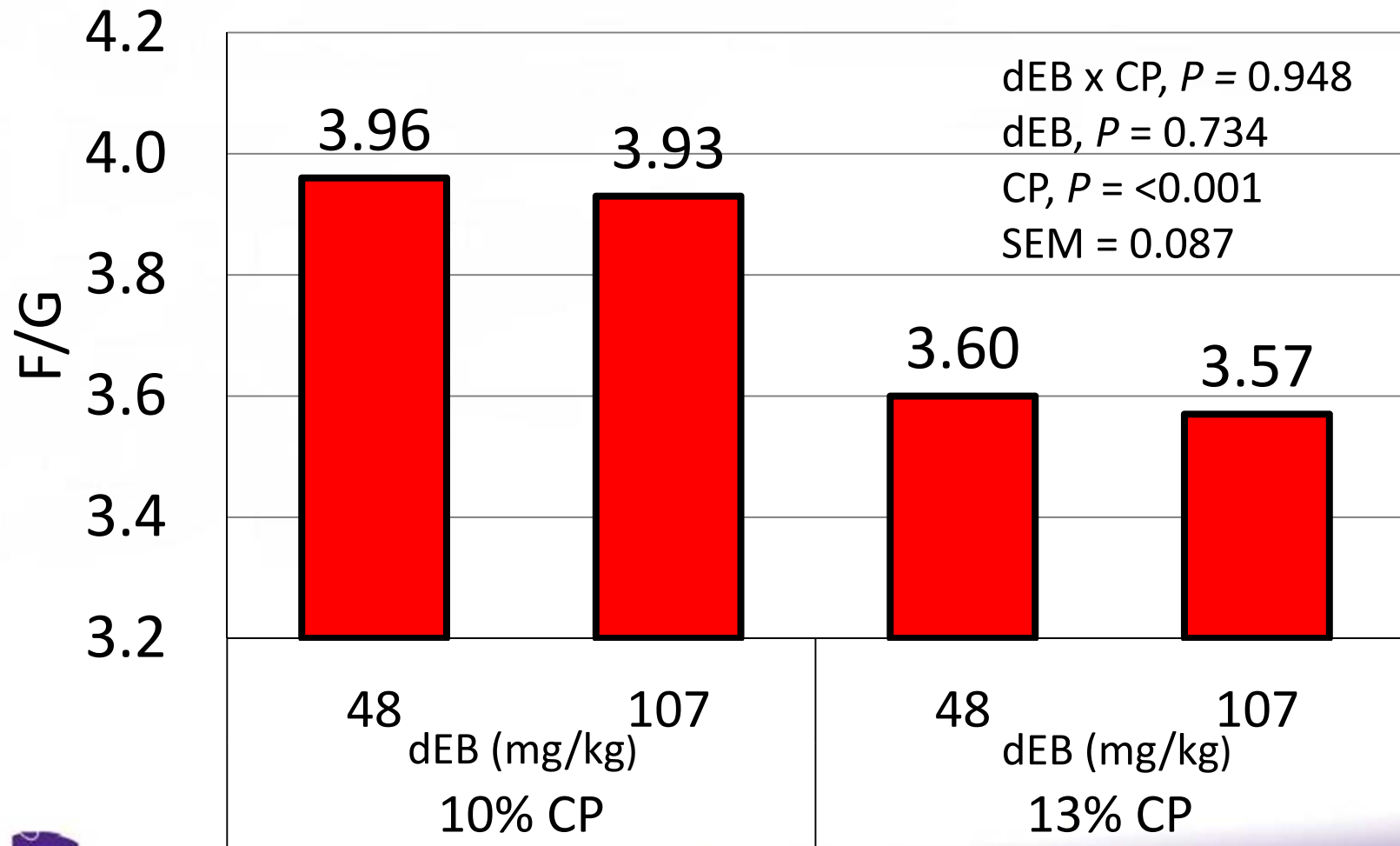
Minimum dietary crude protein for finishing pigs from 240 to 280 lb



Effect of electrolyte balance and crude protein in finishing pigs from 240 to 280 lb



Effect of electrolyte balance and crude protein in finishing pigs from 240 to 280 lb



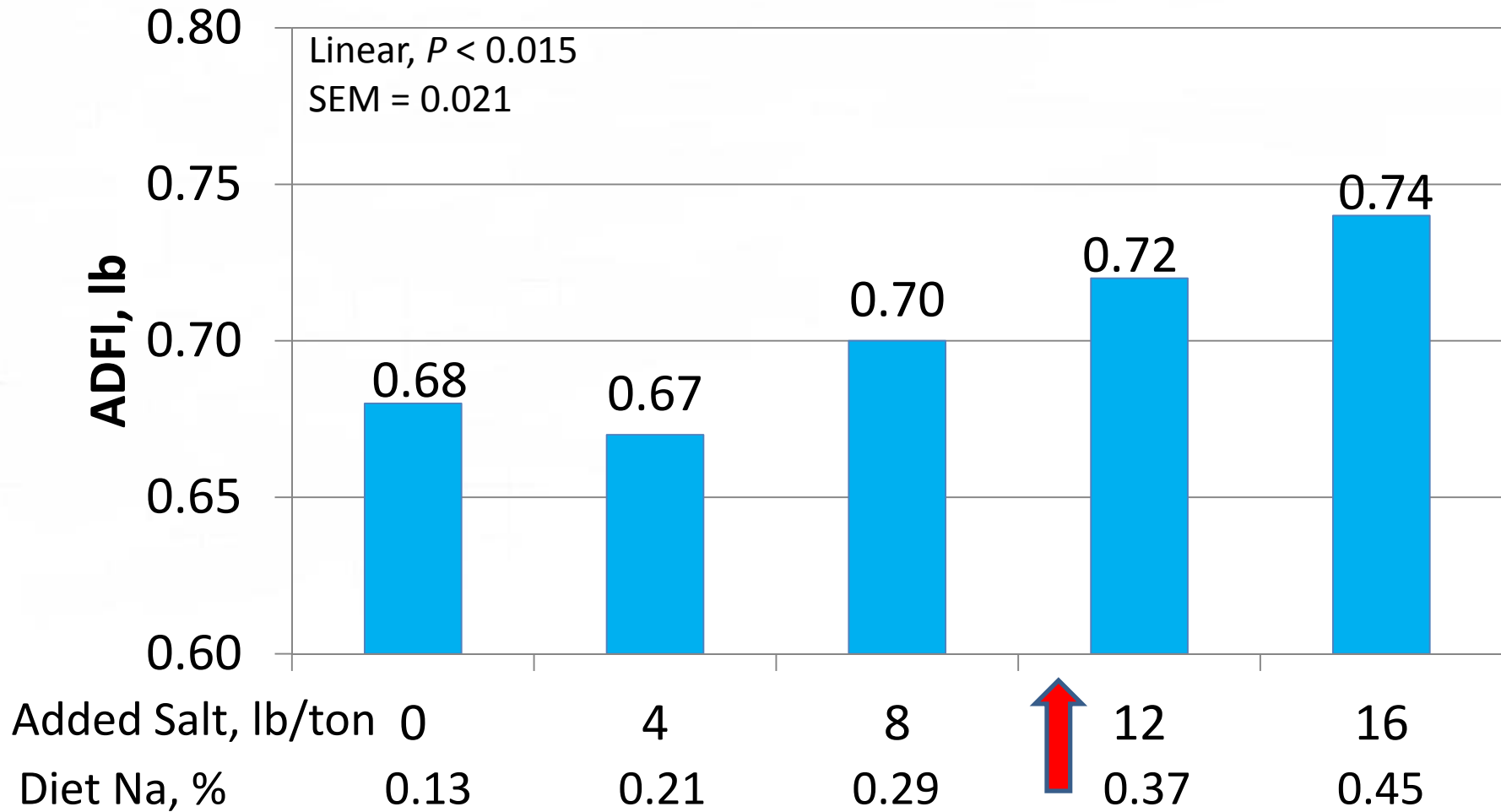
Late finishing amino acid summary

- ✓ 0.55 to 0.65% SID Lys required from 240 to 280 lb
- ✓ Minimum dietary crude protein of 12%
- ✓ Electrolyte balance is not reason for poor performance of pigs fed lower CP diets in late finishing.

Mineral research

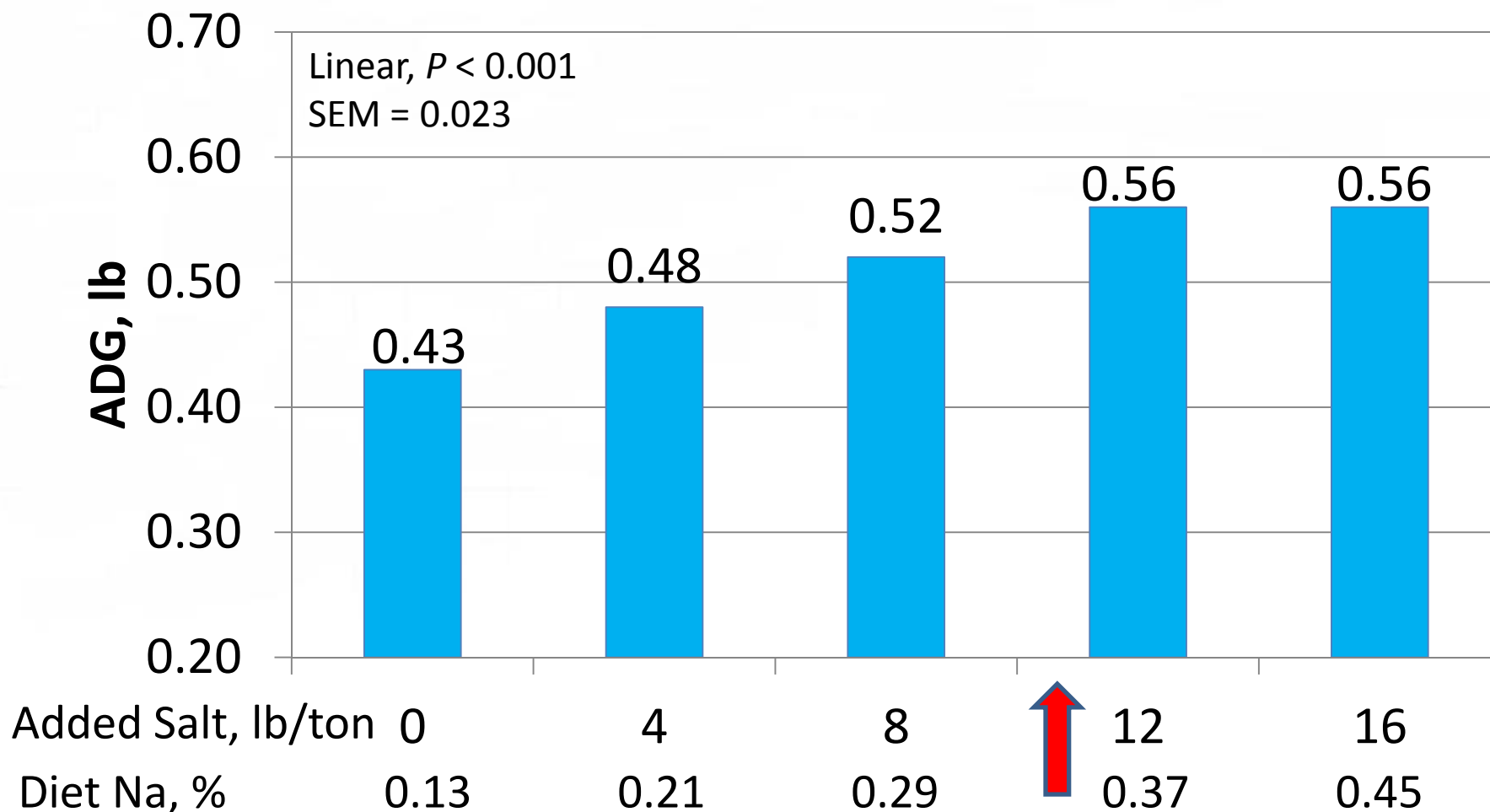


Added salt for 15–22 lb nursery pigs on ADFI (d 0 to 14)



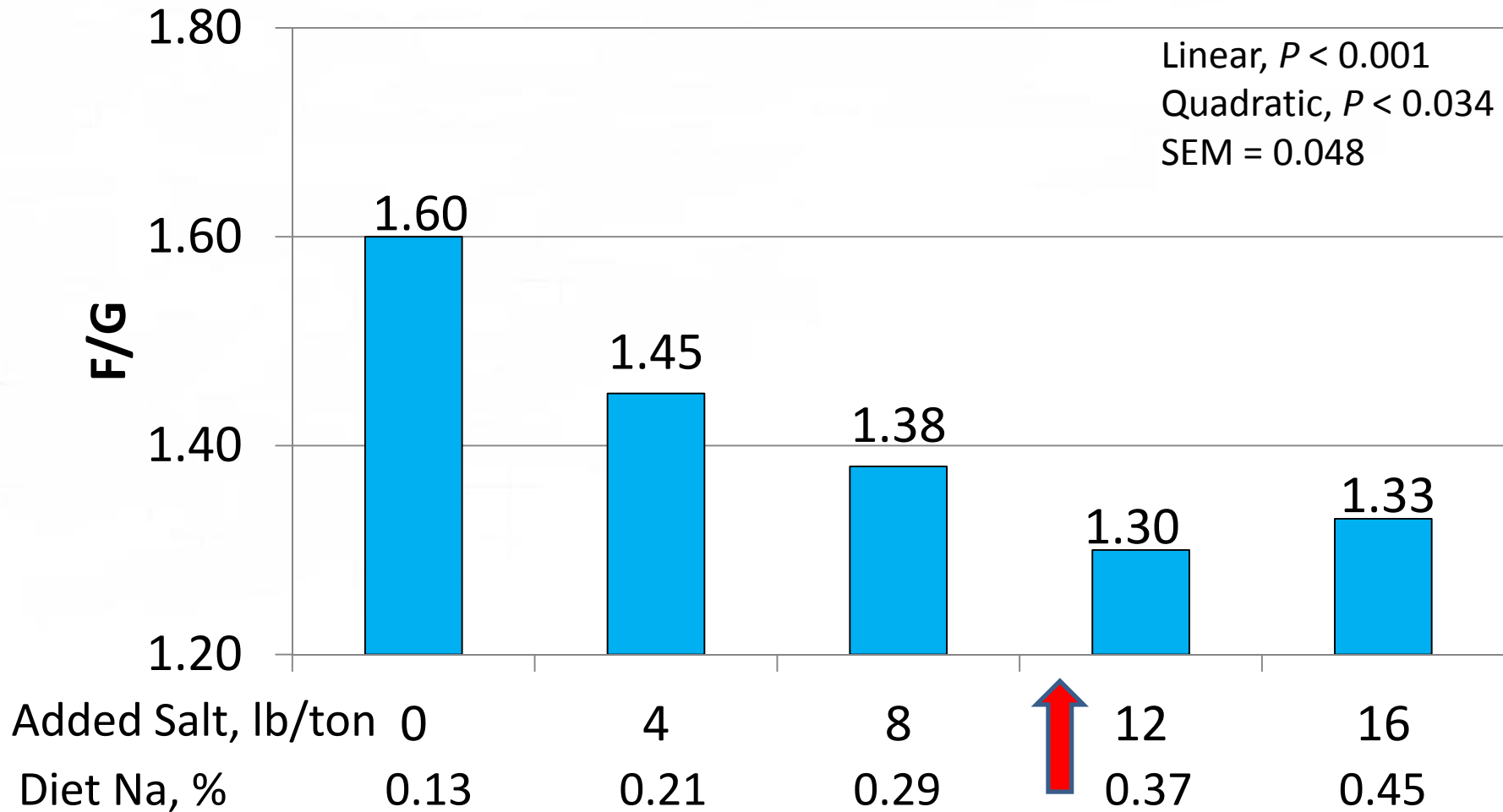
NRC, 2012
0.35% Na

Added salt for 15–22 lb nursery pigs on ADG (d 0 to 14)



