



JBS Five Rivers Cattle Feeding
Internship
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Coronado Feeders
Dalhart, TX
Spring 2010

JBS Five River Overview

- Wholly owned subsidiary of JBS
- Combined U.S. feeding capacity of over 839,000 head
- Over 650 employees
- Work closely with processing companies
 - Provide high quality cattle meeting specific specifications
- Conduct industry based research
 - Improve nutritional and production practices

JBS Five Rivers Overview

• Mission Statement

— At Five Rivers, our core business is cattle feeding. We are committed to improving our business by diligently creating a more closely aligned value chain, investing in our business to ensure its longevity, and maximizing the returns to our shareholders.

Within the cattle feeding industry, we are a leader. We take our leadership role very seriously and are dedicated to the future of the industry.

To ensure our success in the improvement of our business, we will advance through principle-centered leadership.

JBS Five Rivers- Locations

- Corporate Headquarters
 - Greeley, CO
- Gilcrest Feedlot
 - Greeley, CO
 - Capacity: 90,000
- Kuner Feedlot
 - Kersey, CO
 - Capacity: ~125,000
 - Increased from 90,000 to 125,00 with remodeling project
- Yuma Feedlot
 - Yuma, CO
 - Capacity: 125,000
- Colorado Beef
 - Lamar, CO
 - Capacity: 125,000
- Grant County Feeders
 - Ulysses, KS
 - Capacity: 115,000

JBS Five Rivers- Locations

- Cimarron Feeders
 - Texhoma, OK
 - Capacity: 66,000
- Coronado Feeders
 - Dalhart, TX
 - Capacity: 69,000
- XIT Feeders
 - Dalhart, TX
 - Capacity: 75,000
- Hartley Feeders
 - Hartley, TX
 - Capacity: 73,000
- NAPI Feedyard
 - Bloomfield, NM
 - Capacity: 10,000
- Interstate Feedlot
 - Malta, ID
 - Capacity: 52,000
- Calf Source
 - DePere, WI
 - Capacity: 8,500

JBS Five Rivers- History

- **Late 1920's.** Warren H. Monfort began farming north of Greeley, Colorado
- **1930.** Mr. Monfort became a pioneer in quality cattle feeding by utilizing crop surpluses
 - Mr. Monfort was the first in the industry to provide quality fed cattle to packing plants year- round
- **1940 - 1968.** Monfort feedlot grew from 3,500 head into the world's first 100,000-head feedlot
 - Warren Monfort, and his son Kenneth, expand the operation into meatpacking in 1960
 - They pioneering the movement of beef processing plants from urban consumer areas to the sources of cattle

JBS Five Rivers- History

- **1969.** Cimarron Feeders and Colorado Beef built
- **1970.** Gilcrest Feedlot constructed
- **1972.** Coronado Feeders, Hartley Feeders and XIT Feeders built
- **1974.** Kuner Feedlot and Grant County Feeders opened
- **1987.** Continental Grain Company purchased Cimarron Feeders
- **1987.** Yuma Feedlot constructed

JBS Five Rivers- History

- **1975 - 1997.** Continental Grain acquired:
 - Hartley Feeders
 - Cimarron Feeders
 - Grant County Feeders
 - Colorado Beef
 - XIT Feeders
 - Coronado Feeders
- **1987.** Monfort of Colorado sells to ConAgra Foods
 - Company continued operations as ConAgra Red Meats IOC
- **2000.** Continental Grain Company forms ContiBeef LLC as a subsidiary.

JBS Five Rivers-History

- **2002.** Swift and Company began operations
 - Feedlots financed by ConAgra
 - Report to Swift and Company
 - Interstate Feeders became part of this entity
- **2004.** Swift returned control to ConAgra
- **2004.** ConAgra sells to Smithfield Beef Group
 - Operations continued as MF Cattle Feeding

JBS Five Rivers- History

- **2005.** Five Rivers is formed
 - Six ContiBeef feedyards owned by Continental Grain Company
 - Four Smithfield Beef Group feedyards owned by Smithfield Foods, Inc.
- **2008.** JBS acquires Five Rivers Ranch Cattle Feeding LLC from Smithfield Foods and Continental Grain Company.

Coronado Feeders- Dalhart, TX

- | | |
|-------------------|----------------|
| • General Manager | • Feed Manager |
| – John Foley | – James Smith |
| • Assistant GM | • Mill Manager |
| – Chad Hinds | – Justin Long |
| • Cattle Manager | • Yard Foreman |
| – Jason Floyd | – Doug Smith |



CORONADO FEEDERS Dalhart, Texas

Cattle Department

- Animal Health
 - Daily Start-Up/Safety Meeting
 - Doctoring Crew
 - Processing
 - EiD Scanning
 - Daily necropsy reports
 - Shipping and Receiving
- Special Project
 - Pen Capacity/Stocking Rate Study
- Fulfilled responsibilities like any other cattle team member



Feed Department

- Participated in ALL aspect of managing the feed team
 - AM bunk reading
 - Feed Call/Adjustments
 - Feed Sampling
 - Feed Delivery
 - Hay Delivery
 - Weekly nutritionist meeting
- Coronado Feeders Rations
 - Ration 1- Low ration/ receiving ration
 - Ration 2- Intermediate Ration
 - Ration 3- Finishing Ration
 - Ration 5- Heifer Ration(MGA)



Feed Mill

- Behind-the-scenes view of a finished feed mill
 - Finished feed mill:
 - Feed hits delivery trucks ready to feed
- A LOT going on in a small area
 - Steam roll operator
 - Grain receiving
 - Batch operator/Delivery loader
 - Wheel Loader Operator
 - Maintenance man
- Helped install and utilize a preventative maintenance system





Yard Maintenance

- Assisted with a variety of tasks and projects
 - Pen Remodeling
 - Pen maintenance/cleaning
 - Watering System Upkeep
 - Equipment maintenance/ repair
 - General maintenance and upkeep jobs across the yard
- Learned a lot about managing people here
 - Keeping a team of workers motivated to put 100% into their work



Conclusion

- Awesome experience!!!
 - Great company to work for
 - Treated like a fair and equal staff member from Day 1
 - Expected to complete any tasks performed by any employee...and rewarded the same
- Extended Internship
 - Semester out of school!
 - Real world experience interest area
 - KSU University Recognition Program