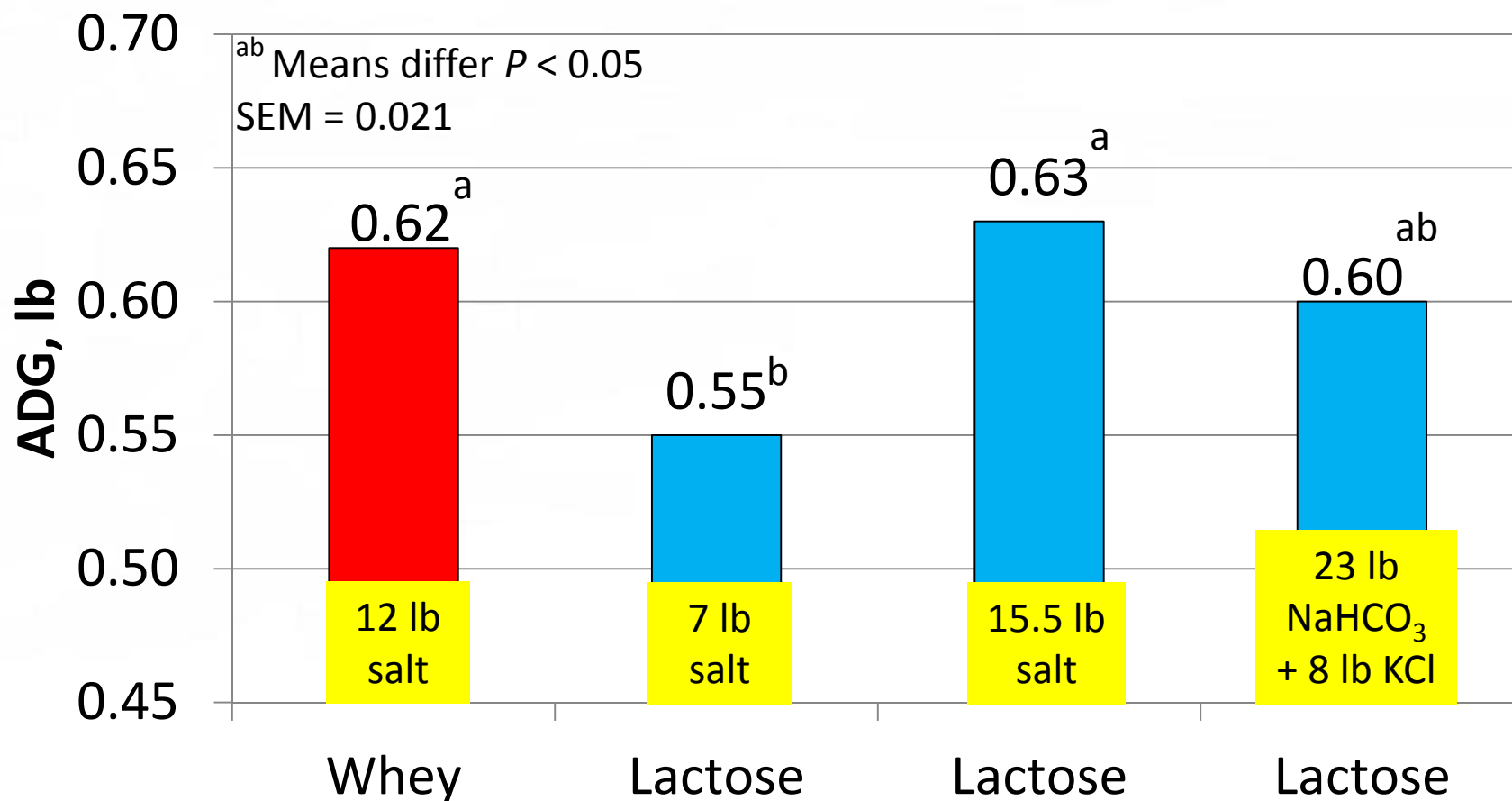
NRC, 2012
0.35% Na

Added salt for 15–22 lb nursery pigs on F/G (d 0 to 14)



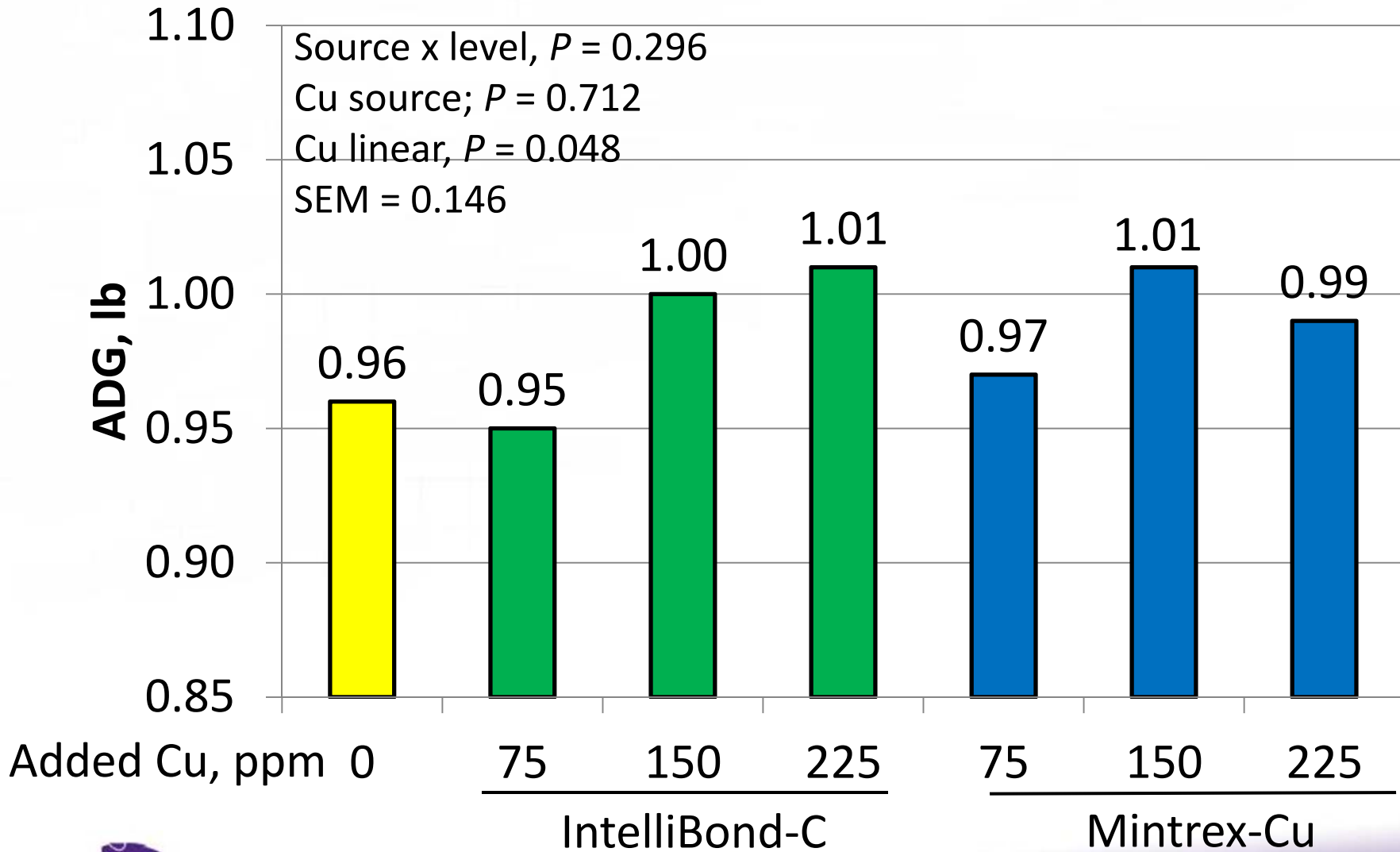
NRC, 2012
0.35% Na

Added Na and Cl for 15–24 lb nursery pigs (d 0 to 14)

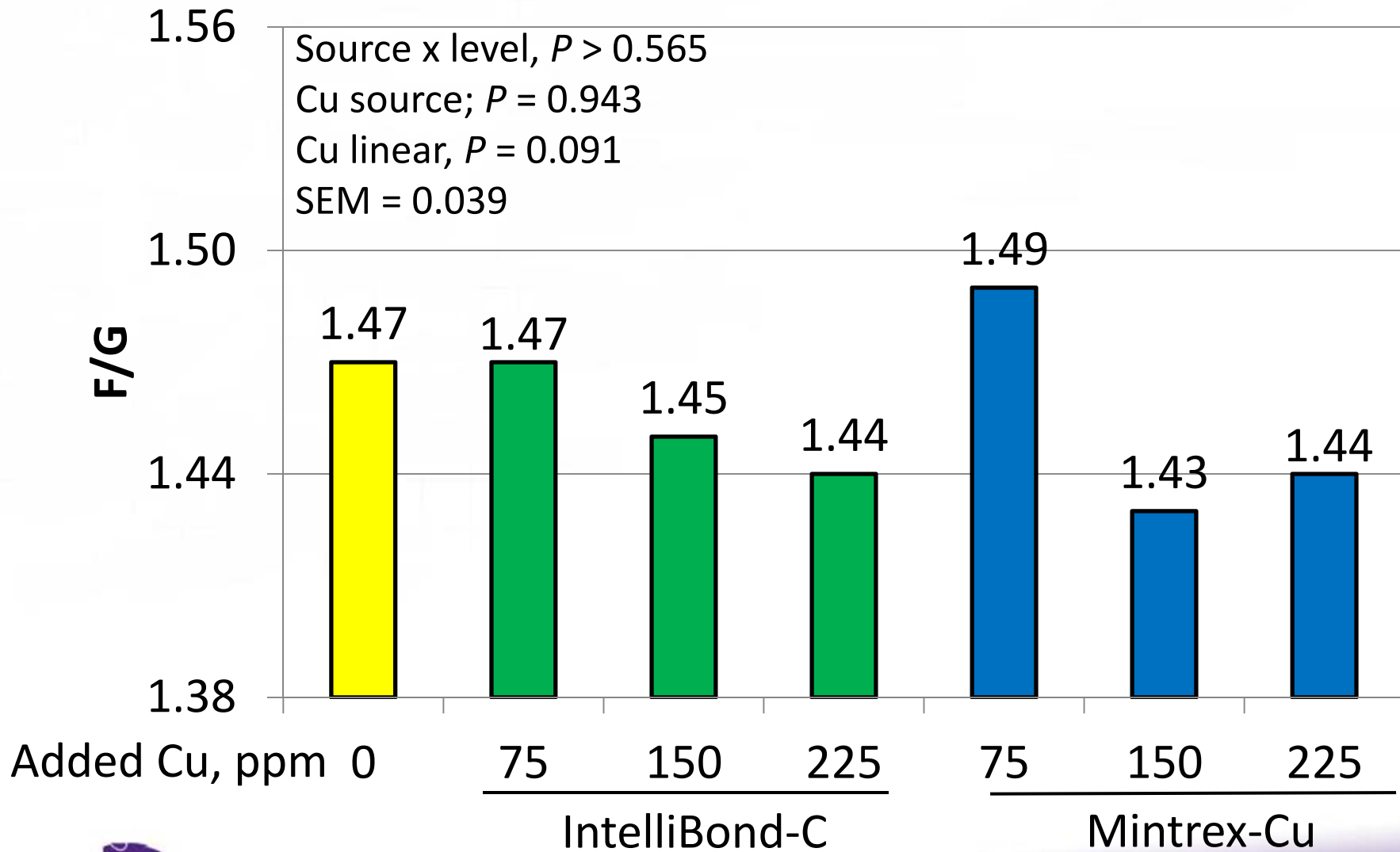


Diet Na, %	0.37	0.18	0.35	0.35
Diet Cl, %	0.75	0.47	0.72	0.45

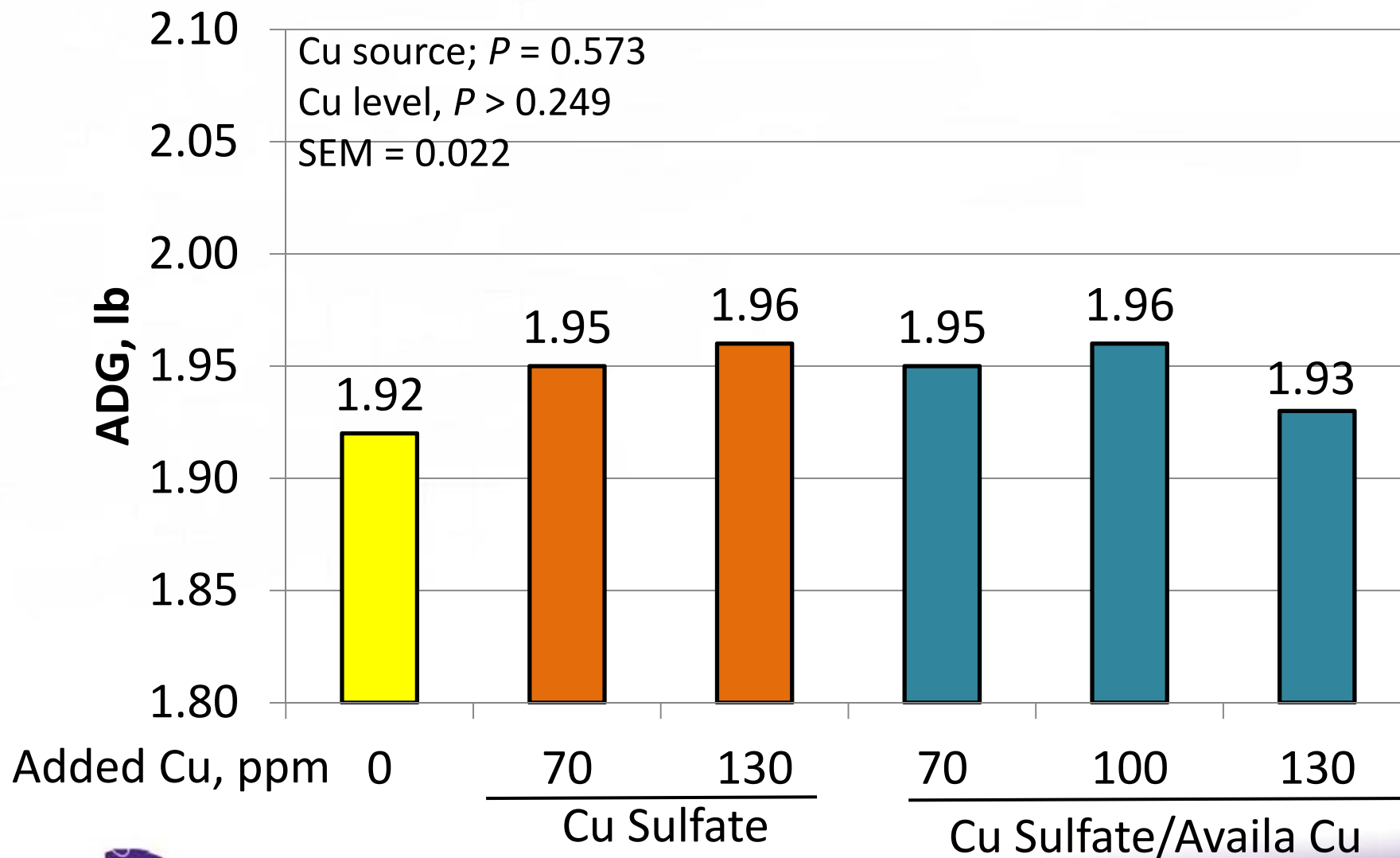
Cu source on nursery pig ADG (13-48 lb)



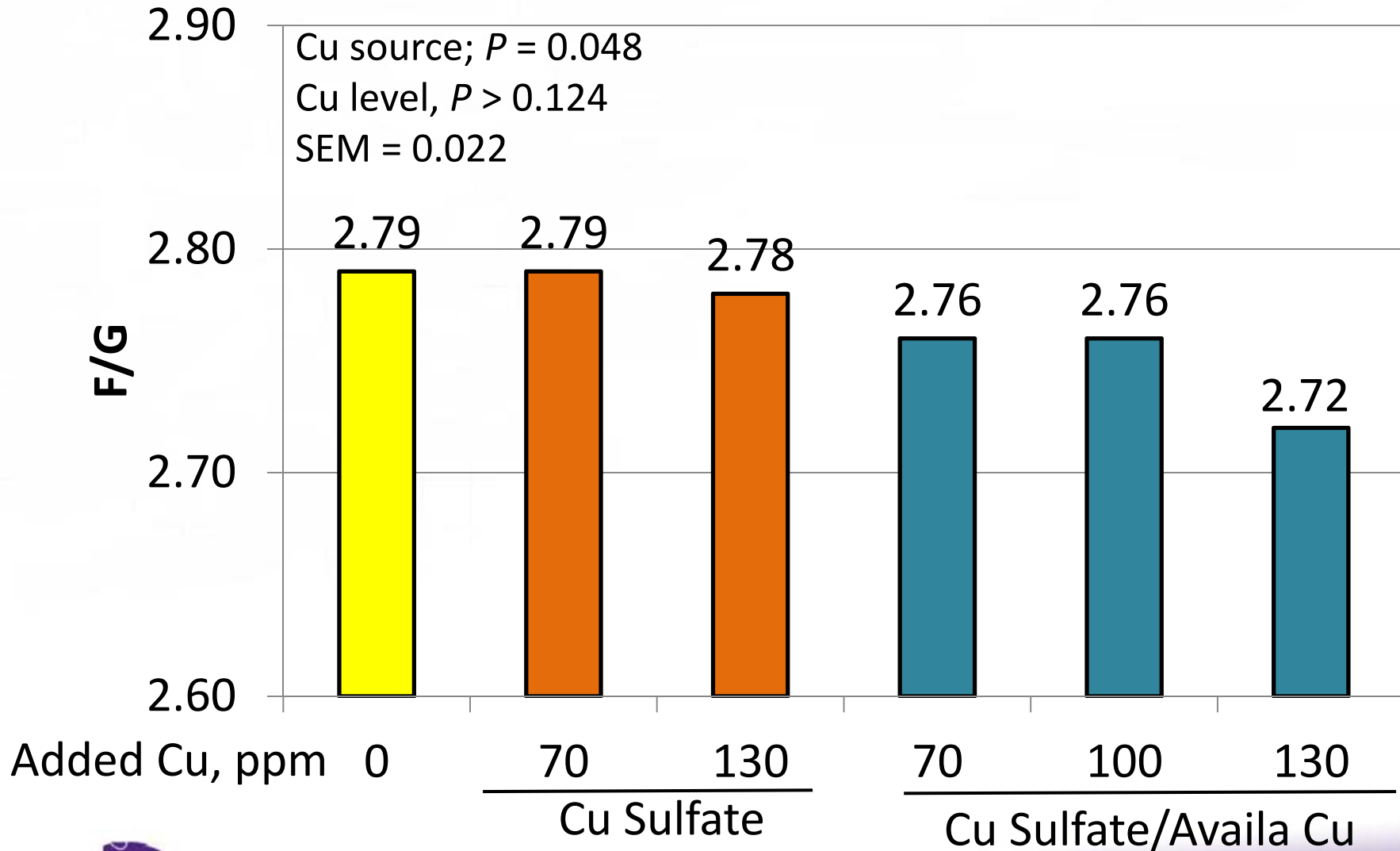
Cu source on nursery pig F/G (13-48 lb)



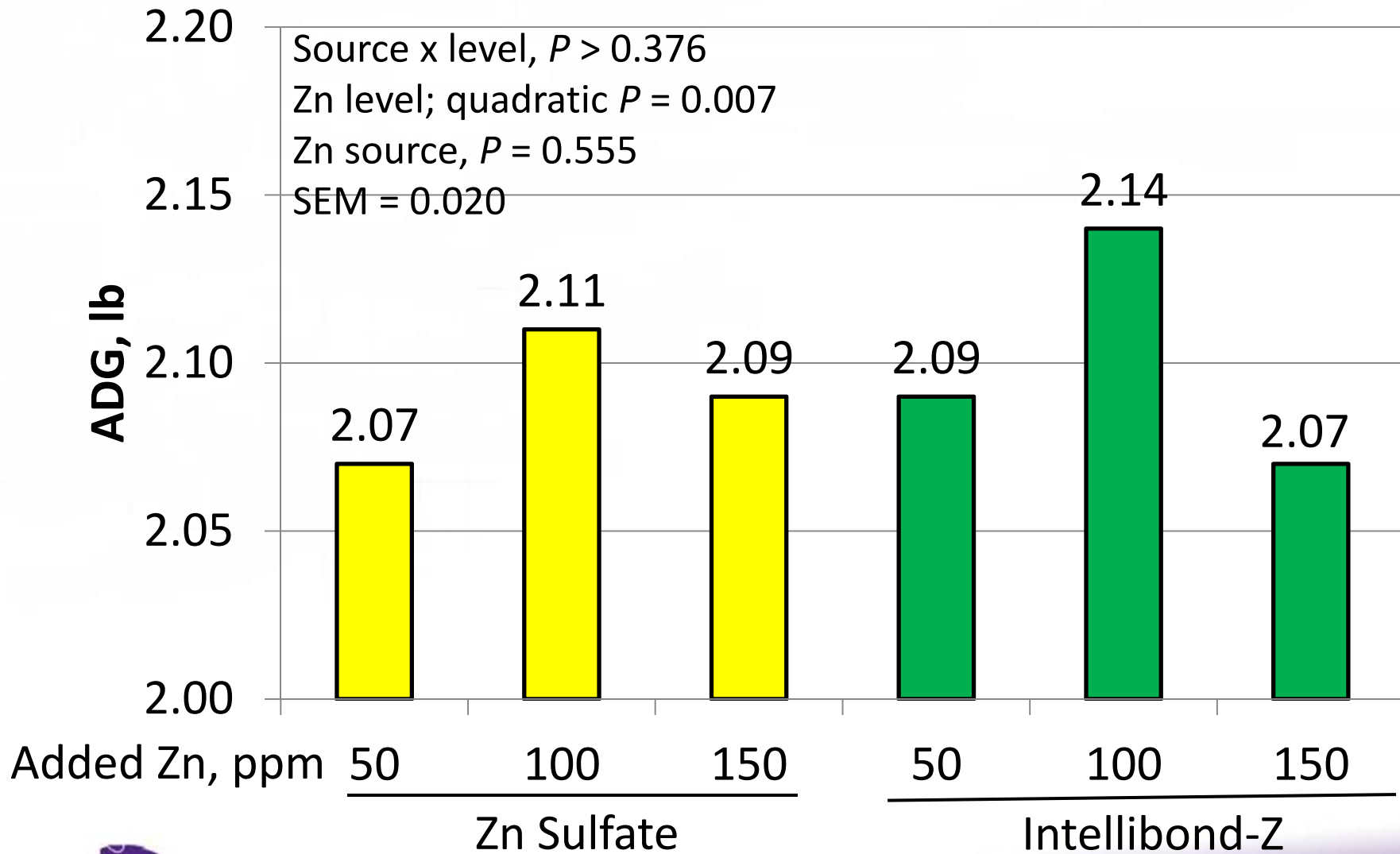
Cu source on finishing pig ADG (82-285 lb)



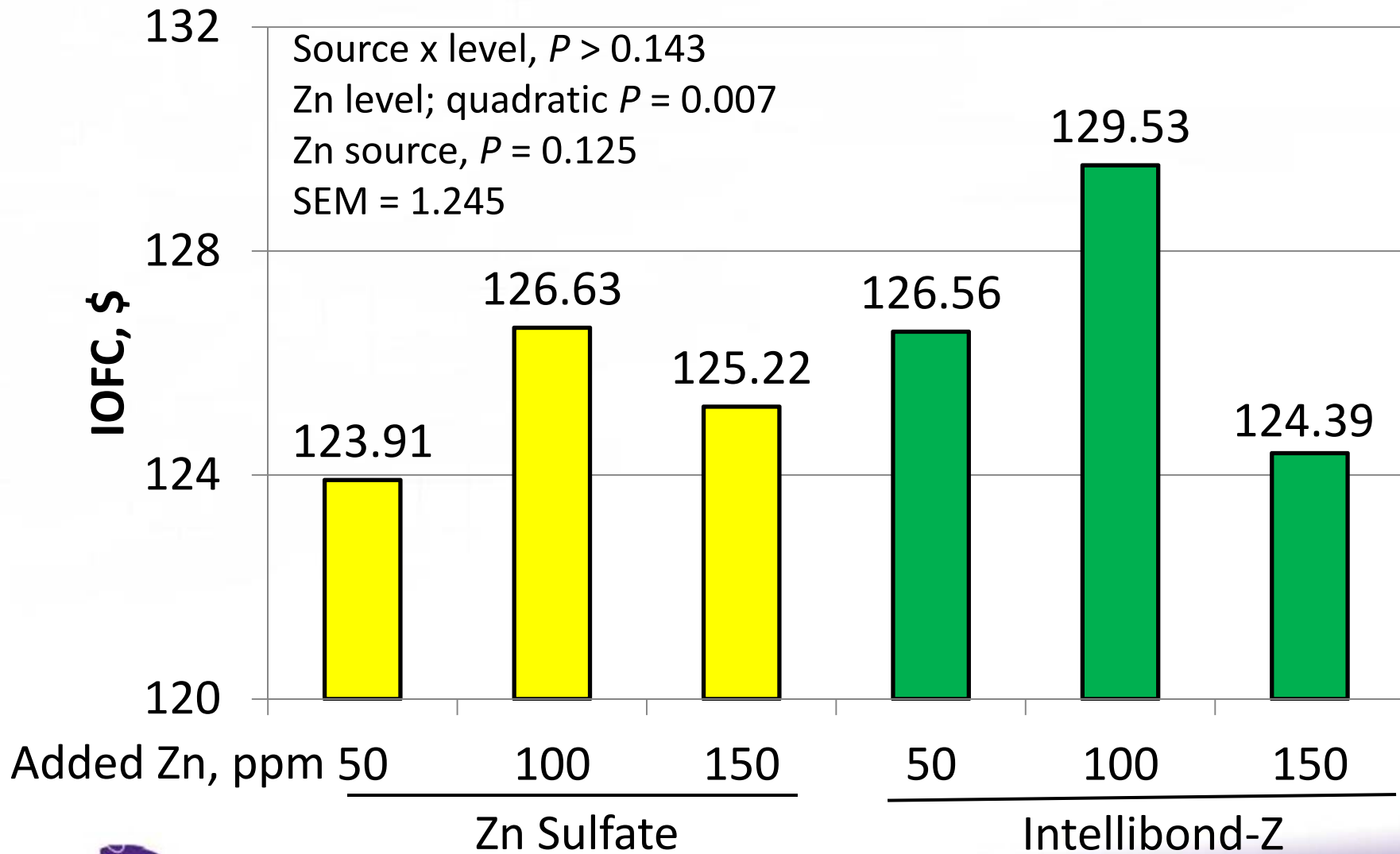
Cu source on finishing pig F/G (82-285 lb)



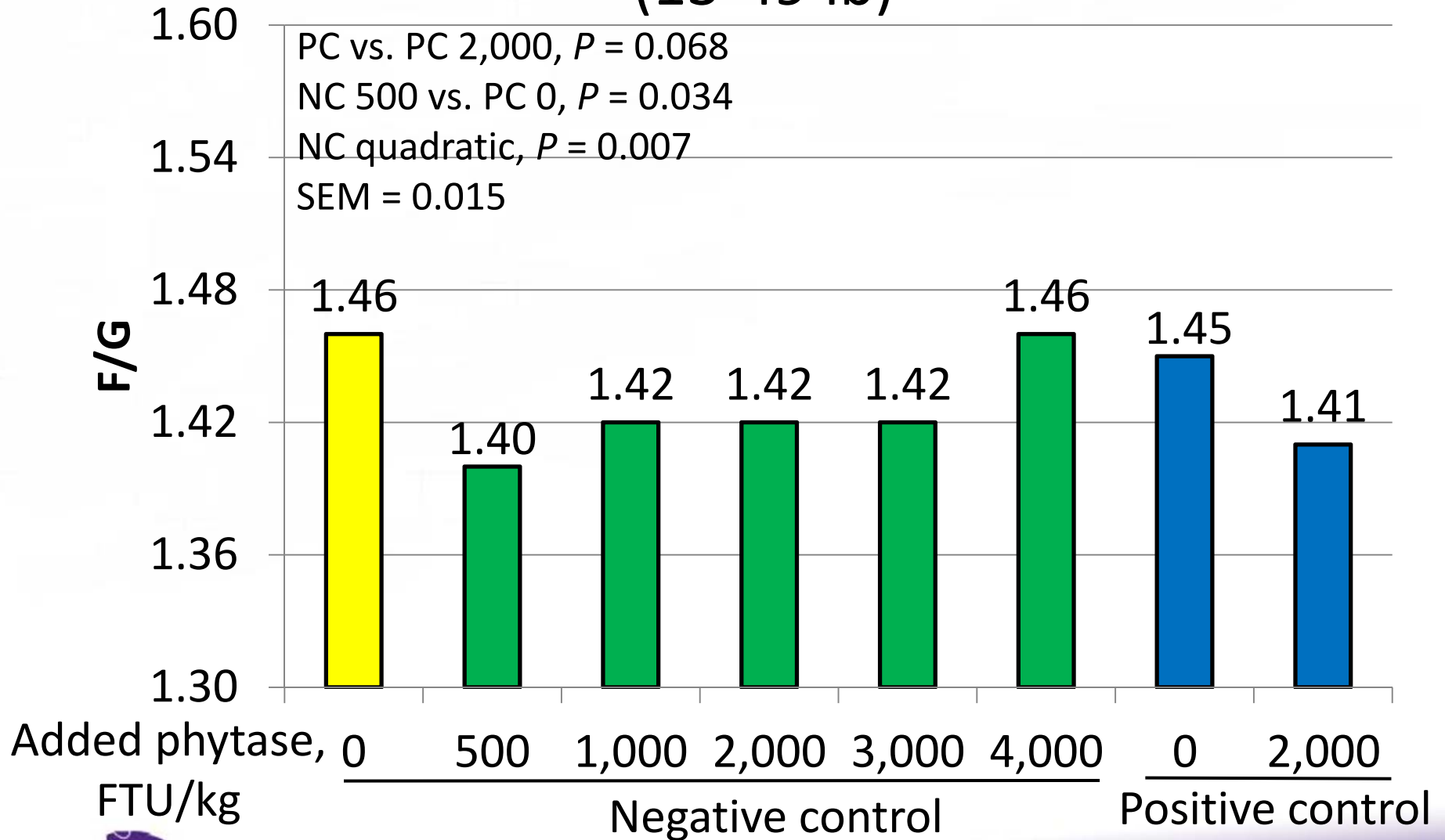
Zn source on finishing pig ADG (70-280 lb)



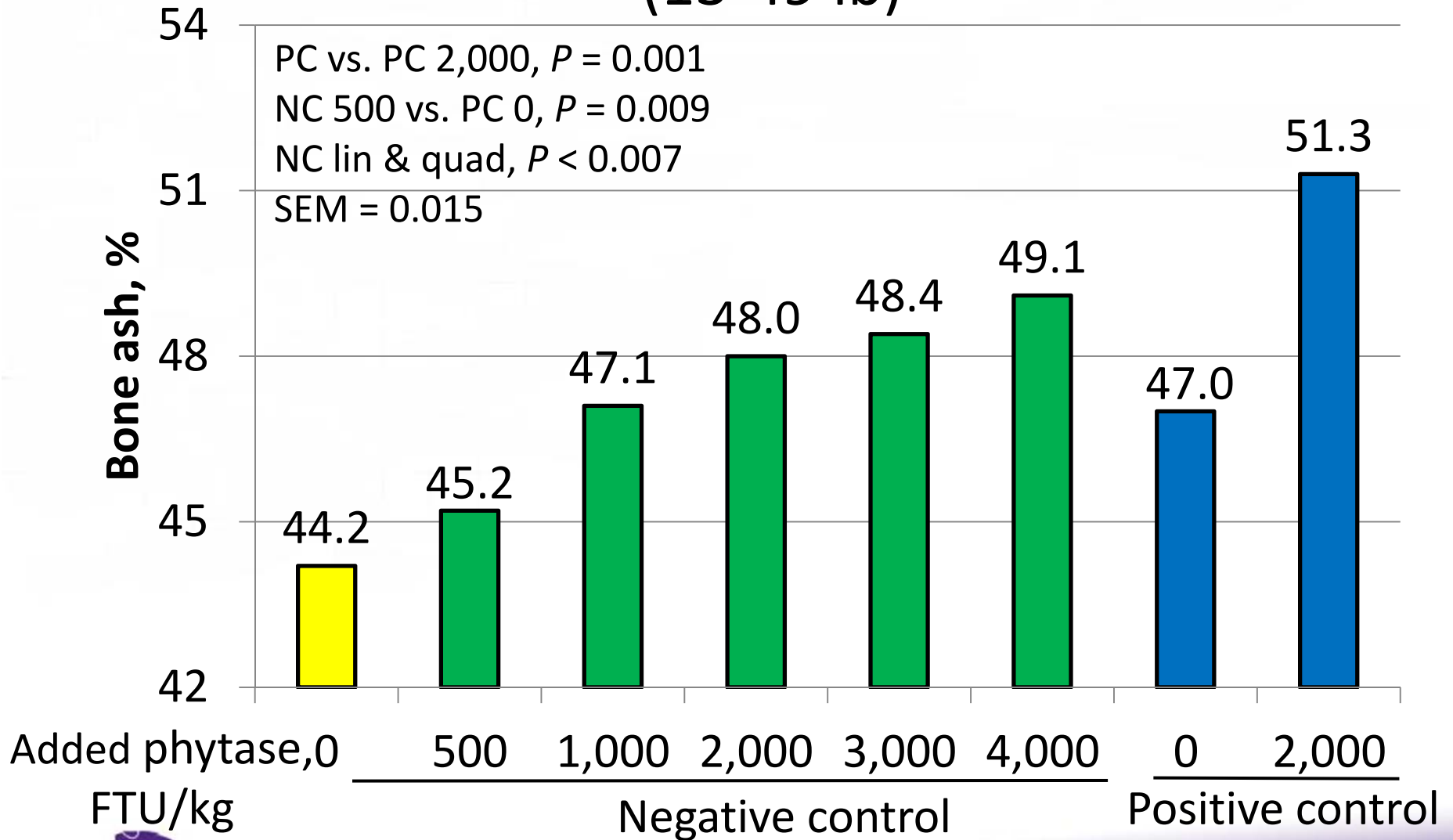
Zn source on finishing pig IOFC (constant day)



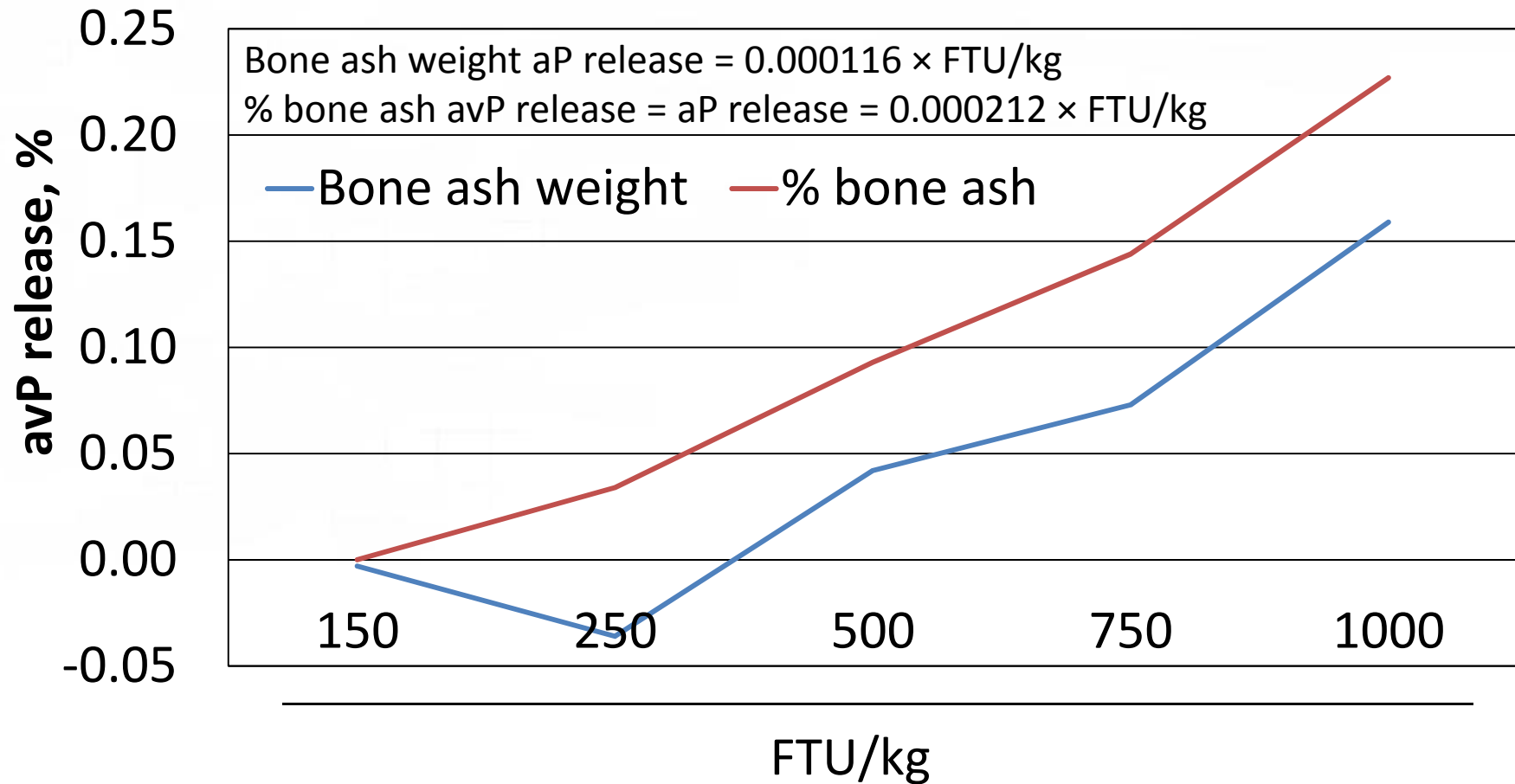
Superdose Natuphos E 5,000 G on nursery pig F/G (13-49 lb)



Superdose Natuphos E 5,000 G on bone ash % (13-49 lb)

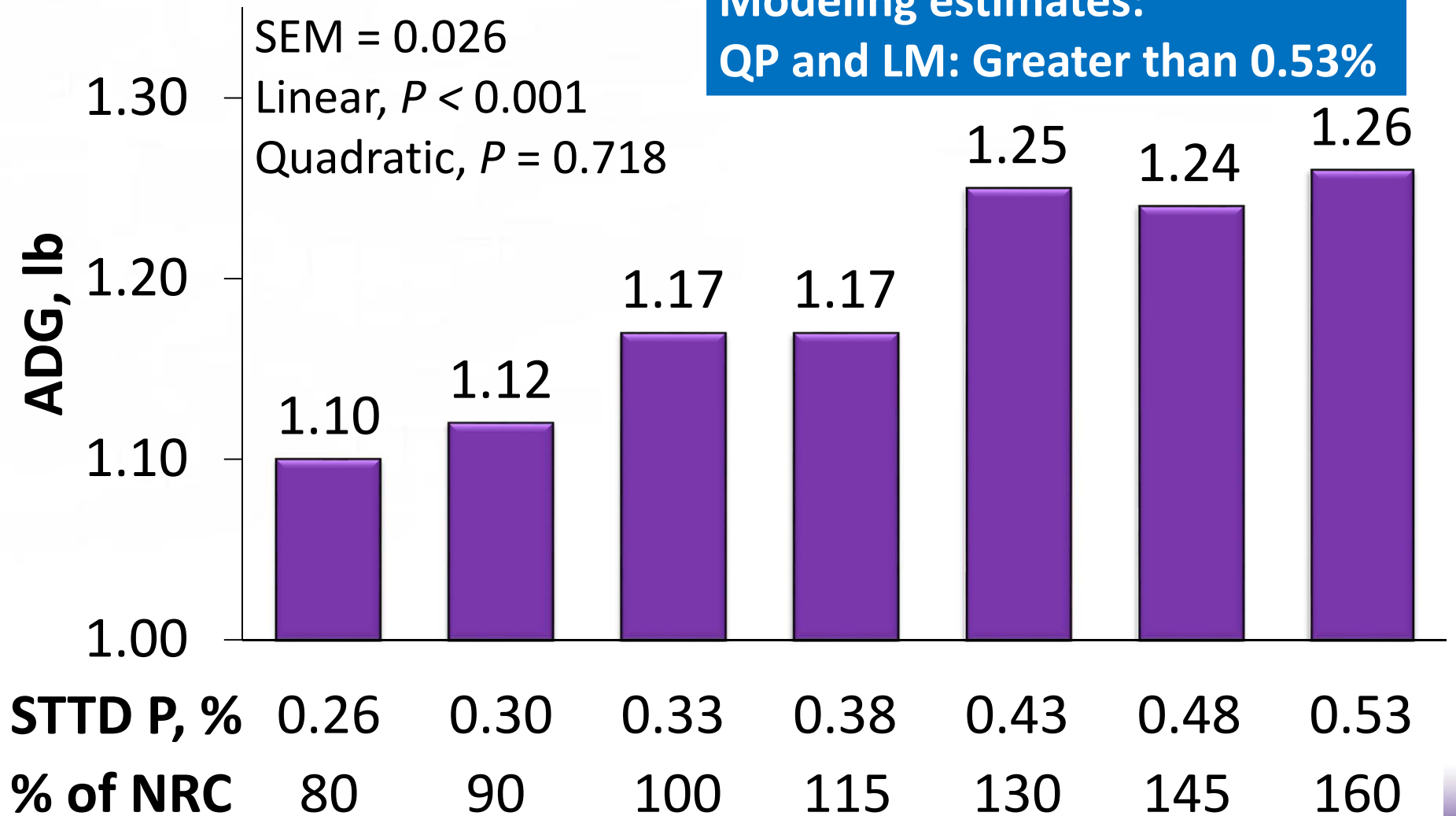


Calculated avP release from Natuphos E 5,000 G

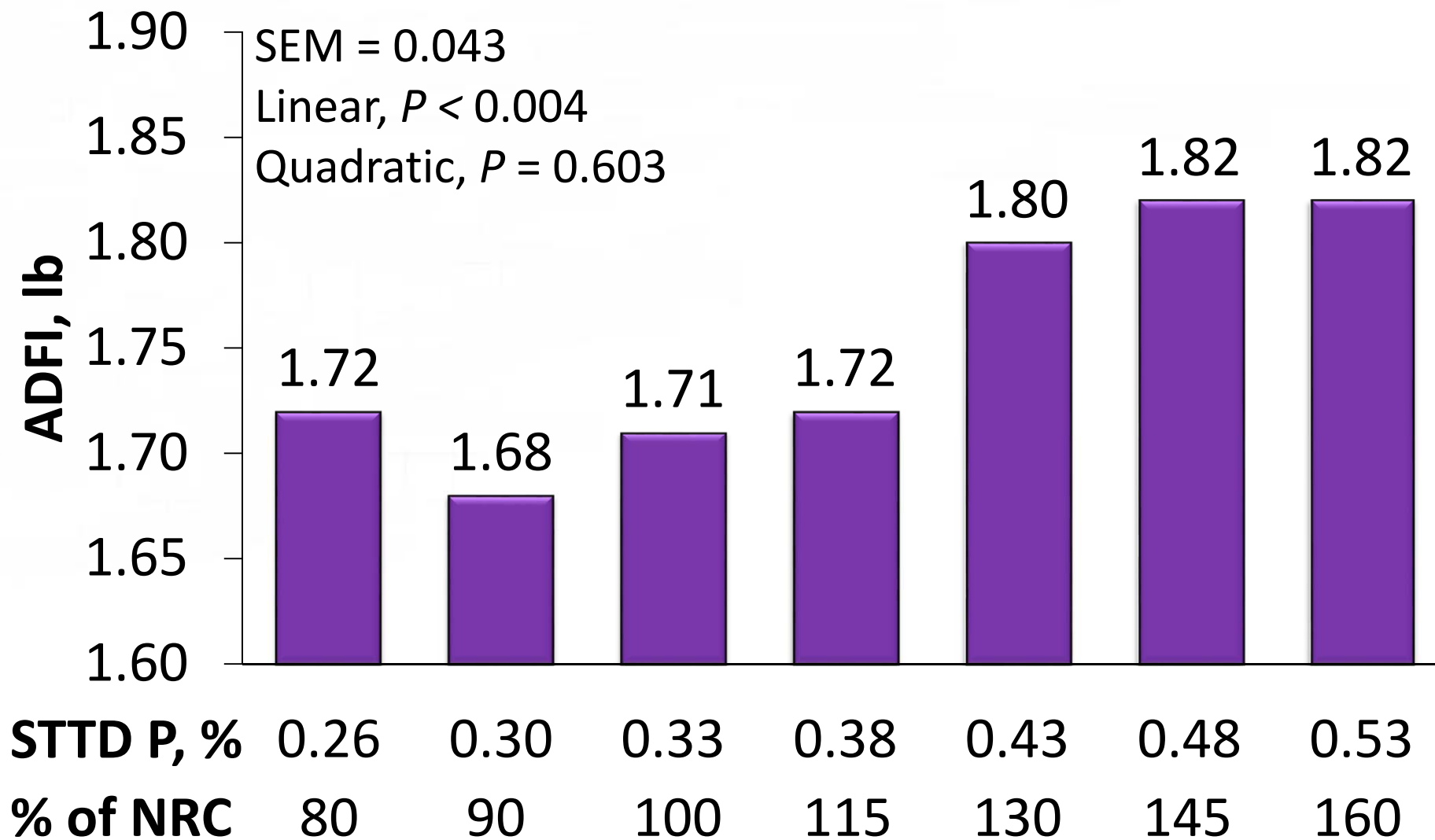


Standardized total tract digestible phosphorus ADG, 25 to 50 lb pigs

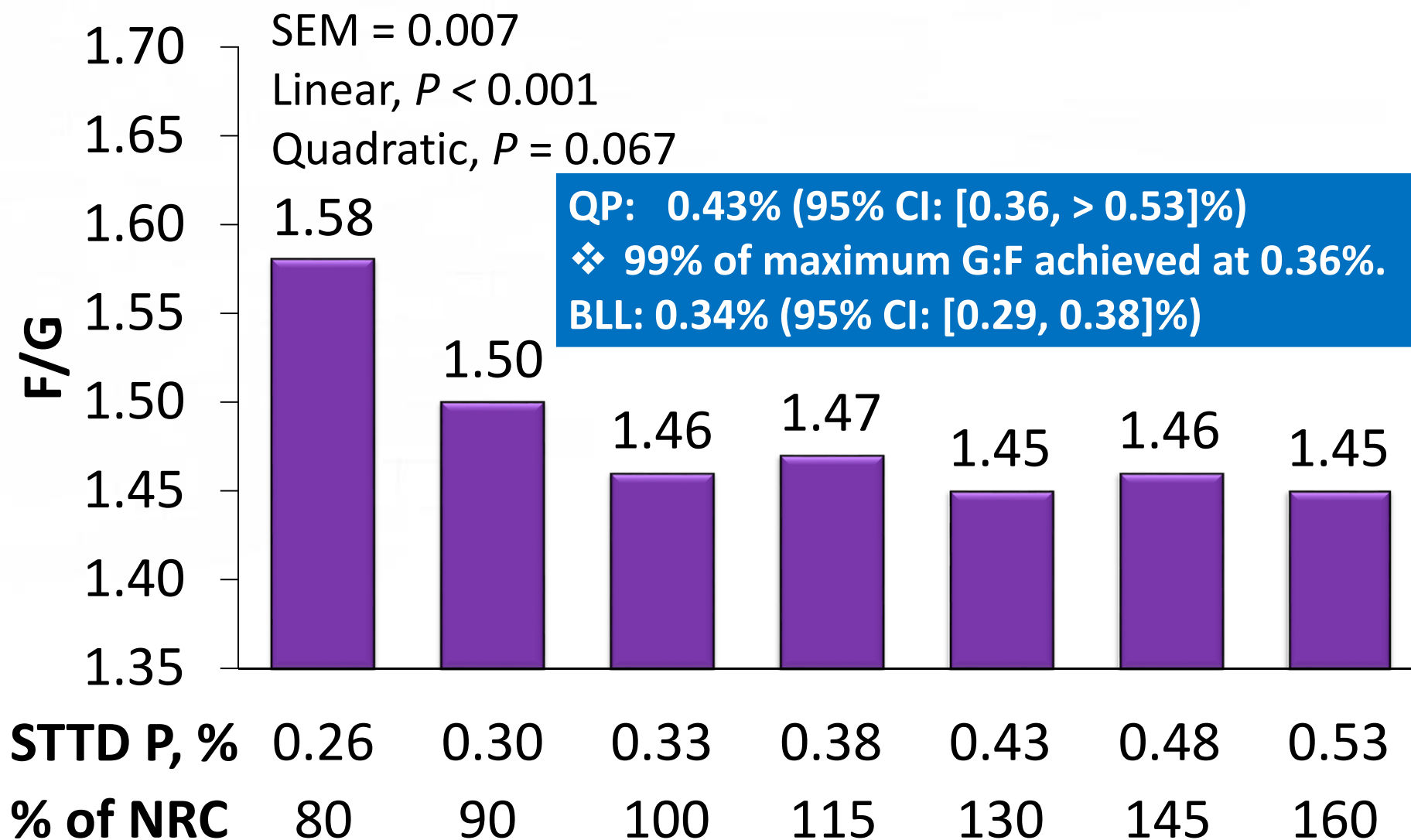
**Modeling estimates:
QP and LM: Greater than 0.53%**



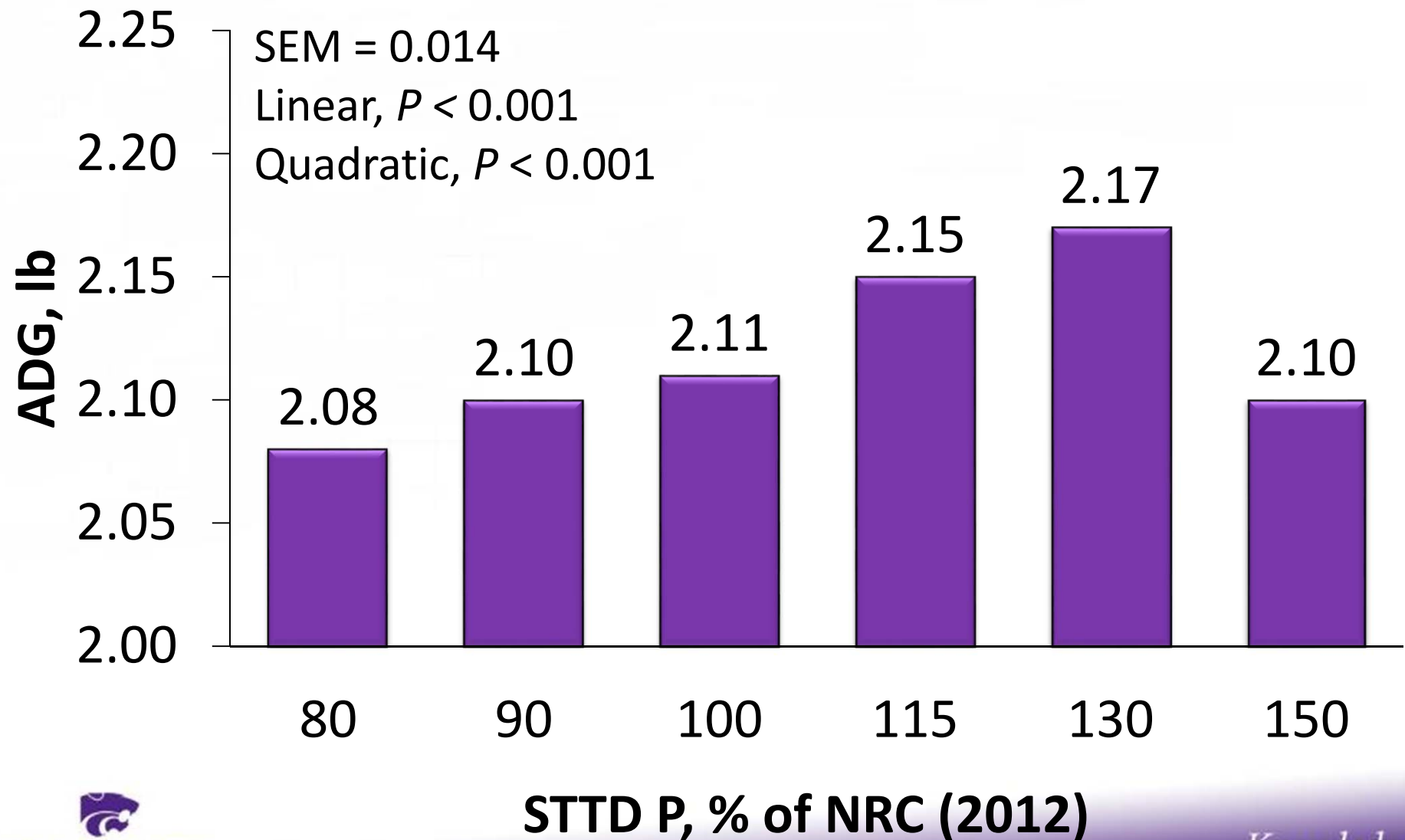
Standardized total tract digestible phosphorus ADFI, 25 to 50 lb pigs



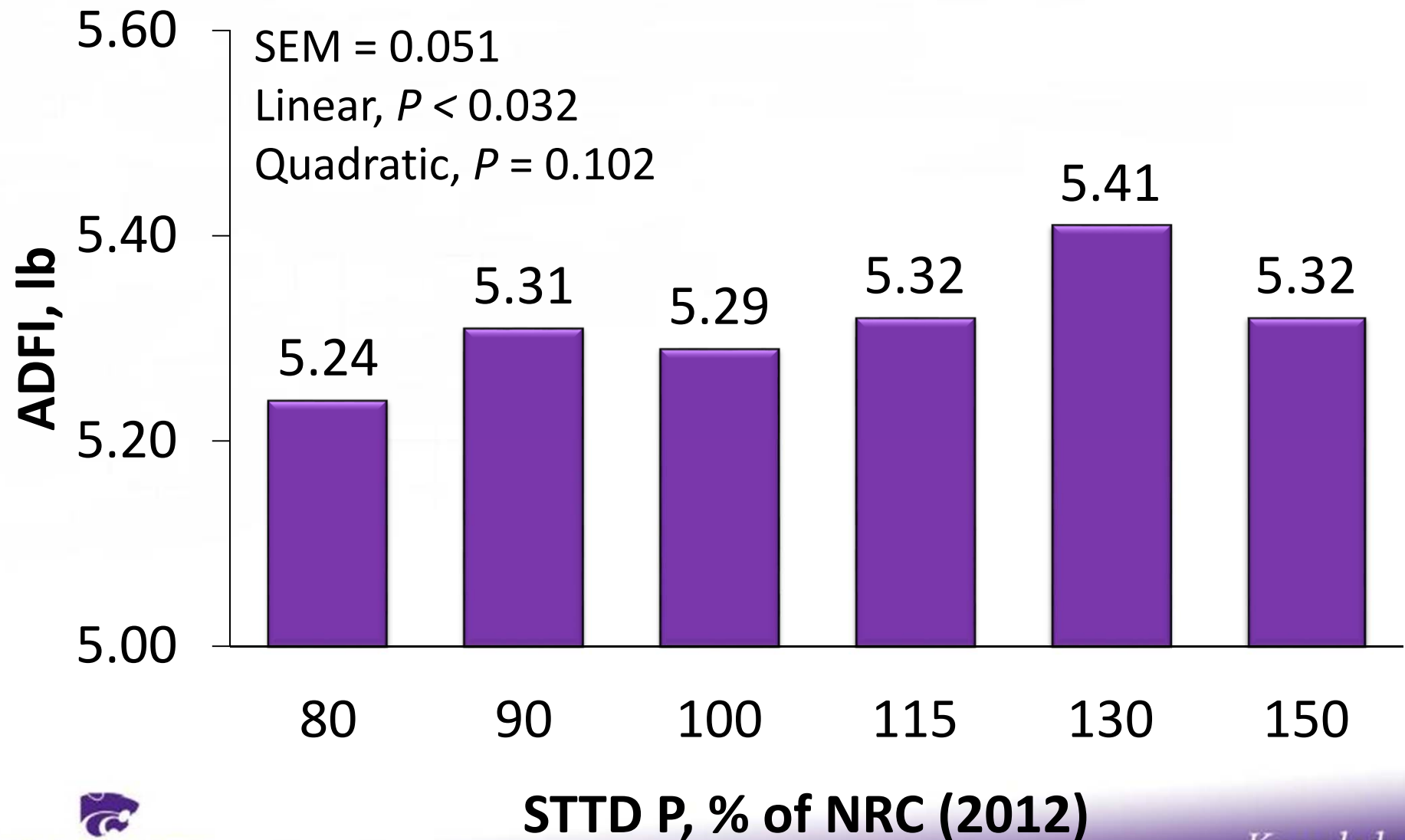
Standardized total tract digestible phosphorus F/G, 25 to 50 lb pigs



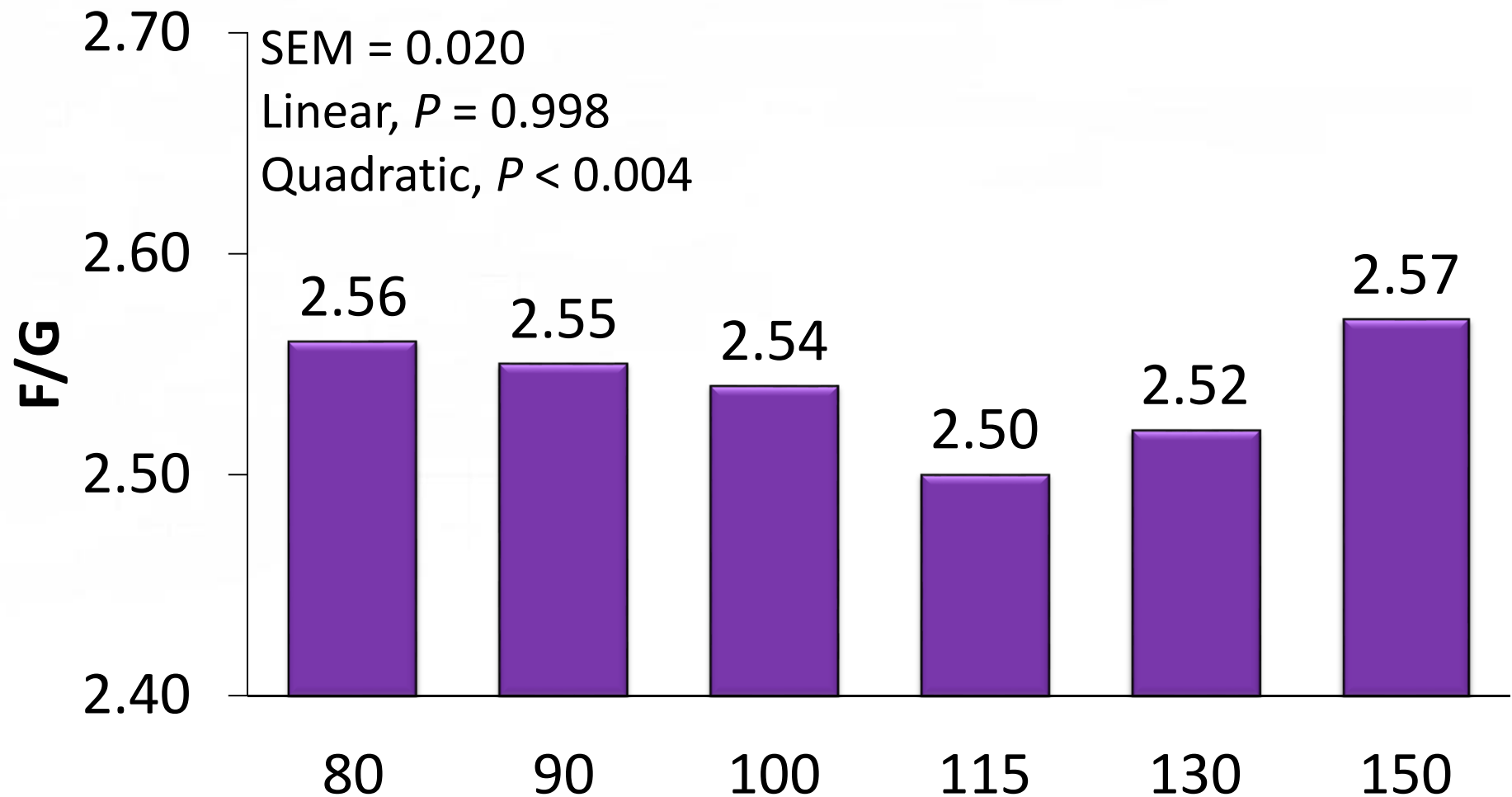
Standardized total tract digestible phosphorus ADG, d 0 to 111



Standardized total tract digestible phosphorus ADFI, d 0 to 111



Standardized total tract digestible phosphorus F/G, d 0 to 111



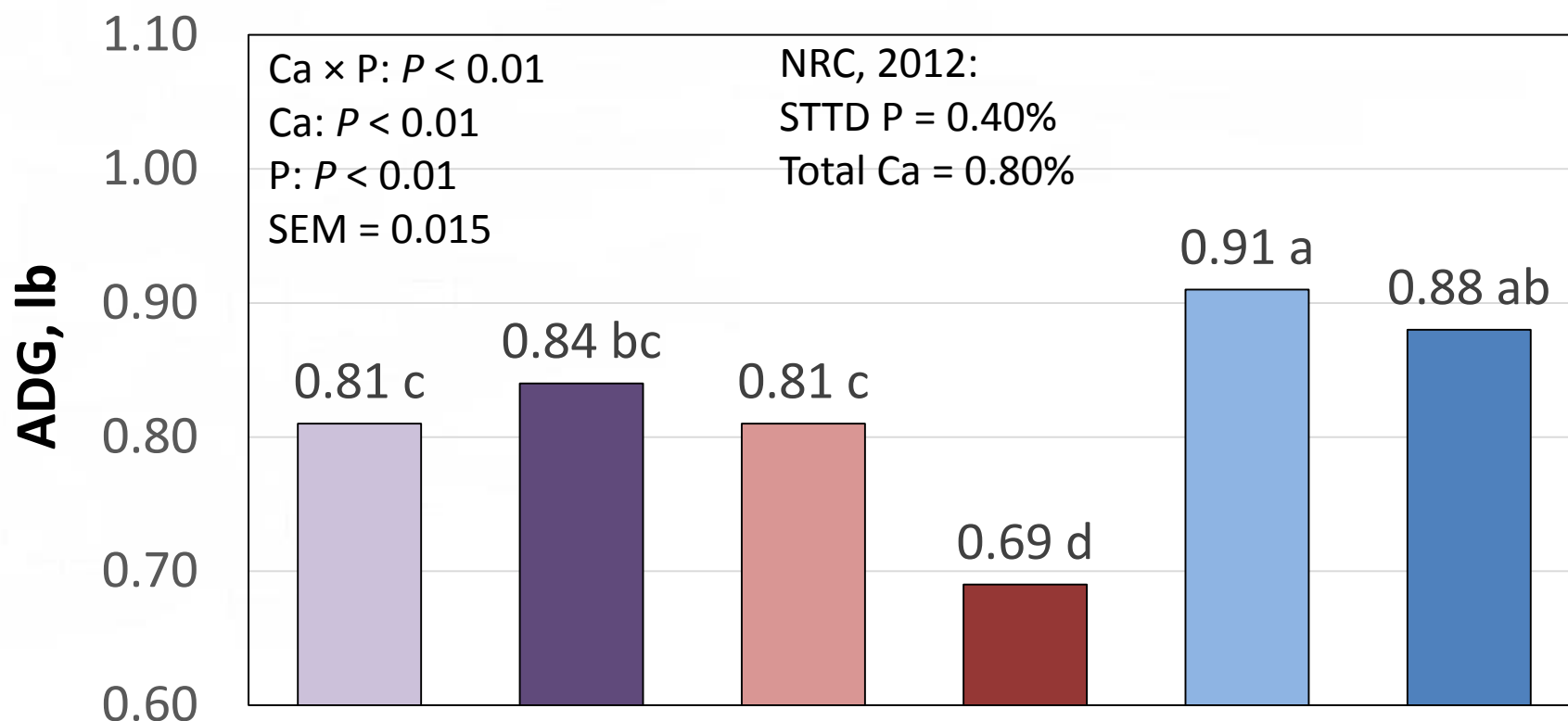
Effects of dietary Ca:P ratio on growth performance of nursery pigs

- Objective:

To determine the growth performance of nursery pigs fed 2 levels of Ca in combination with 3 standardized total tract digestible (STTD) P treatments.

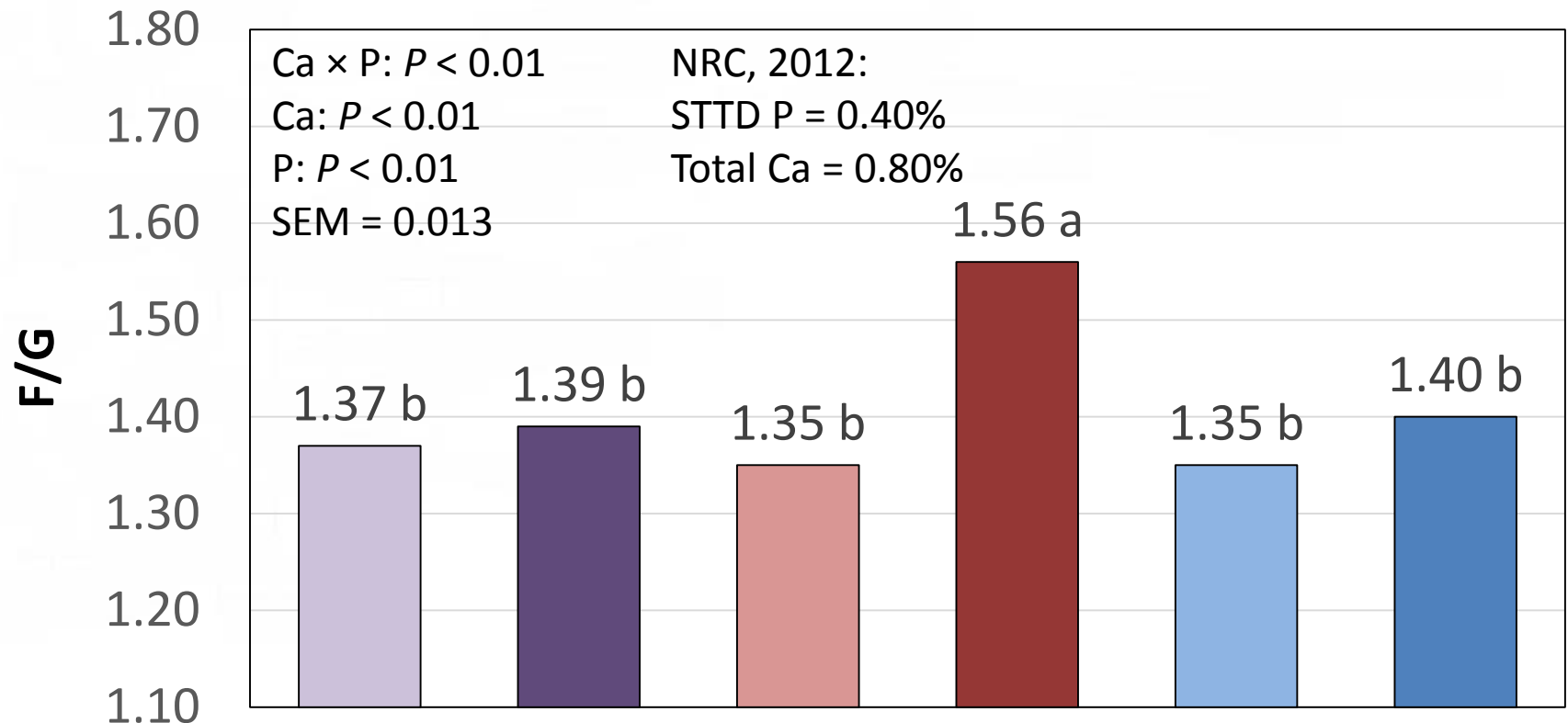


Effects of dietary Ca:STTD P ratio on growth performance of nursery pigs (d 0 to 28)



Analyzed Ca	0.58	1.03	0.58	1.03	0.46	0.91
Ca with phytase	-	-	-	-	0.58	1.03
STTD P no phytase	0.45	0.45	0.33	0.33	0.33	0.33
STTD P w/phytase	-	-	-	-	0.45	0.45
Total Ca:STTD P	1.29	2.29	1.76	3.12	1.29	2.29

Effects of dietary Ca:STTD P ratio on growth performance of nursery pigs (d 0 to 28)



Analyzed Ca	0.58	1.03	0.58	1.03	0.46	0.91
Ca with phytase	-	-	-	-	0.58	1.03
STTD P no phytase	0.45	0.45	0.33	0.33	0.33	0.33
STTD P w/phytase	-	-	-	-	0.45	0.45
Total Ca:STTD P	1.29	2.29	1.76	3.12	1.29	2.29

Mycotoxins reported in 2016 corn

Fumonisin

- Kansas, North Carolina, Missouri, Texas, Illinois, Oklahoma

Deoxynivalenol (Vomitoxin or DON)

- Ohio, Michigan, Illinois, Indiana, Iowa, Ontario, Canada

Aflatoxin

- Kansas, Oklahoma, Louisiana, Alabama, South Carolina, North Carolina, Georgia, Texas

Zearalenone

- Iowa

Management



TEAM!!!





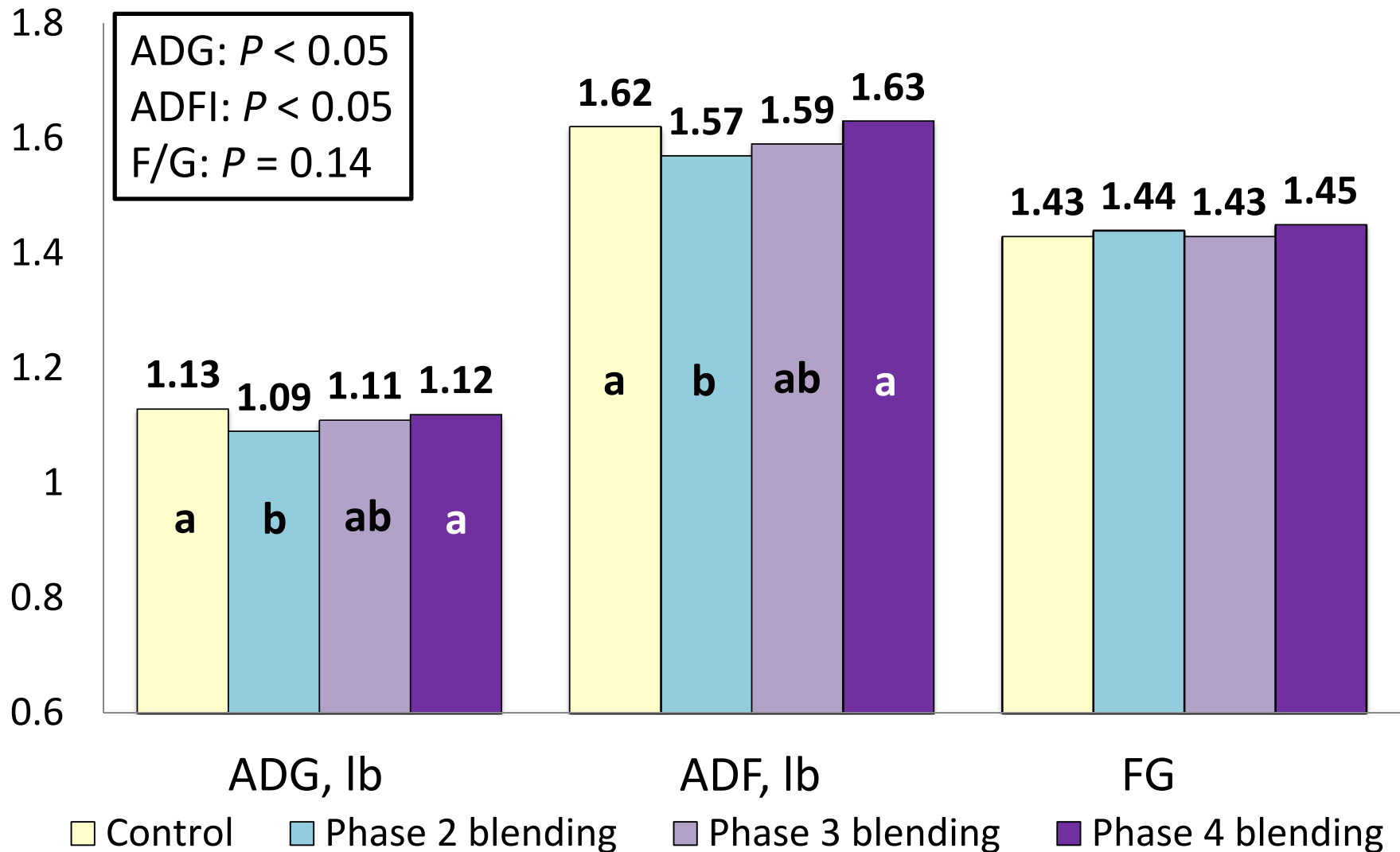
Blending Left Over Finishing Feed

- Left-over finishing feed in wean-to-finish production creates challenge in feed management
 - Due to imperfect feed budgeting
 - Issues with storage capacity, tandem contamination
- Reclaim vs. blend in nursery diets in the next turn
 - When to blend?
 - Effects on growth performance and economics?

Feed budget

Phase	Control	Blended diets		
		Phase 2	Phase 3	Phase 4
Phase 1	5.47 lb	5.47 lb	5.47 lb	5.47 lb
Phase 2	8.07 lb	2.75 lb finishing feed, 5.5 lb 50:50% blend, 5.5 lb standard Phase 2	8.07 lb	8.07 lb
Phase 3	8.07 lb	8.07 lb	2.75 lb finishing feed, 5.5 lb 50:50% blend, 5.5 lb standard Phase 3	8.07 lb
Phase 4	21 lb	21 lb	21 lb	2.75 lb finishing feed, 5.5 lb 50:50% blend, 5.5 lb standard Phase 4
Phase 5	21 lb	15.5 lb	15.5 lb	15.5 lb

Overall growth performance



Economics

Item	Control	Blended diets			SEM	<i>P</i> -value
		Phase 2	Phase 3	Phase 4		
Economics, \$/pig						
Feed cost	12.37 ^a	11.74 ^b	12.01 ^b	12.39 ^a	0.134	<0.001
Gain value	31.95 ^a	30.64 ^b	31.18 ^{ab}	31.64 ^a	0.334	0.031
Feed cost/lb gain	0.232	0.231	0.230	0.234	0.0020	0.410
IOFC	19.58	18.89	19.16	19.26	0.261	0.317
Breakeven cost for reclaiming feed, \$	-	1,518	924	704	-	-

Reclaiming feed (\$290 per group @ \$0.23/head) is more cost effective than feeding in any phase of the nursery!

Effects of Pig Space Allowance on Finishing Pig Growth Performance



C.J. Holder

Undergraduate Research Symposium

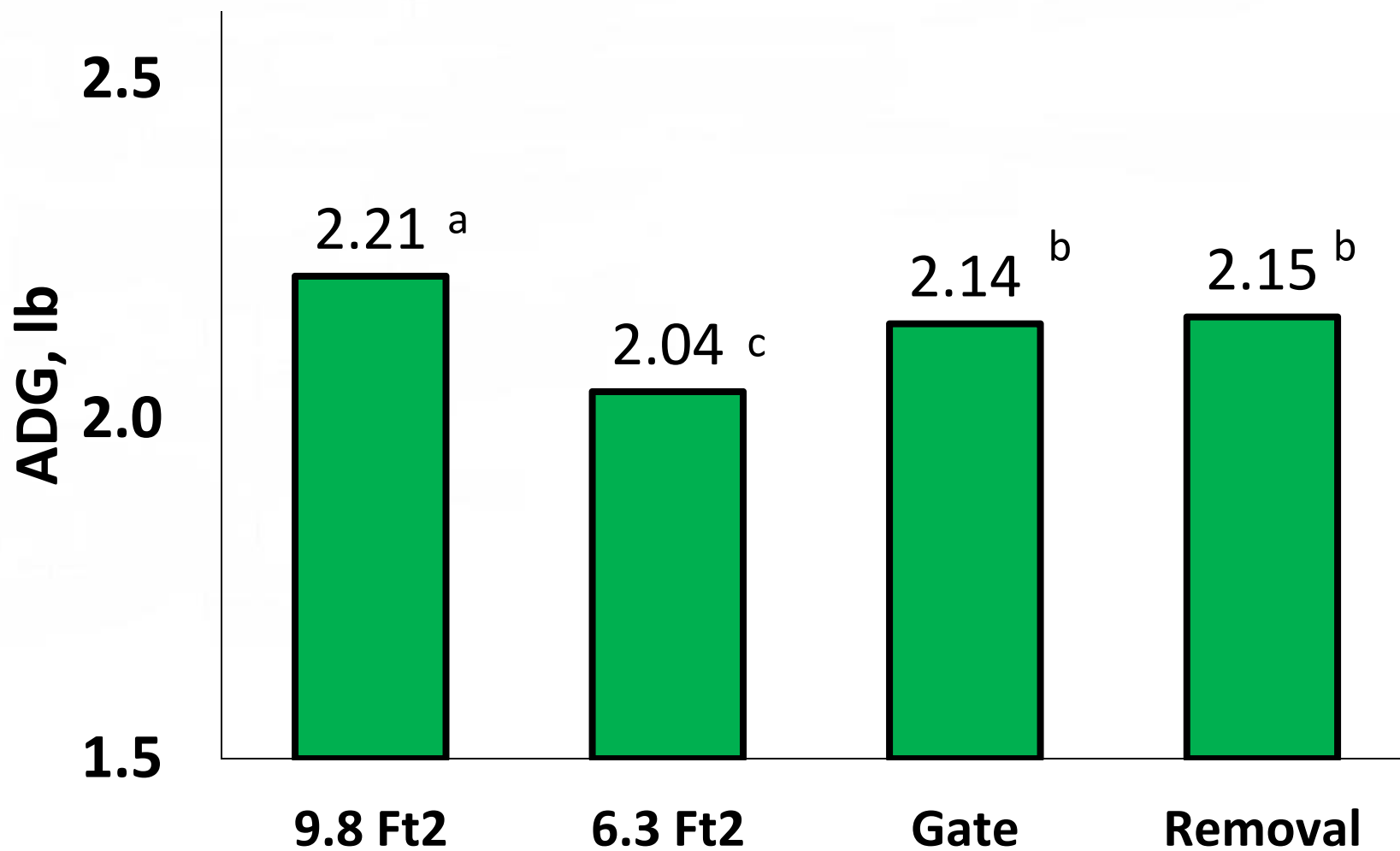
May 6th, 2106

Volume 2, Issue 8 (2016) Swine Day

Holder, C.; Carpenter, C.; Tokach, M. D.; DeRouchey, J. M.; Woodworth, J. C.; Goodband, R. D.; and Dritz, S. S. (2016) "Effects of Increasing Space Allowance by Removing a Pig or Gate Adjustment on Finishing Pig Growth Performance," *Kansas Agricultural Experiment Station Research Reports*: Vol. 2: Iss. 8.

<http://dx.doi.org/10.4148/2378-5977.1315>

ADG, d 0 to 71



Discussion

- Space restriction began to influence growth rate between 153 and 182 lb.
- Confirms research by Thomas et al., 2015 and Flohr et al. (2015) which suggests reductions in growth due to occur prior to when the pigs reach the **critical k value**

Animal Sciences and Industry

[ASI Home](#)

[People](#)

[About Us](#)

[Students & Programs](#)

[Species](#)

[Beef](#)

[Dairy](#)

[Equine](#)

[Poultry](#)

[Sheep & Goats](#)

[Swine](#)

[Research & Extension](#)

[Feeder Adjustment Cards](#)

[Calculators](#)

[Gestation Feeding Tools](#)

[Particle Size Information](#)

[Premix & Diet](#)

Calculators

[Feed Efficiency Evaluation Tool \(v3 - November, 2015\)](#)

[Floor Space Impact on Pig Performance \(v7 - November, 2015\)](#)

[Iodine Value Prediction Spreadsheet](#)

[KSU Fat Analysis calculator](#)

[DDGS Calculator \(November, 2013\)](#)

[AA Pricing Spreadsheet](#)

[Meat and Bone Meal Calculator](#)

[KSU Feed Budget Calculator](#)

[KSU Phytase Calculator](#)



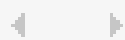
Floor space
Tool

Floor space calculator

Adjustment observation	Input information required (Can do five estimates)				
	1	2	3	4	5
Initial BW, lbs	50	230	230	230	230
Final BW, lbs	280	280	280	280	280
Stocking density, pigs/pen	26	26	26	24	20
Floor space/pig, ft ²	6.9	6.9	6.9	7.5	8.2
Observed ADG, lb	1.87				
Observed ADFI, lb	5.7				
Pen width, ft	10	Pen, sq ft	180		
Pen length, ft	18				
<i>k</i> value	0.0250	0.0250	0.0250	0.0271	0.0296

Growth measurement estimates

ADG, lb/d	1.63	1.63	1.68	1.74	1.80
ADFI, lb/d	6.01	6.01	6.12	6.24	6.37
G:F	0.272	0.272	0.275	0.279	0.283
Feed/gain	3.68	3.68	3.63	3.58	3.54



Intro

Floor space calculator

Stocking density calculator

A review of heavy weight market pigs: status of knowledge and future needs assessment

F. Wu, K. R. Vierck, T. G. O'Quinn, M. D. Tokach, R. D. Goodband, S. S. Dritz, J. C. Woodworth, and J. M. DeRouchey

Acknowledgement:

Funding for this review was provided by:
National Pork Board

Summary

- Marketing weight will continue increase
 - 0.5 kg/yr (1.2 lb/yr; NASS, 2014)
- Genetic selection of lean genotype is the driving force for increasing marketing weight
- Limited information is available concerning nutritional requirements of pigs > 140 kg (310 lb)
- Facility design and packing plant equipment need to be adjusted for biological and physical requirements of heavy pig

Swine production around the world is differentiating based on health and productivity.



Parameter	3 FARM AVG/ TOTAL
FARROWING RATE	96.1%
AVG TOTAL BORN	15.8
AVERAGE LIVEBORN	14.9
NET GAIN (WEAN AVG) TARGET 13.5	14.0
POPULATION	
MATED GILTS/SOWS	15767
SOW DEATHS %	3.7%
# PIGSWEANED/ MATED FEMALE/YR	36.1

SUNWOLD		MORTALITY
Week	Phase	Running Total %
17	Nursery	0.83%
17	Finisher	0.74%





VFD Management

- Biosecurity
- Increase Wean Age
- Pathogen Elimination
 - Eradicate mycoplasma
 - Control pathogen spread in the growing pig

Animal Sciences and Industry

[About](#)[Undergraduate](#)[Graduate](#)[Research & Extension](#)[Events](#)

Antibiotic resistance

[KSU Factsheets](#)[Overview](#)[Mechanisms](#)[Livestock production](#)[USDA and FDA action plans](#)[News Feeds](#)

Regulations and veterinary feed directives

Alternatives to antibiotics in livestock production

Management practices to reduce the need for antibiotics

Animal Sciences and Industry

Kansas State University
232 Weber Hall
Manhattan, KS 66506-8028

Antibiotics in Livestock Production

Antibiotic resistance

- [KSU Factsheets](#)
- [Overview](#)
- [Mechanisms](#)
- [Livestock production](#)
- [USDA and FDA action plans](#)
- [News Feeds](#)

www.KSUantibiotics.org

[Regulations and veterinary feed directives](#)

[Alternatives to antibiotics in livestock production](#)

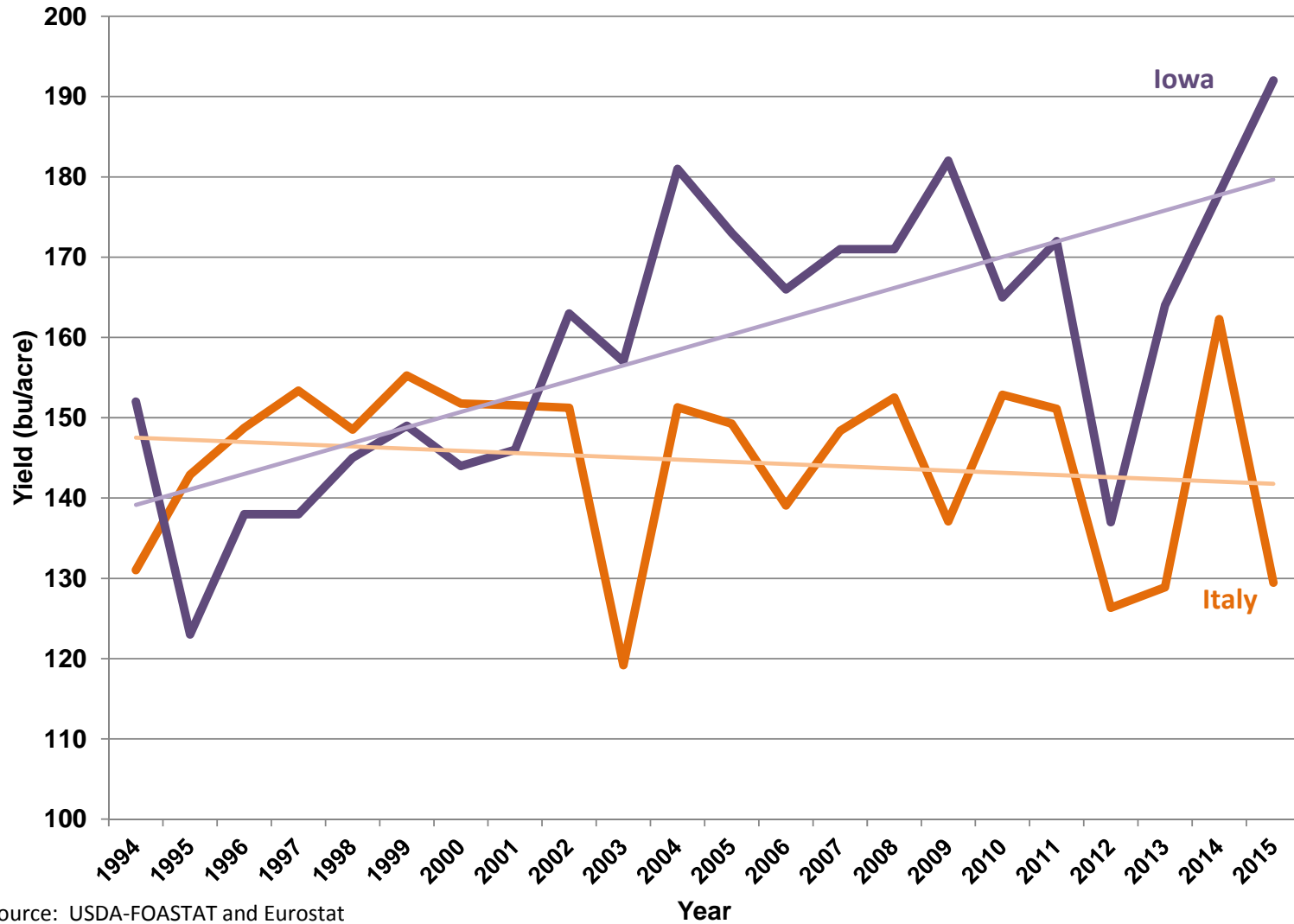
[Management practices to reduce the need for antibiotics](#)

This work is/was supported by the USDA National Institute of Food and Agriculture, AFRI Food Safety Challenge Grant project 2013-68003-21257. The contents are solely the responsibility of the authors and do not necessarily represent the official views of the USDA or NIFA.

Evaluating the Effects of Replacing Feed Grade Antibiotics with Yeast, Essential Oils or Zinc Oxide and Copper Sulfate on Nursery Pig Performance

*Jim L. Nelssen, Austin Langemeier,
Spencer Scotten and Morgan Cox*

Comparison of Corn Yield in Iowa vs. Italy, 1994-2015



Source: USDA-FOASTAT and Eurostat

Introduction

- Since feed-grade antibiotics became available to the swine industry in the mid-1950s, research has shown that dietary inclusions of these antimicrobial agents improve growth rate and feed efficiency of nursery pigs.
- Veterinarian Feed Directive will eliminate the use of growth promoting antibiotics in swine feeds

Purpose

- Many swine producers have shared their concern with possible production losses caused by the elimination of antimicrobial agents use in swine diets, in particularly the nursery phase.

Two critical points

- Major retailers and meat producers are taking a clear stance – **CONSUMER DRIVEN**.
- Several classes of feed additives have been suggested as possible replacements

Objective

- The objective of this experiment was to compare the growth performance of nursery pigs fed diets containing carbadox and different dietary supplements that are commonly fed as antibiotic alternatives
 1. Pharmacological levels of Zn and Cu
 2. Essential oils (cinnamon)
 3. Yeast (cells and cell walls)
- Fed alone or in combination

Procedures

- 288 pigs (DNA 200 × 400); 11.8 lb BW
- 42-d study, with 4 pigs per pen and 8 replications per treatment
- Includes 9 dietary treatments
- Phase I -- d 0-7
- Phase II -- d 7-28
- Phase III d -- 28-42

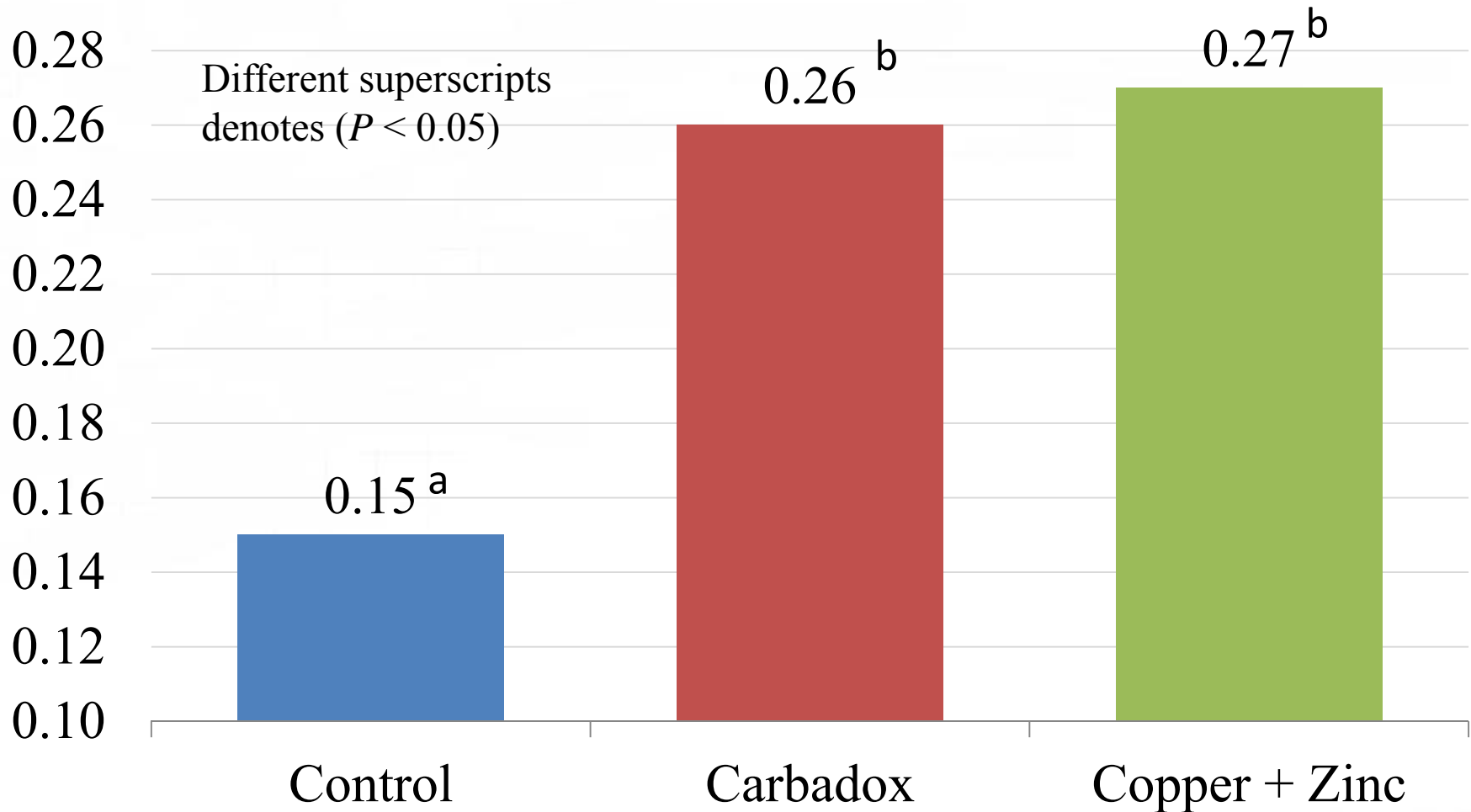
Diets Phase 1, d 0-7

Ingredient, %									
Corn	37.35	36.35	37.25	36.90	37.30	36.80	36.85	37.20	36.75
SBM	19.85	19.85	19.85	19.85	19.85	19.85	19.85	19.85	19.85
Blood meal	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Blood plasma	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
Corn DDGS	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00
Fish meal	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Milk, whey powder	25.00	25.00	25.00	25.00	25.00	25.00	25.00	25.00	25.00
Choice White Grease	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00
Vitamins, Min., and AA	3.11	3.11	3.11	3.11	3.11	3.11	3.11	3.11	3.11
Kemgest	0.20	0.20	0.20	0.20	0.20	0.20	0.20	0.20	0.20
Mecadox	---	1.00	---	---	---	---	---	---	---
Yeast	---	---	0.11	---	---	0.11	---	0.11	0.11
XTRACT 6930	---	---	---	---	0.05	---	0.05	0.05	0.05
Copper sulfate	---	---	---	0.05	---	0.05	0.05	---	0.05
Zinc Oxide	---	---	---	0.42	---	0.42	0.42	---	0.42

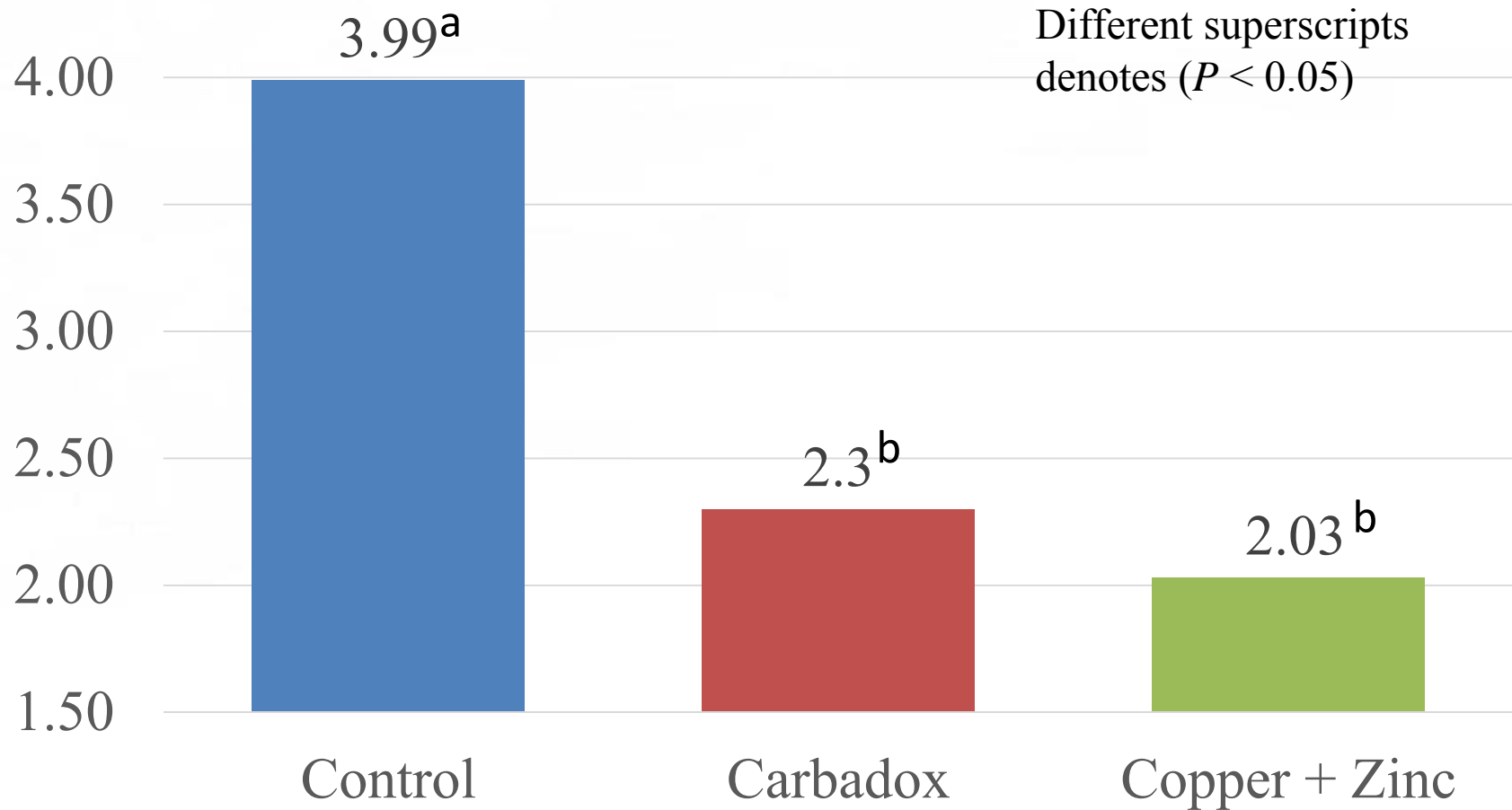
Diets Phase 2, d 7-28

Ingredient, %									
Corn	54.71	53.71	54.61	54.38	54.66	54.28	54.33	54.56	54.23
SBM	29.55	29.55	29.55	29.55	29.55	29.55	29.55	29.55	29.55
Blood meal	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Fish meal	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Milk, whey powder	10.00	10.00	10.00	10.00	10.00	10.00	10.00	10.00	10.00
Vitamins, Min., and AA	3.25	3.25	3.25	3.25	3.25	3.25	3.25	3.25	3.25
Mecadox	---	1.00	---	---	---	---	---	---	---
Yeast	---	---	0.11	---	---	0.11	---	0.11	0.11
XTRACT 6930	---	---	---	---	0.05	---	0.05	0.05	0.05
Copper sulfate	---	---	---	0.05	---	0.05	0.05	---	0.05
Zinc Oxide	---	---	---	0.28	---	0.28	0.28	---	0.28

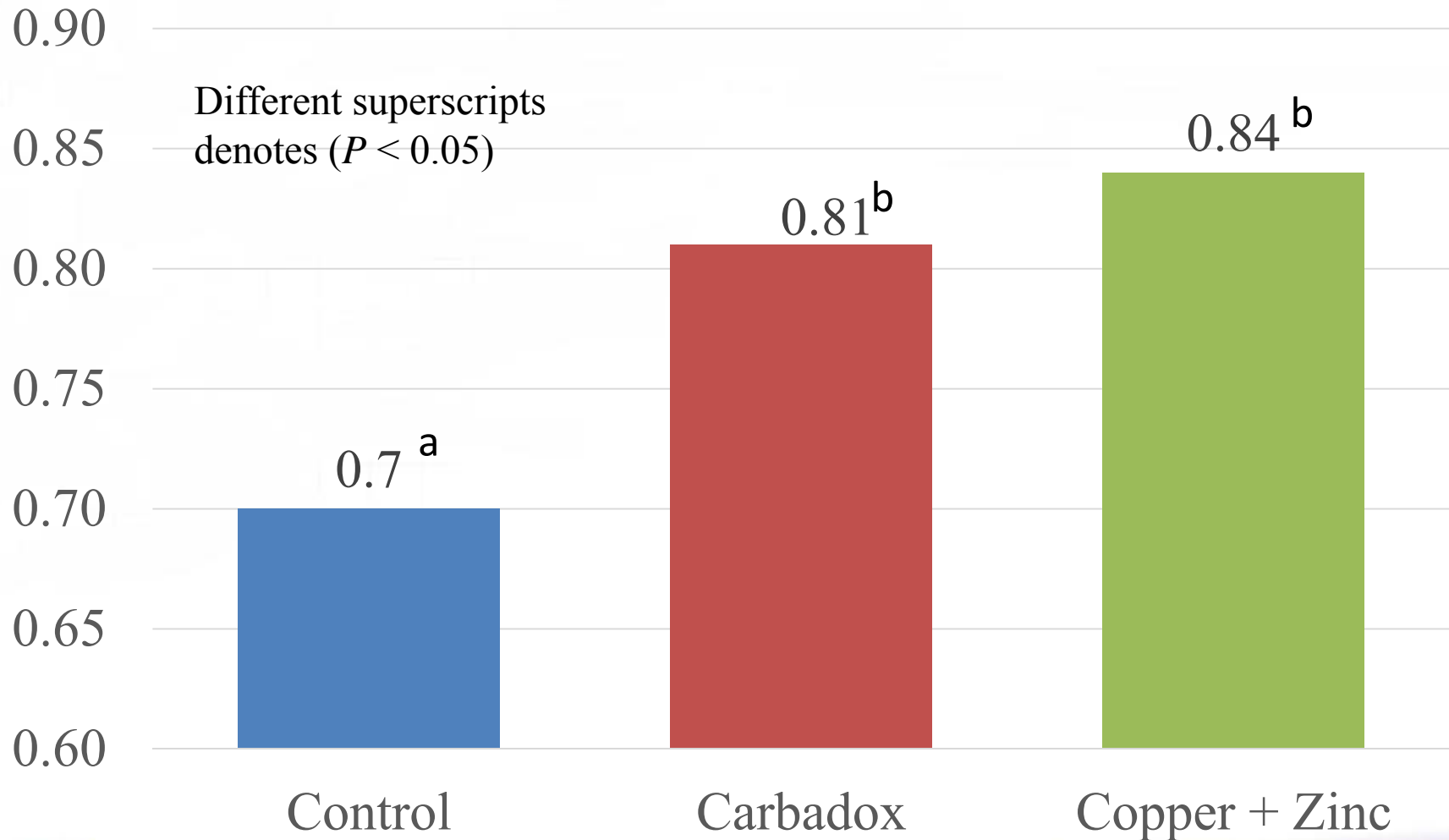
ADG d 0-7



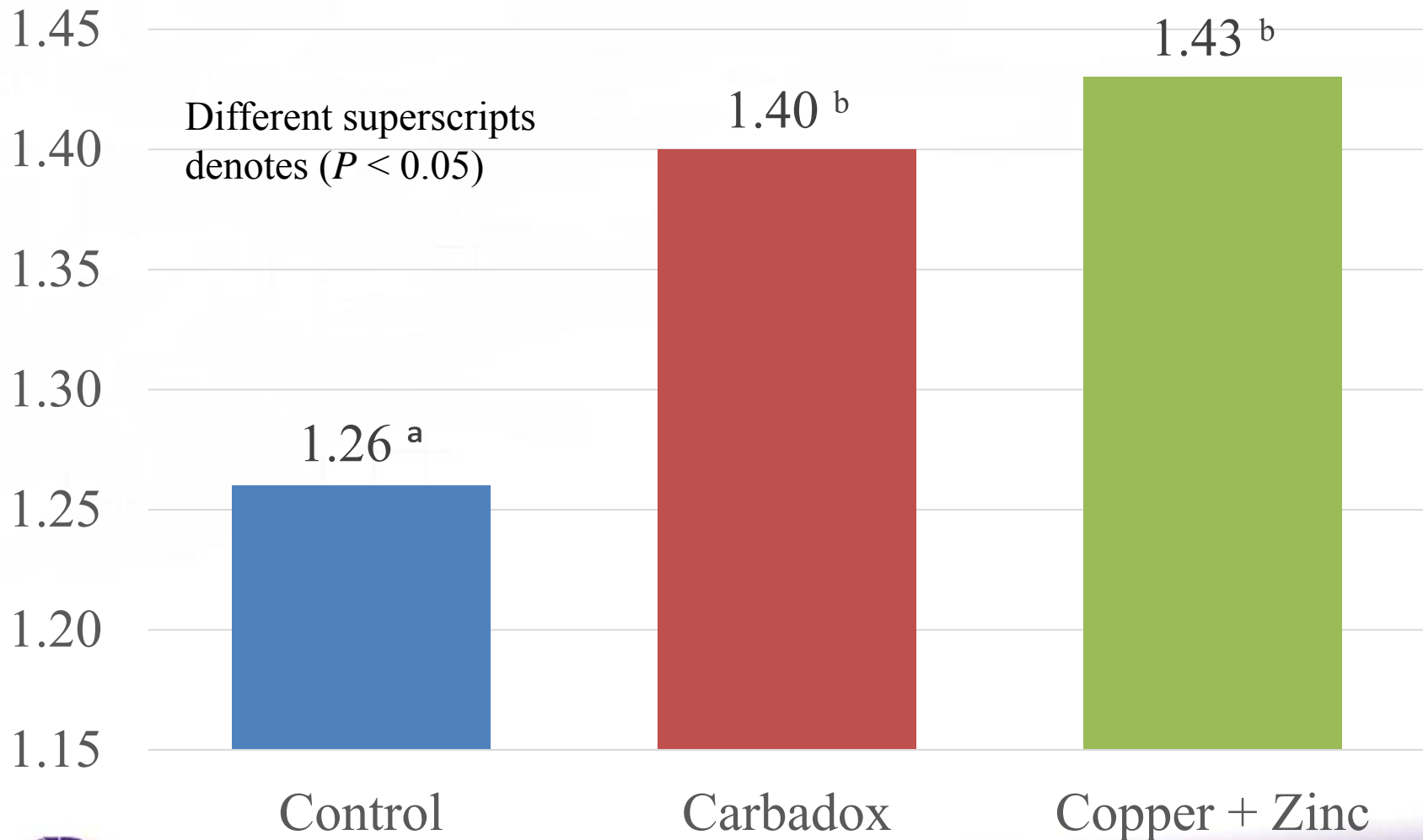
F/G d 0-7



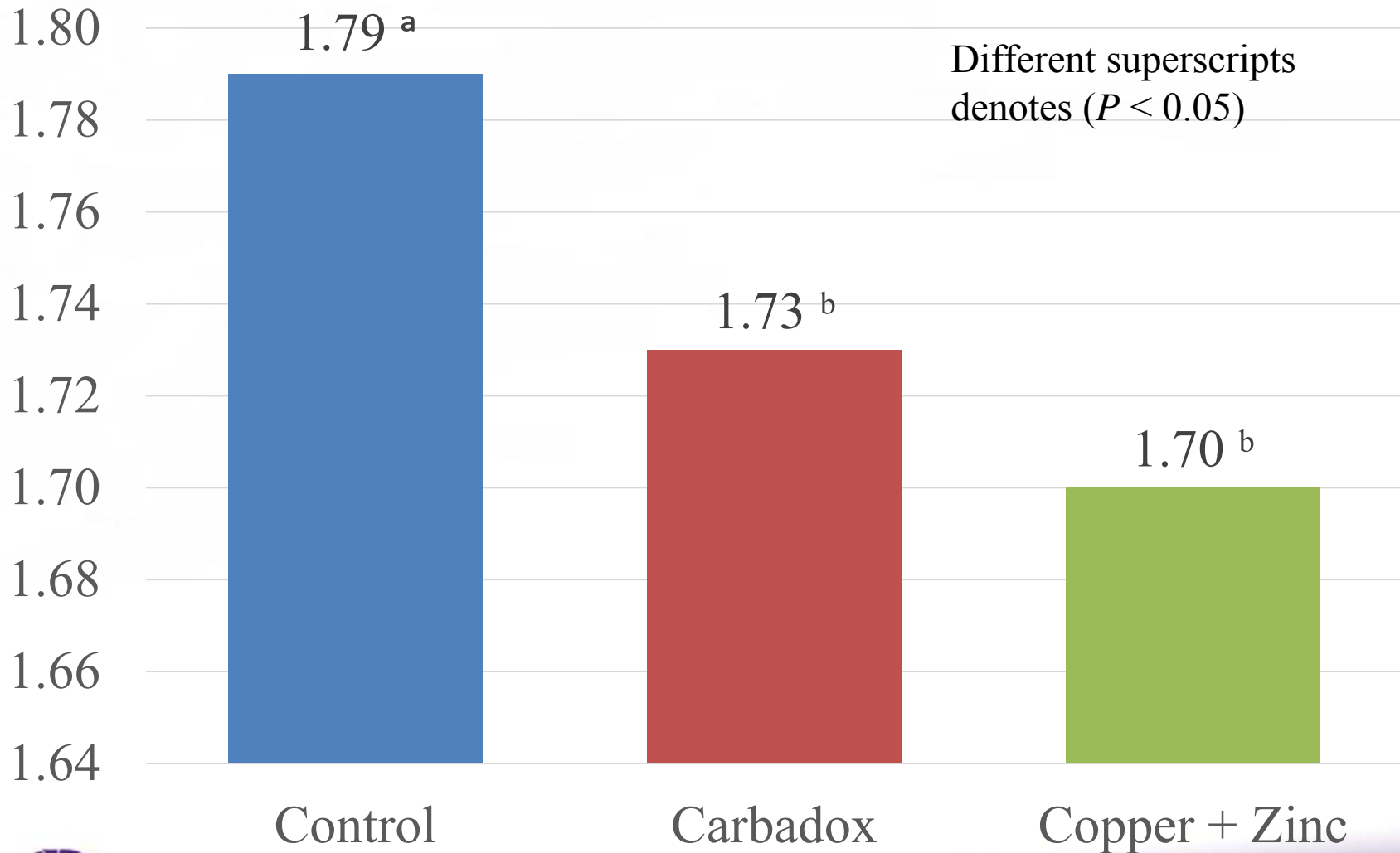
ADG d 7-28



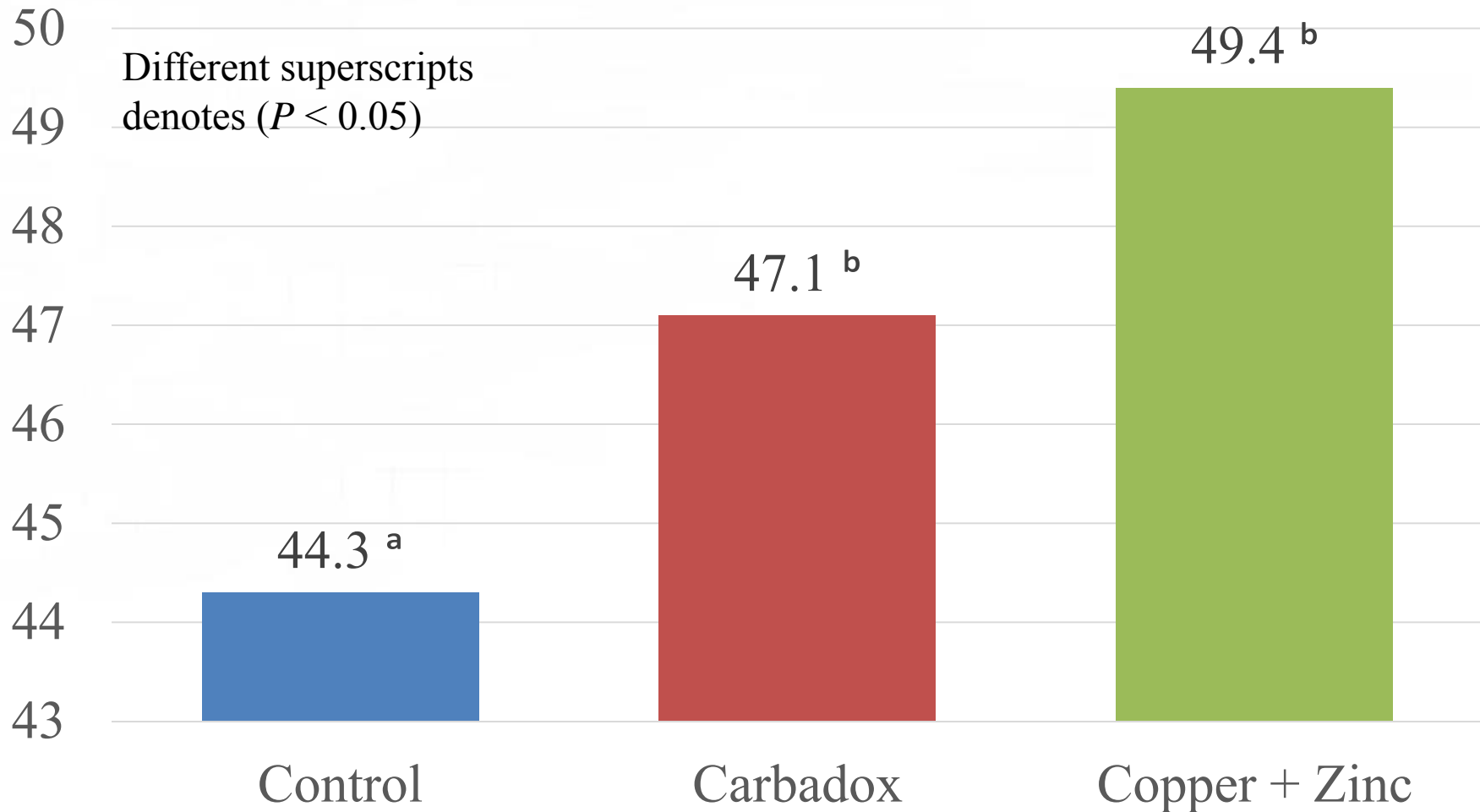
Days 7-28 ADFI



Days 7-28 F/G



Day 42 Body Weight



Results

- During Phase 1 & 2 (d 0 to 28)
 - Pigs fed carbadox proved to have increased ADG ($P < 0.05$) compared to pigs fed a non-medicated control diet.
 - Pigs fed pharmacological trace minerals (Cu + Zn) had equal ($P > 0.05$) growth performance with those fed carbadox.
 - Pigs fed pharmacological levels of Zn and Cu outperformed control pigs during this period.

Discussion

- We fed carbadox to nursery pigs and found a consistent improvement in growth performance compared to pigs fed a non-medicated diet.
- In addition, pigs fed the zinc oxide and copper sulfate combination were over 5 pounds heavier ($P < 0.0081$) at the end of the nursery phase (d-42) compared to pigs fed **an antibiotic free** control diet.

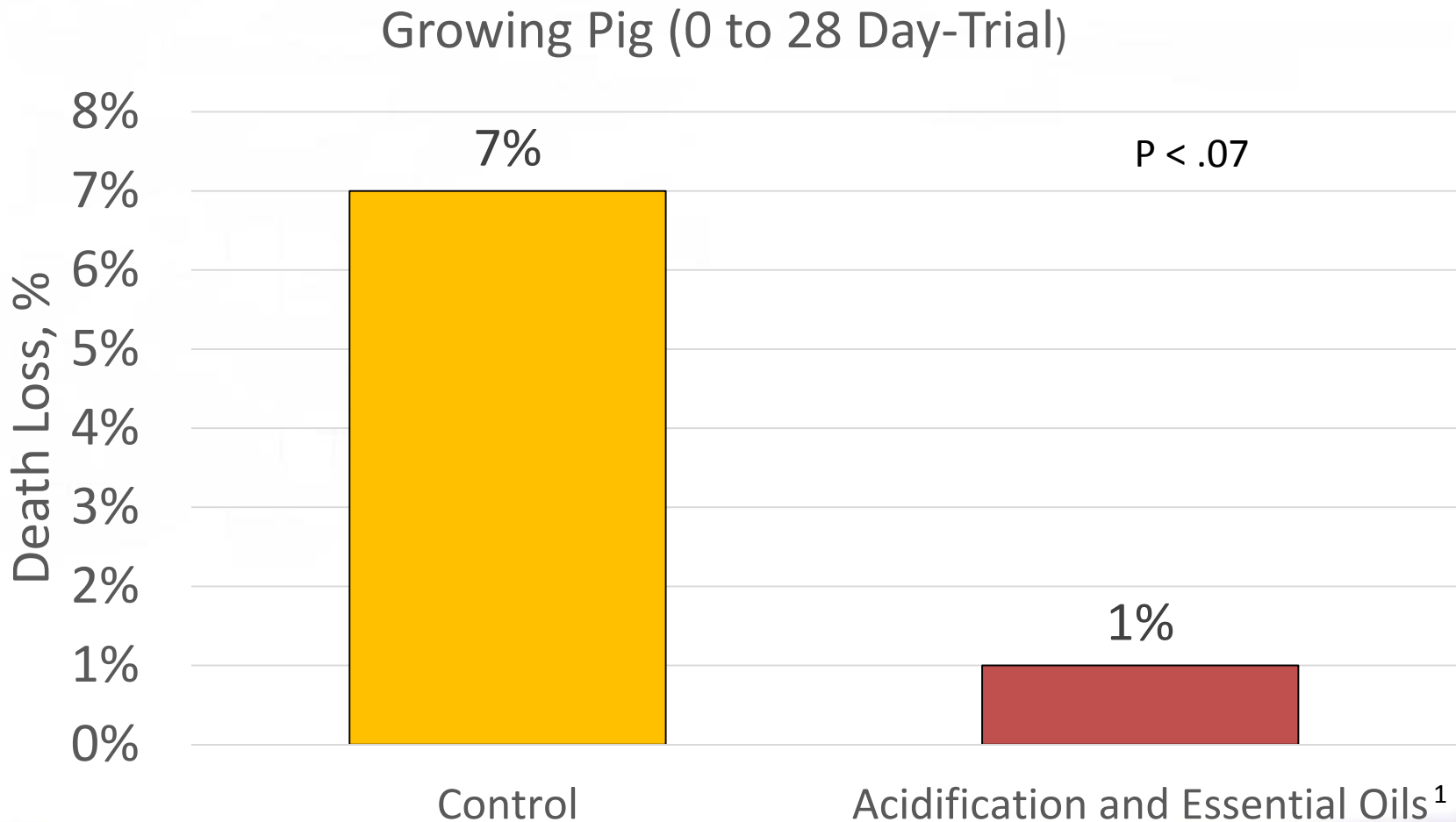
Economics

- Ingredient cost per ton, Phase 1
 - Control: \$662.28/ton
 - Carbadox: \$687.89/ton
 - Copper + Zinc: \$669.83/ton
- Copper + Zinc Diet is **\$18.06 cheaper** per ton when compared to carbadox

Economics

- Ingredient cost per ton, Phase 2
 - Control: \$348.80/ton
 - Carbadox: \$374.41/ton
 - Copper + Zinc: \$354.06/ton
- Copper + Zinc Diet is **\$20.35 cheaper** per ton when compared to carbadox

Dietary Essential Oils and Acidification Effects of Growing Pig Death Loss



¹ VevoWin provided by DSM

THANKS to all our sponsors
for their support of the
2016 KSU Swine Day

KSU Swine Day 2016

